



| SHIP | | BILL OF MATERIAL | | | | JOB NO. | DRAWING NO. | REV. |
|------|-----|------------------|---------------|---------|-------|---------|-------------|---------|
| K4 | | K-FRAME | | | | 4-7 | 53-8 | △ |
| MARK | NO. | MARK | SHAPE | LENGTH | WT. | ITEM | WT. | REMARKS |
| | 1 | p1 | R 1/2 x 18 | 1 9 3/8 | 12.24 | 3/L | 56 | |
| | 1 | p2 | R 1/2 x 18 | 1 9 3/8 | 12.24 | 3/L | 55 | |
| | 1 | p3 | R 1/2 x 21 | 1 9 3/8 | 15.75 | 3/M | 65 | |
| | 1 | p4 | R 1/2 x 21 | 1 9 3/8 | 15.75 | 3/M | 64 | |
| | 1 | p5 | R 1/2 x 17 | 2 10 | 10.99 | 3/G | 82 | |
| | 1 | t1 | WT 5 x 11 | 8 5 | 20.35 | 3/T | 93 | |
| | 1 | a1 | L 5 x 5 x 3/8 | 8 5 | 11.37 | 3/K | 104 | |
| | 1 | a2 | L 5 x 5 x 3/8 | 4 6 | 5.68 | 3/P | 56 | |
| | 1 | a3 | L 5 x 5 x 3/8 | 4 6 | 5.68 | 3/P | 55 | |
| | | | | | | | 630 # | |

IT. NO. 506.91 BR. NO. 4 PROJ. NO. F020-1(10)

FOR APPROVAL | **FOR FILES & FIELD**

STEEL: ASTM A36 A572 GR1 A588 GR1 Unless Noted

WELDING ELECTRODE: E70 See Welding Proc. None

SHOP CONN: Bolted Welded None

FIELD CONN: Bolted Welded None

HOLES: 13/16 15/16 Unless Noted None

PAINT: None Shopcoat Galv. After Fab. As Noted

SPECIAL PAINT: NONE

SPECIAL CLEANING: Blast Clean None SSPC-SP6

PIER K-FRAMES

APPROVED: 5-17-84
 PRINT DIST.

| | | |
|----|---------|------|
| 7 | 4-11-84 | APP. |
| 8 | 6-27-84 | FAB. |
| NR | | F&F. |

Bancroft & Martin Inc.
 South Portland, Maine 04106

JOB: T.H. 22 OVER U.S. RTE. 4 E.B. & W.B. RUTLAND, VERMONT

CUSTOMER: M & J CONSTRUCTION CO.
 DESIGNER: STATE OF VERMONT AGENCY OF TRANS.

| REV. | DATE | BY | ORDER NO. | JOB NO. | DRAWING NO. | REV. |
|---------|---------|-----|-----------|---------|-------------|------|
| CHECKED | 4/2/84 | GR | | 4-7 | 53-8 | △ |
| DRAWN | 3-19-84 | RLA | | | | |

ALL CONNECTIONS DETAILED ON THIS DRAWING REPRESENT BANCROFT & MARTIN INC. STANDARDS. IN APPROVING THIS DRAWING FOR FABRICATION, THE ARCHITECT AND/OR ENGINEER ASSUMES THE RESPONSIBILITY FOR THE STRUCTURAL INTEGRITY OF ALL CONNECTIONS SHOWN.

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