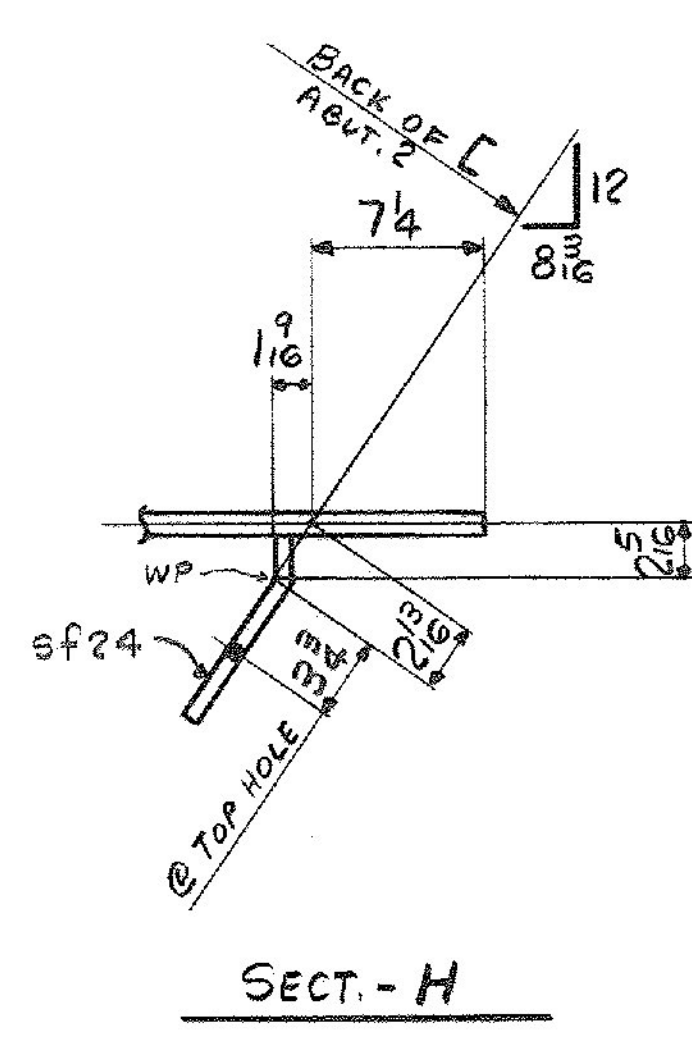
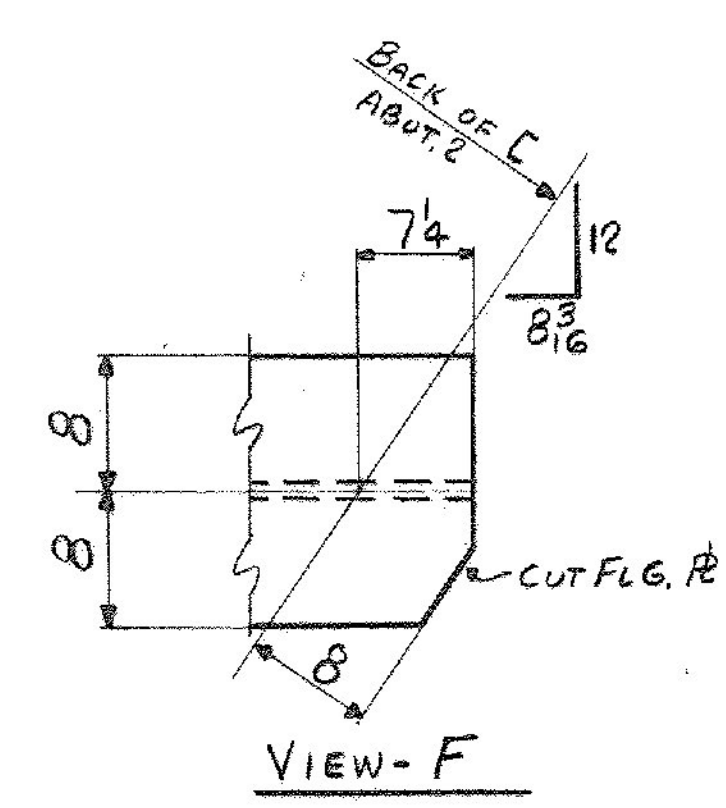


