

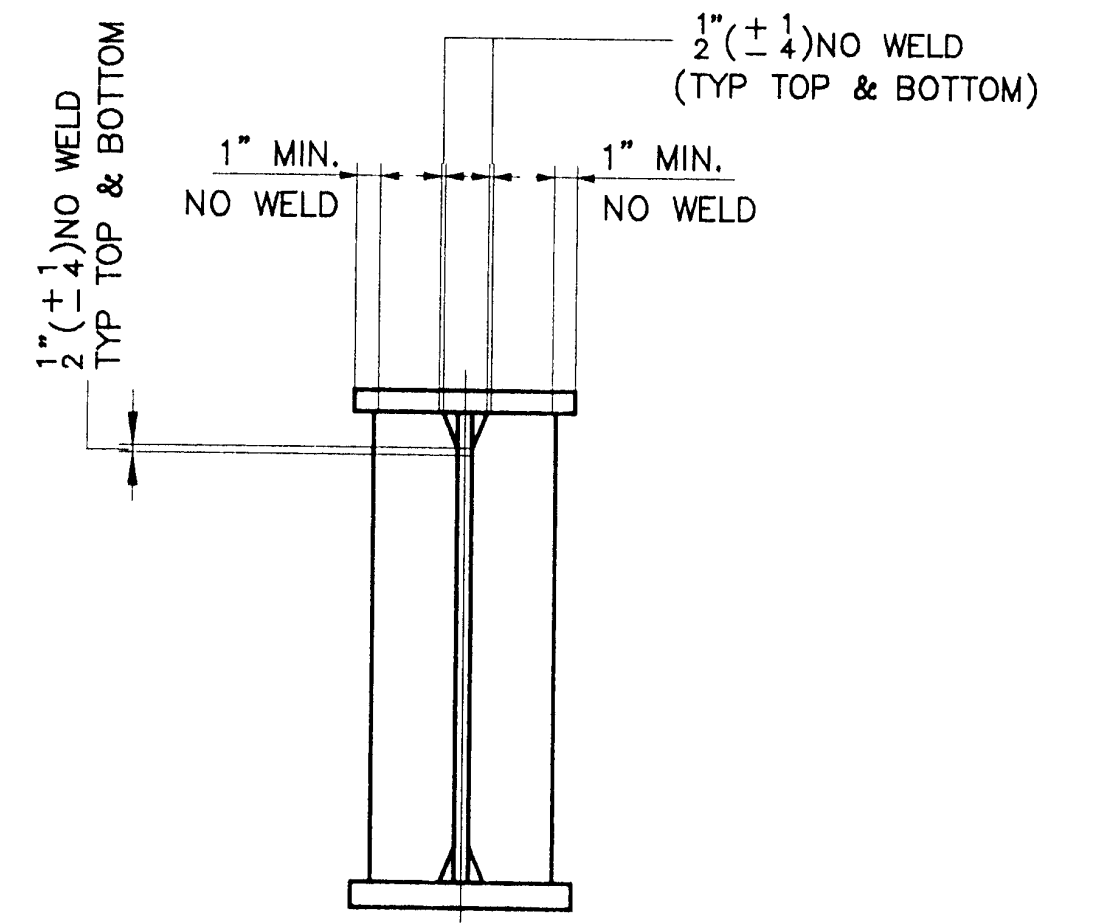
$R\frac{1}{2} \times 8 \times 5'-0 (2/2)$
12 ~ CONN PLS ~ sf1
 (STFINT)

$R\frac{1}{2} \times 8 \times 5'-0 (2/2)$
72 ~ CONN PLS ~ sf2
 (STFINT)

