

**POSTS** THE POSTS FOR THESE INSTALLATIONS SHALL BE EXTRUDED TUBULAR POSTS OF ALUMINUM ALLOY 6061-T6.

**HARDWARE** THE ASSEMBLY HARDWARE USED TO FASTEN A SIGN TO THE POSTS SHALL BE ALUMINUM OR STAINLESS STEEL OF A STANDARD COMMERCIAL DESIGN.

**ANCHORS** USE TWO (2) PIECES OF 2" x 12" ROUGH PLANK, PLANKS, UNLESS OTHERWISE NOTED, SHALL CONFORM TO "STANDARD SPECIFICATIONS FOR CONSTRUCTION" SECTION 728.02

**ERECTION** ALL POSTS SHALL BE PLUMB AND LOCATED AS SPECIFIED BY DRAWINGS OR BY THE ENGINEER IN THE FIELD. LOCKNUTS ON 3/8" x 16 ALUMINUM POST BOLT CLIPS SHALL BE TORQUED TO 225 INCH POUNDS USING DRY, CLEAN, UNLUBRICATED THREADS. WHERE ALUMINUM SURFACES ARE TO BE PLACED IN CONTACT WITH WOOD, THEY SHALL BE GIVEN A THICK COAT OF AN ALKALI-RESISTANT BITUMINOUS PAINT MEETING THE REQUIREMENTS OF MILITARY SPECIFICATION MIL-P-6883, WHICH SHALL BE DRY BEFORE INSTALLATION.

THE HOLE SHALL BE CAREFULLY DUG AND THE POST SET TO THE DEPTH SPECIFIED ABOVE. POST SHALL NOT BE DRIVEN. THE BACKFILL MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF APPROVED GRAVEL OR SHALL BE A MATERIAL APPROVED BY THE ENGINEER. COMPACTION OF THE BACKFILL WILL BE DONE AS DIRECTED BY THE ENGINEER.

IN AREAS WHERE LEDGE ROCK IS ENCOUNTERED POSTS WILL BE SET AND GROUTED 24" DEEP IN THE LEDGE UNLESS THE POSTS PENETRATE THE GROUND 4'.

POST WEIGHTS		
POST DIAMETER	WALL THICKNESS	WEIGHT PER FT.
3" ROUND	3/8"	1.9 LBS
4" ROUND	3/8"	2.6 LBS
3" SQUARE	3/8"	2.5 LBS

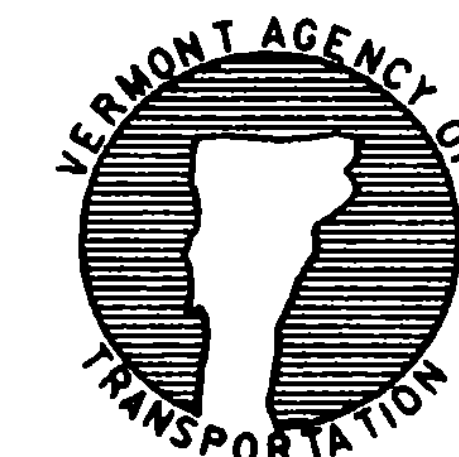
POST SELECTION CHART		
SIGN AREA (FT <sup>2</sup> ) x H (FT.) = SV (SELECTION VALUE)		
POST SIZE	Sv (FT. <sup>3</sup> )	DESIGN CRITERIA
3" DIA.	257	WIND VELOCITY = 60 MPH (10 YEAR MEAN RECURRENCE INTERVAL) WIND PRESSURE = 12 PSF, ALUMINUM Fy = 24,000 PSI, ALLOWABLE STRESS = 1.4 (24,000) PSI
4" DIA. (MODIFIED)	315	
3" SQUARE TUBE	350	
4" DIA.	477	

USE ON SINGLE POST INSTALLATIONS ONLY

REVISIONS AND CORRECTIONS  
MARCH 1, 1988 FHWA REVIEW COMMENTS

APPROVED  
SEPT. 10, 1987  
DATE  
*David W. Kelley*  
CHIEF ENGINEER  
*Arthur Lyon*  
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TRAFFIC AND SAFETY ENGINEER

# TUBULAR ALUMINUM SIGN POST



# STANDARD E-162