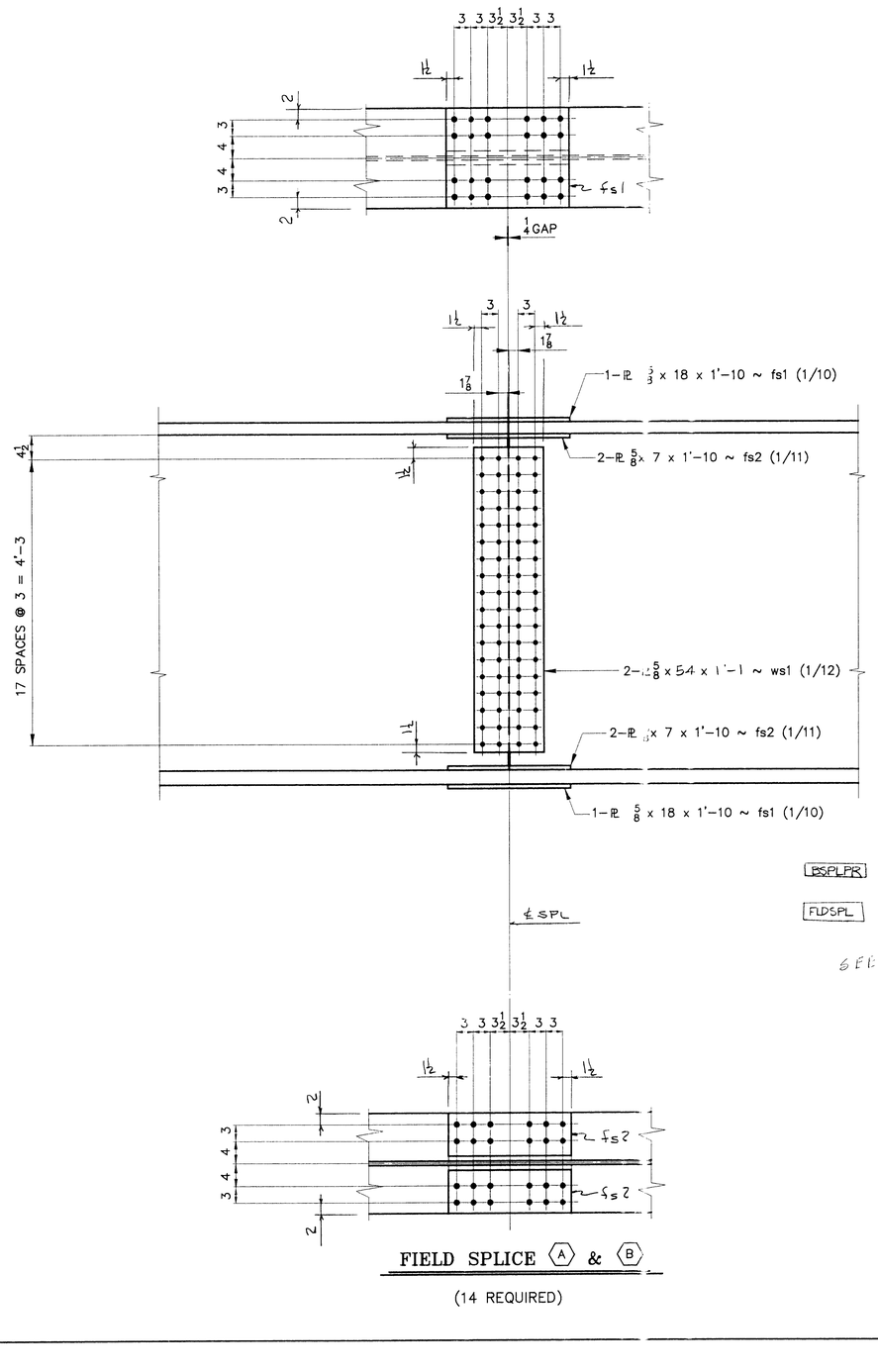
WORK ORDER NO.	DRAWING NO.	REV.
15713	10–1	



FIELD SPLICE Ⓐ & Ⓑ

(14 REQUIRED)

PAINT SYSTEM SHALL BE AMERON

PRIMER: 9HS GREEN 3–4 MILS

INTERMEDIATE: 385 BR-4 SAND 4–6 MILS

TOP: 450HS DARK BROWN 2–3 MILS (595-20059)

NP3 DENOTES SURFACES WITH NO PAINT WITHIN 3" OF OPEN HOLES.

NP DENOTES NO PAINT

LP DENOTES LIGHT RUST PREVENTIVE COAT OF PRIMER ONLY (.5 – 1.5 MILS)

NOTES

1. ALL HOLES SHALL BE REAMED ASSEMBLED (RA) TO $\frac{15}{16}\Phi$.
2. ALL MATERIAL SHALL BE ASTM A709 GR 50W T2.

ITEM NO. 506.55			BR. NO. 44	PROJ. NO. BRS–RS 0113 (8)
TITLE: GIRDER FIELD SPLICES				
APPROVED:			National Eastern Corporation STRATHAM, NEW HAMPSHIRE	
PRINT DIST.				
5	10-18-96	APPR.		
ORIG	12-3-96	FAB.		
5	11-18-96	APP	JOB: U.S. ROUTE 5 OVER BLACK RIVER SPRINGFIELD, VERMONT	
5	12-3-96	APP		
ORIG	9-2-97	VAT		
			CUSTOMER: WINTERSETT, INC.	
			DESIGNER: VERMONT AGENCY OF TRANSPORTATION	
			WORK ORDER NO.	DRAWING NO. / REV.
CHECKED	10/96	CSD	15713	10–1
DRAWN	9/96	CSD		