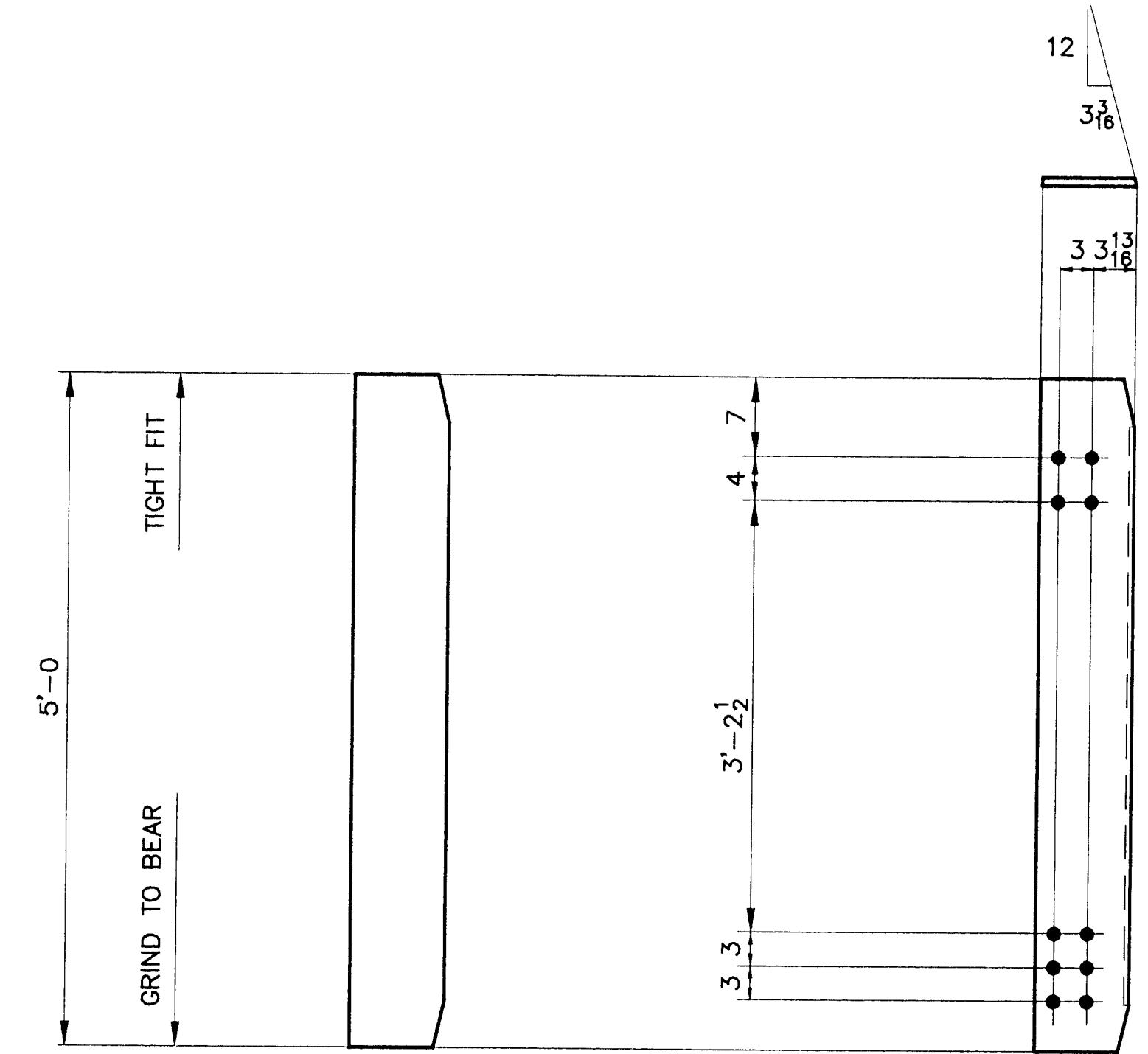
$R\frac{1}{2} \times 8 \times 5'-0 (2/2)$
12 ~ CONN PLS ~ sf3
 (STFINT)

$R\frac{1}{2} \times 8 \times 5'-0 (2/2)$
36 ~ CONN PLS ~ sf4
 (STFINT)

$R\frac{1}{2} \times 8 \times 5'-0 (2/2)$
12 ~ CONN PLS ~ sf5
 (STFINT)

