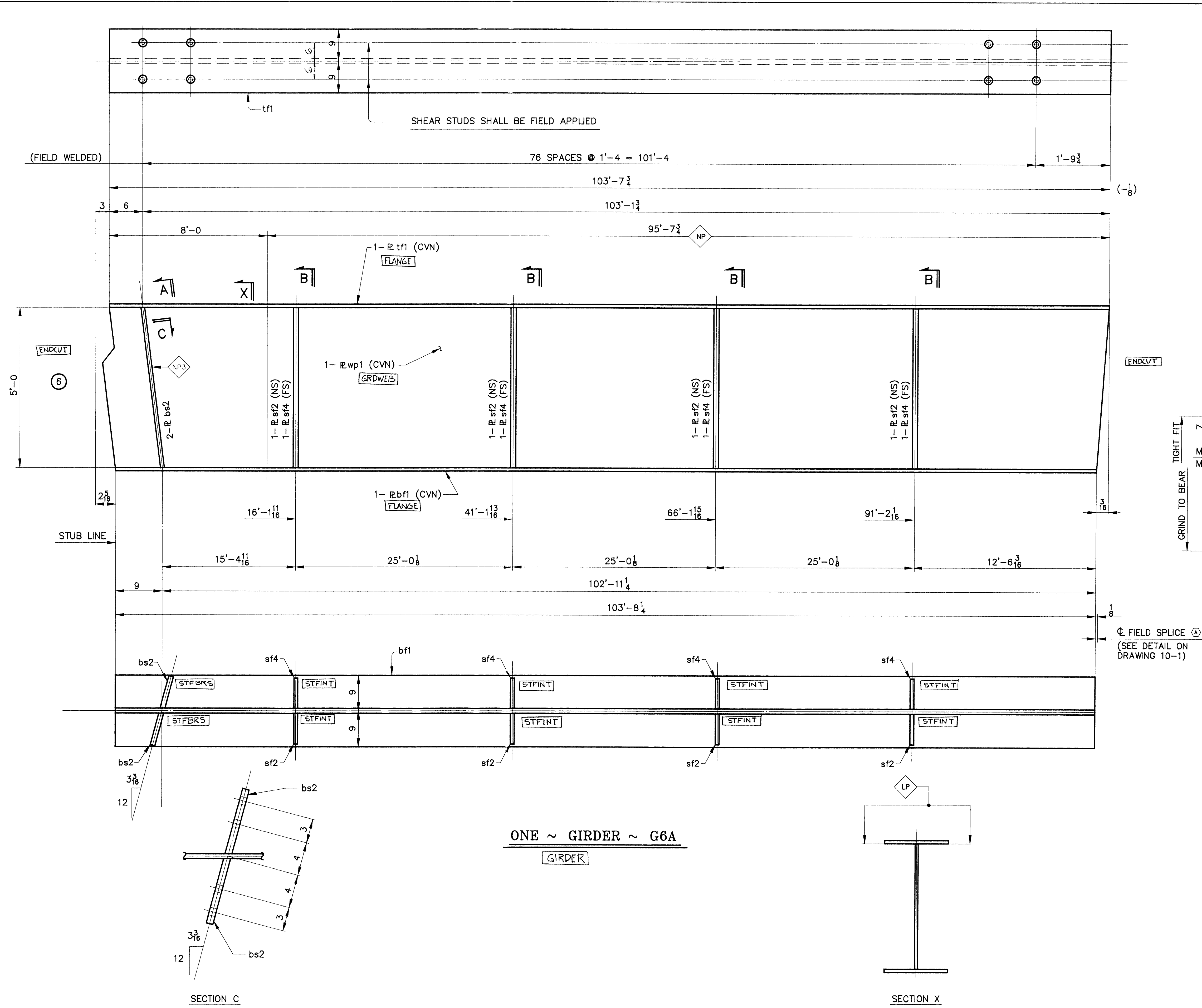


SHIP MARK	BILL OF MATERIAL				WORK ORDER NO.	DRAWING NO.	REV.
	NO.	MARK	SHAPE	LENGTH	15713	10-12	
G6A	ONE	GIRDER					
wp1	1	wp1	R 5/8 x 60	103	10		
tf1	1	tf1	R 1 1/8 x 18	103	7 3/4		(CVN)
bf1	1	bf1	R 1 1/8 x 18	103	8 1/4		(CVN)
bs2	2	bs2	R 3/4 x 8 1/2	5	0		F2E
sf2	4	sf2	R 1/2 x 8	5	0		F1E
sf4	4	sf4	R 1/2 x 8	5	0		F1E
					28.212		



- NOTES**
- FOR CAMBER DIAGRAM SEE DRAWING 10-4.
 - FOR GIRDER STANDARD DETAILS SEE DRAWING 10-3.
 - (CVN) DENOTES CHARPY TEST REQUIRED.

STEEL: ASTM	<input type="checkbox"/> A36	<input type="checkbox"/> A572 GR	<input checked="" type="checkbox"/> A709 GR 50W	Unless Noted
WELDING ELECTRODE:	<input type="checkbox"/> E70	<input checked="" type="checkbox"/> See Welding Proc.	<input type="checkbox"/> None	
HOLES:	<input type="checkbox"/> 13/16	<input checked="" type="checkbox"/> 15/16	<input type="checkbox"/> 1-1/16	Unless Noted As Noted None
PAINT:	<input type="checkbox"/> None	<input checked="" type="checkbox"/> Shop Coat	<input type="checkbox"/> Galv. After Fab.	Unless Noted
SPECIAL PAINT:	SEE SHEET 10-1			
SPECIAL CLEANING:	<input checked="" type="checkbox"/> Blast Clean SSSP SP10	<input type="checkbox"/> None		
ITEM NO.	506.55	BRIDGE NO.	44	PROJ. NO. BRS-RS 0113 (8)
TITLE:	GIRDER ~ G6A			
APPROVED:	PRINT DIST.	 National Eastern Corporation Plainville, Connecticut JOB: U.S. ROUTE 5 OVER BLACK RIVER SPRINGFIELD, VERMONT CUSTOMER: WINTERSETT, INC. DESIGNER: VERMONT AGENCY OF TRANSPORTATION		
5	12-14-96			
ORIG	12-3-96			
5	11-18-96			
ORIG	4-23-97	VAT		
CHECKED	10/96	CSD		
DRAWN	9/96	CSD	WORK ORDER NO.	DRAWING NO.
			15713	10-12