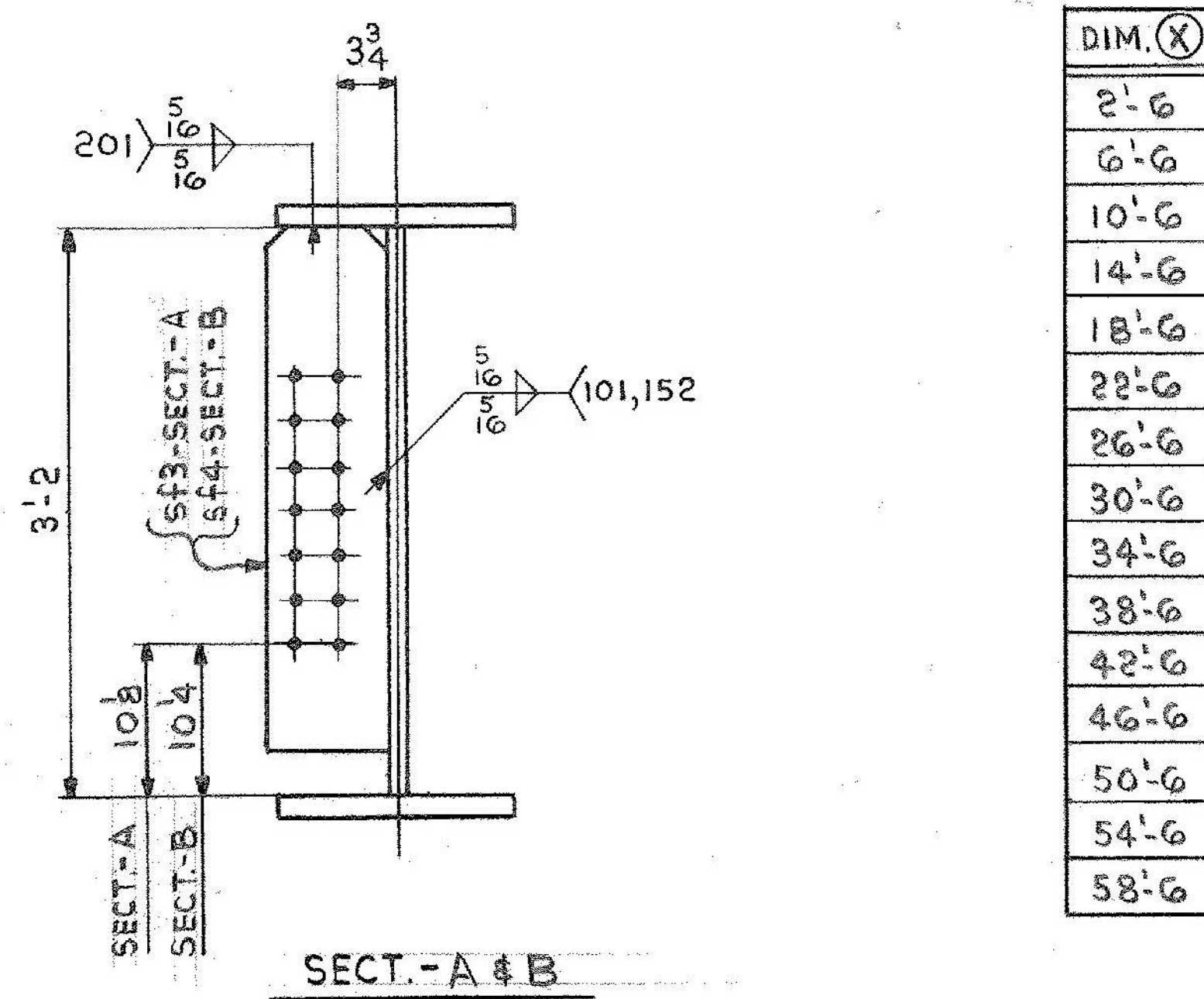
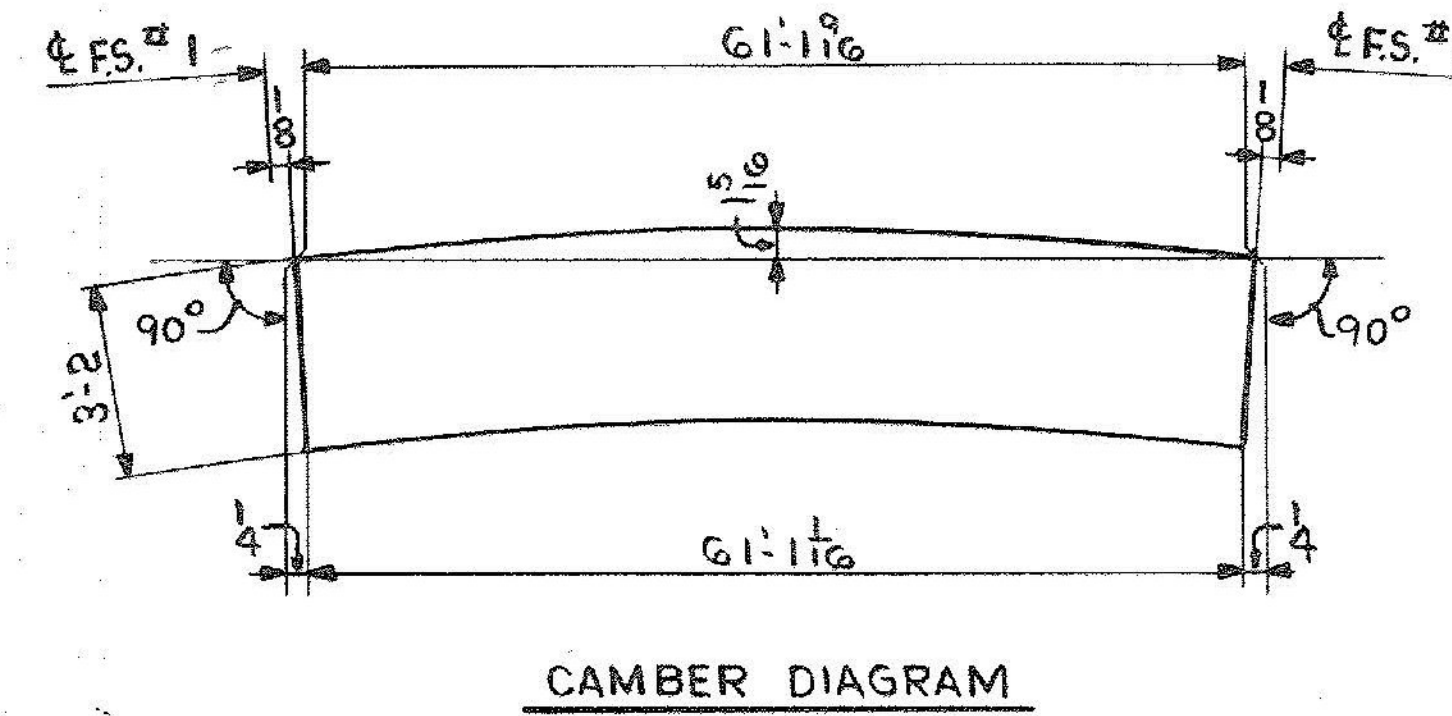