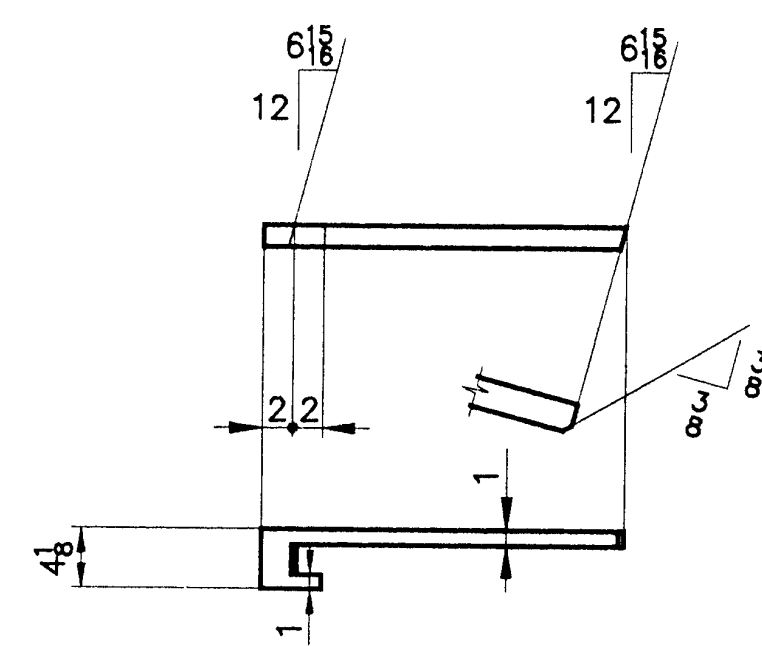


TYP WELD TERMINATION DETAIL

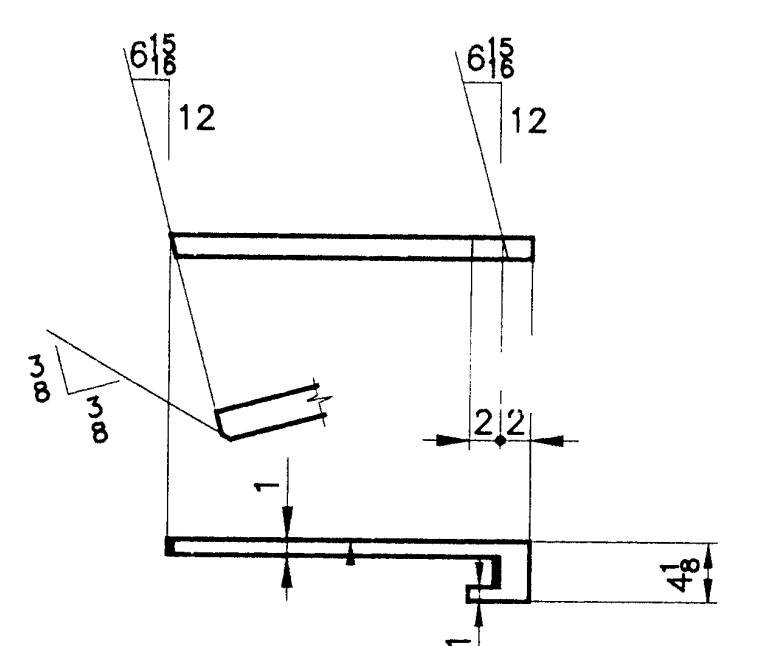


$R\frac{7}{8} \times 8\frac{1}{2} \times 5'-0 (2/1)$
6 ~ BRG STIFF ~ bs1
 (STFBRS)

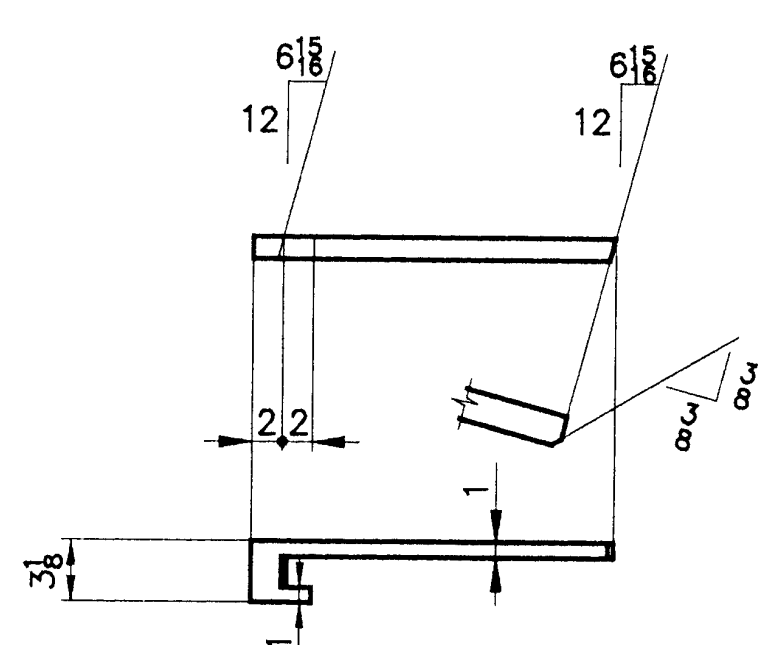
$R\frac{7}{8} \times 8\frac{1}{2} \times 5'-0 (2/1)$
36 ~ BRG STIFF ~ bs2
 (STFBRS)



