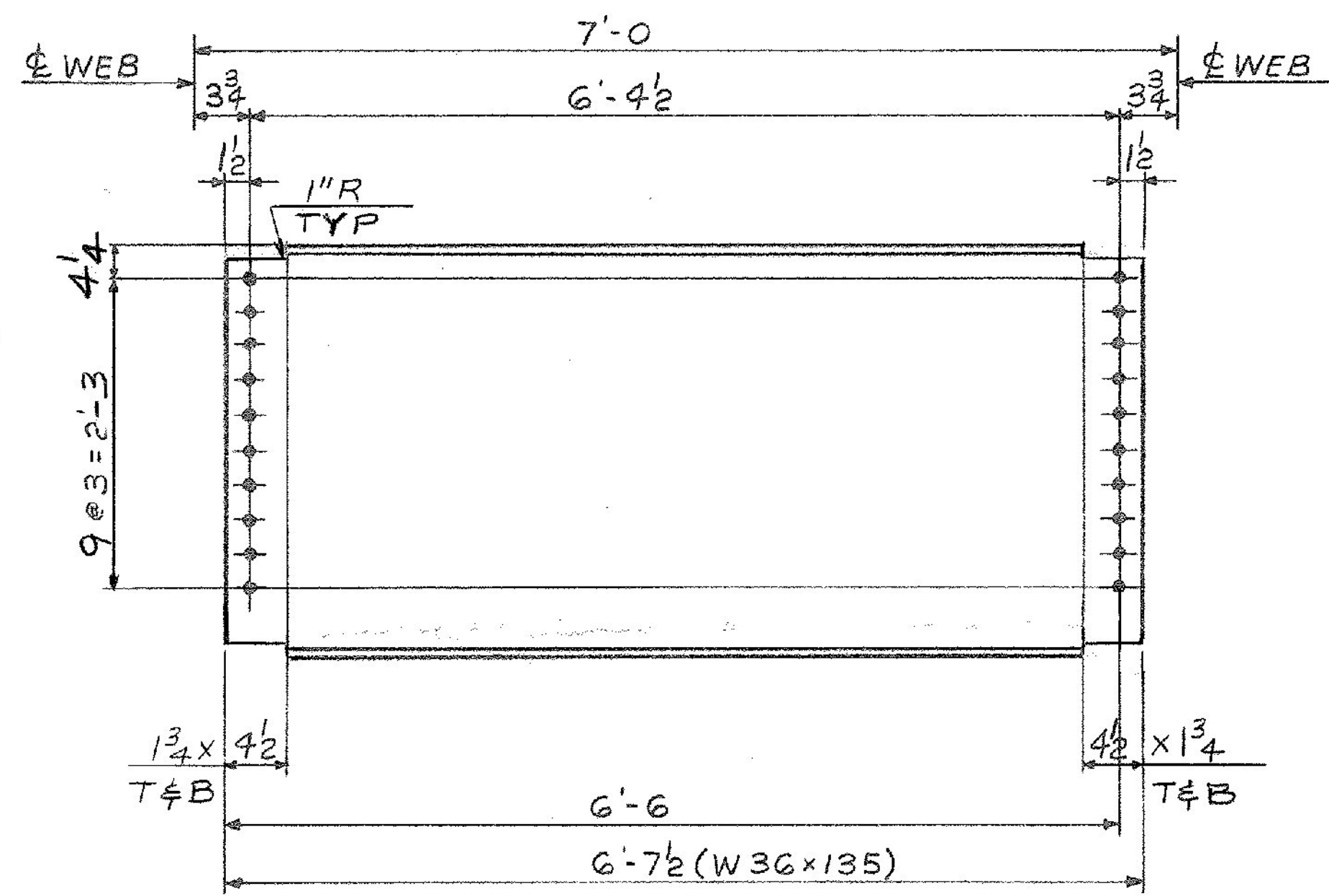
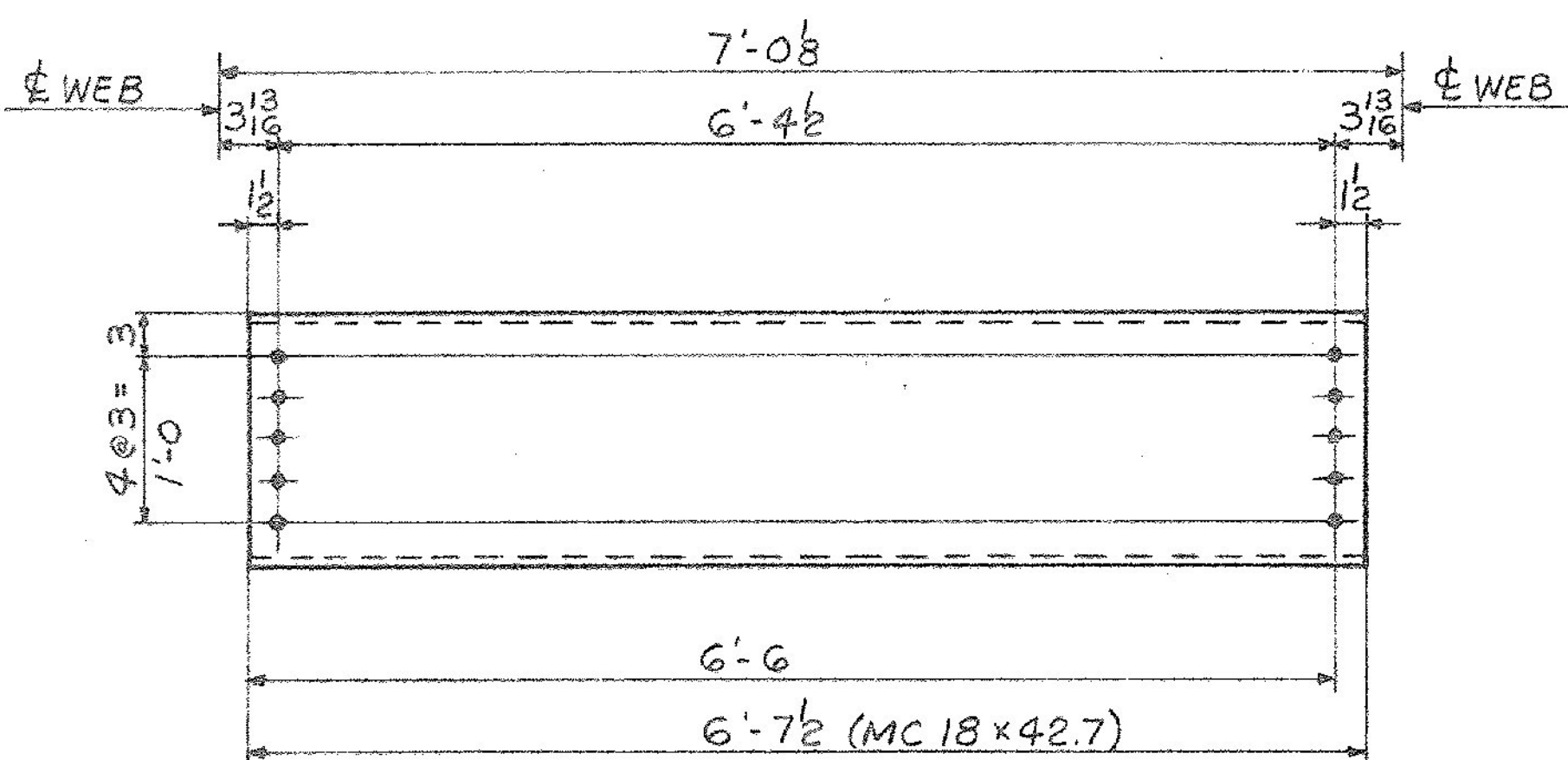