ONE-GIRDER-GIB
 FOR GIRDER STANDARD DETAILS SEE DWG. 52-2.
 FOR WEB & FLG. R CUTTING & ASSEMBLY SEE DWG. 52-1.



DIM. (X)
2'-6
6'-6
10'-6
14'-6
18'-6
22'-6
26'-6
30'-6
34'-6
38'-6
42'-6
46'-6
50'-6
54'-6
58'-6



SHIP		BILL OF MATERIAL		JOB NO.	DRAWING NO.	REV.		
GIB ONE		GIRDER		4-46	52-6	△		
MARK	NO.	MARK	SHAPE	LENGTH	WT.	ITEM NO.	WT.	REMARKS
		1	wp1 R 1/2 x 39 5/8	61' 1 1/16	10 40 x 61/4	B 395		CVN
		1	tf1 R 3/8 x 16	61' 1 1/16	10 61/4	G 291E		CVN
		1	bf1 R 1 1/8 x 16	61' 1 1/16	10 61/4	A 379E		CVN
		4	sp1 R 3/8 x 36 1/2	1' 7 1/2	30 33 x 11/8	L 303		CVN
		4	sp2 R 1/2 x 16	2' 1 1/2	4 9/16	M 231		CVN
		8	sp3 R 1/2 x 7	2' 1 1/2	4 0 17 x 2/10	N 202		CVN
		2	fp1 R 4 x 16	1' 0 3/8	20 22 x 25/8	O 29		CVN
		1	sf3 R 1/2 x 8	2' 11	33 0 21 x 16 31 23	Q 40		
		1	sf4 R 1/2 x 8	2' 11	4 15 28	Q 40		
							11,450 #	SHIPPING WEIGHT
* PAY WEIGHT								
		4	R 3/8 x 36	1' 6 1/4			279	
		4	R 1/2 x 16	2' 0 1/4			220	
		8	R 1/2 x 7	2' 0 1/4			193	
							11,377 #	PAY WEIGHT

IT. NO. 506.91 BR. NO. 5 PROJ. NO. F-EGG-F-020-1(10)

FOR APPROVAL FOR FILES & FIELD

STEEL: ASTM. A36 A572 GR1 A588 GR1 Unless Noted

WELDING ELECTRODE: E70 See Welding Proc. None

SHOP CONN: Bolted Welded None

FIELD CONN: Bolted Welded None

HOLES: 13/16 15/16 Unless Noted None

PAINT: None Shopcoat Galv. After Fab. As Noted

SPECIAL PAINT: NONE

SPECIAL CLEANING: Blast Clean None SSPC-SP6

GIRDER-GIB

APPROVED: 2-1-85
 PRINT DIST.
 7 12-27-84 APP.
 8 2-11-85 FAB.
 ORIG 11-10-85 VAT

Bancroft & Martin Inc.
 South Portland, Maine 04106

JOB: U.S. ROUTE 4 E.B. OVER DORR DRIVE
 RUTLAND, VERMONT

CUSTOMER: MASKELL FENCE CO.
 DESIGNER: STATE OF VERMONT, AGENCY OF TRANS.

REV. △	ORDER NO.	JOB NO.	DRAWING NO.	REV.
CHECKED R.W. 12-21-84			4-46	52-6
DRAWN DW 11-20-84				