



DIAPHRAGMS

MARK	NO. REQ'D	A	B	C
D1	3	8'-6 3/8	8'-7 5/8	8'-9 1/8
D2	2	8'-6 1/4	8'-7 3/4	8'-9 1/4
D3	1	8'-6 7/16	8'-7 15/16	8'-9 1/2

SHIP		BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
						4-7	56-1	△
MARK	NO.	MARK	SHAPE	LENGTH	WT.	REQ'D	WT.	REMARKS
DIAPHRAGMS								
D1	3		MC 18x42.7	8 9 3/8	20.56	3/A	1122	
D2	2			8 9 1/4	20.00	3/A	749	
D3	1			8 9 1/2		3/A	375	2, 246 #

TY. NO. 506,91 BR. NO. 4 PROJ. NO. F020-1(10)

FOR APPROVAL | **FOR FILES & FIELD**

STEEL: ASTM A36 A572 GR1 A588 GR1 (Unless Noted)

WELDING ELECTRODE: E70 See Welding Proc. None

SHOP CONN: Bolted Welded None

FIELD CONN: Bolted Welded None

HOLES: 13/16 15/16 (Unless Noted) None

PAINT: None Shopcoat Galv. After Fab. As Noted

SPECIAL PAINT: NONE

SPECIAL CLEANING: Blast Clean None SSPC-SP6

DIAPHRAGMS

APPROVED: 5-17-84	<i>Bancroft & Martin Inc.</i> South Portland, Maine 04106 JOB: T.H. 22 OVER U.S. RTE. 4 E.B. & W.B. RUTLAND, VERMONT	
PRINT DIST.		
7 4-11-84 APP.		
8 6-27-84 FAB.		
NR	F&F.	CUSTOMER: M & J CONSTRUCTION CO.
		DESIGNER: STATE OF VERMONT AGENCY OF TRANS.
REV. △	ORDER NO.	JOB NO.
CHECKED: 4-2-84 GK		4-7
DRAWN: 3-13-84 RLA		56-1

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