10 ~ DIAPHRAGMS ~ MK.D2



20 ~ DIAPHRAGMS ~ MK.D3



10 ~ DIAPHRAGMS ~ MK.D1

SHIP		BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
						4-8	56-1	△
MARK	NO.	MARK	SHAPE	LENGTH	WT.	ITEM NO.	WT	REMARKS
DIAPHRAGMS								
D1	10		MC18x42.7	6	7 1/2	20	1/1	2829
D2	10		W36x135	6	8 1/2	20	1/1	7056
D3	20		W36x135	6	7 1/2	20	1/1	1787
						P.O. 31500		297 72#

IT. NO. 506.91 BR. NO. 1 PROJ. NO. F020-1(10)

FOR APPROVAL | FOR FILES & FIELD

STEEL: ASTM A36 A572 GR. A588 GR. Unless Noted

WELDING ELECTRODE: E70 See Welding Proc. None

SHOP CONN: Bolted Welded None

FIELD CONN: Bolted Welded None

HOLES: 13/16 15/16 Unless Noted None

PAINT: None Shopcoat Galv. After Fab. As Noted

SPECIAL PAINT: NONE

SPECIAL CLEANING: Blast Clean None SSPC-SP6

DIAPHRAGMS (E.B.)

APPROVED: 5-8-84	Bancroft & Martin Inc. South Portland, Maine 04106 JOB: U.S. 4 OVER TWO-WAY RAMP WEST RUTLAND - RUTLAND, VERMONT CUSTOMER: M&J CONSTRUCTION CO. DESIGNER: STATE OF VERMONT, AGENCY OF TRANS.			
7 3-26-84 APP.				
8 5-10-84 FAB.				
7 4-6-84 APP.				
REV. △	ORDER NO.	JOB NO.	DRAWING NO.	REV.
CHECKED 3-19-84 RN		4-8	56-1	△
DRAWN 2-29-84 RLA				

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