NOTE-W
201/5 5/16



SHOP NOTE - W
WELD SIZE SHOWN SHALL BE INCREASED BY THE AMOUNT OF GAP, IF ANY, BETWEEN EDGE OF CONN. PLATE AND TOP OF BOTTOM FLANGE PL. (MAX. GAP = 1/8")

WORK THIS DWG. WITH DWG. 52-16

CHANGE FLG SPL LOCATIONS

SHIP		BILL OF MATERIAL		JOB NO.	DRAWING NO.	REV.
				4-7	52-17	Δ
MARK	NO.	MARK	SHAPE	LENGTH	WT.	REMARKS
HGIC	1		GIRDER			
	1	wp1	PL 5/8 x 49 1/2	76 4 5/8	507.7	1/8 7449 CVN
	1	wp2	PL 5/8 x 72 1/2	73 2 1/8	754.7	1/8 8248
	1	tf1	PL 7/8 x 16	75 4 5/8	1075.8	1/2 3590
	1	bf2	PL 1" x 16	74 5 1/8	1077.1	1/6 4052 BENT
	1	bf1	PL 1" x 16	75 4 1/4	1095.8	1/8 4103
	1	tf3	PL 1" x 16	32 9 1/4	1083.8	1/2 1784
	1	tf4	PL 1" x 16	20	1077.5	1/2 109
	1	tf2	PL 1" x 16	39 1	1033.5	1/2 2128
	2	sp1	PL 1/2 x 42	17	201.1	2/A 226
	2	sp2	PL 5/8 x 16	24	204.1	2/B 159
	4	sp3	PL 3/8 x 7	24	171.1	2/C 139 CVN
	1	sp4	PL 3/8 x 16	1 1/8	20.1	2/D 24
	1	sp5	PL 4 x 16	1 1/8	20.1	2/E 16
	1	bs1	PL 3/8 x 7	6 0	10.5	2/H 125 MIE
	1	bs3	PL 3/8 x 7	6 0	10.5	2/H 125 MIE
	4	sf1	PL 1/2 x 7	3 7	10.5	2/I 171
	1	sf5	PL 1/2 x 7	3 9	10.5	2/K 45
	1	sf13	PL 1/2 x 7	4 2 3/8	10.5	2/M 50
	1	sf24	PL 1/2 x 34	0 9	10.5	2/N 43 BENT
	3	fb1	PL 4 x 3	0 10 1/8	0.0	2/P 7 13, 24
						32, 59/ #
	1	SP2	SOLE PLATE			DET. ON DWG. 51-1 (JOB NO. 4-11)

IT. NO. 506.91 BR. NO. 4 PROJ. NO. F020-1(10)

FOR APPROVAL FOR FILES & FIELD

STEEL: ASTM A36 A572 GR A588 GRI Unless Noted

WELDING ELECTRODE: E70 See Welding Proc. None

SHOP CONN: Bolted Welded None

FIELD CONN: Bolted Welded None

HOLES: 13/16 15/16 Unless Noted None

PAINT: None Shopcoat Galv. After Fab. As Noted

SPECIAL PAINT: None Blast Clean None SSPC-SP6

GIRDER - HGIC

APPROVED: 5-17-84

PRINT DIST.

7	4-11-84	APP.
8	6-27-84	FAB.
NK		F&F.
7	10-2-84	APP.
8	10-7-84	FAB.

Bancroft & Martin Inc.
South Portland, Maine 04106

JOB: T. H. 22 OVER U.S. 4 E.B. & W.B.
RUTLAND, VERMONT

CUSTOMER: M & J CONSTRUCTION CO.

DESIGNER: STATE OF VERMONT, AGENCY OF TRANSP.

REV.	DATE	BY	ORDER NO.	JOB NO.	DRAWING NO.	REV.
Δ	10-3-84	Jcm				
CHECKED	4/2/84	GK				
DRAWN	3-7-84	ELC				

4-7 52-17 Δ

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