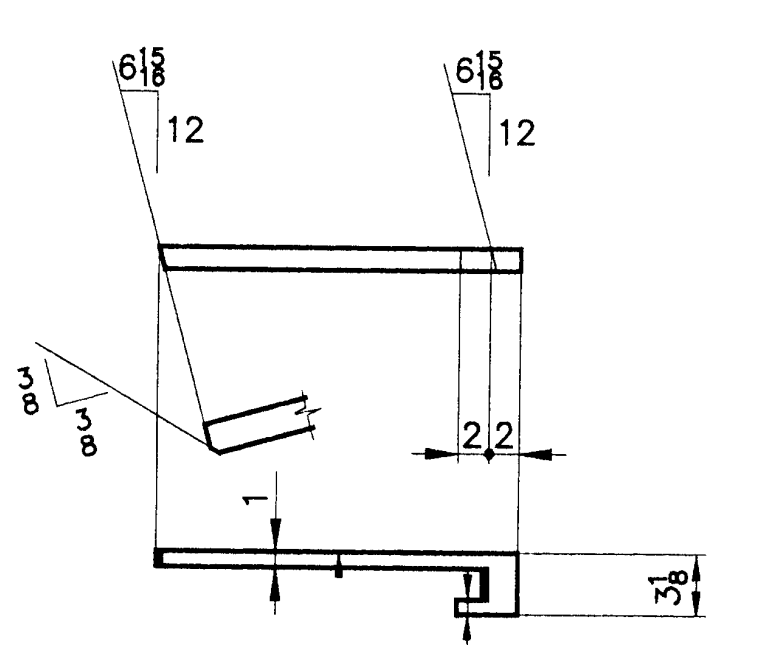
$R\frac{1}{4} \times 4\frac{1}{8} \times 1'-0\frac{1}{16} (2/12)$
1 ~ DRIP BARS ~ db2



$R\frac{1}{4} \times 4\frac{1}{8} \times 1'-0\frac{1}{16} (2/12)$
1 ~ DRIP BARS ~ db1



$R\frac{1}{4} \times 3\frac{3}{8} \times 1'-0\frac{1}{16} (2/13)$
1 ~ DRIP BARS ~ db3



$R\frac{1}{4} \times 3\frac{3}{8} \times 1'-0\frac{1}{16} (2/13)$
1 ~ DRIP BARS ~ db4

NOTES

1. ALL HOLES SHALL BE $\frac{15}{16} \phi$.
2. ALL MATERIAL SHALL BE A709 GR 50W.

ITEM NO. 506.55	BR. NO. 44	PROJ. NO. BRS-RS 0113 (B)
TITLE: GIRDER STANDARDS		
APPROVED:	PRINT DIST.	 National Eastern Corporation Plainville, Connecticut
5 10-14-96	APPR.	
ORIG 12-2-96	FAB.	
5 11-18-96	APP	
ORIG 4-2-97	VAT	JOB: U.S. ROUTE 5 OVER BLACK RIVER SPRINGFIELD, VERMONT
CUSTOMER: WINTERSETT, INC.		
DESIGNER: VERMONT AGENCY OF TRANSPORTATION		
CHECKED	11/7/6	CSD
DRAWN	9/96	CSD
WORK ORDER NO.	DRAWING NO.	REV.
15713	10-3	