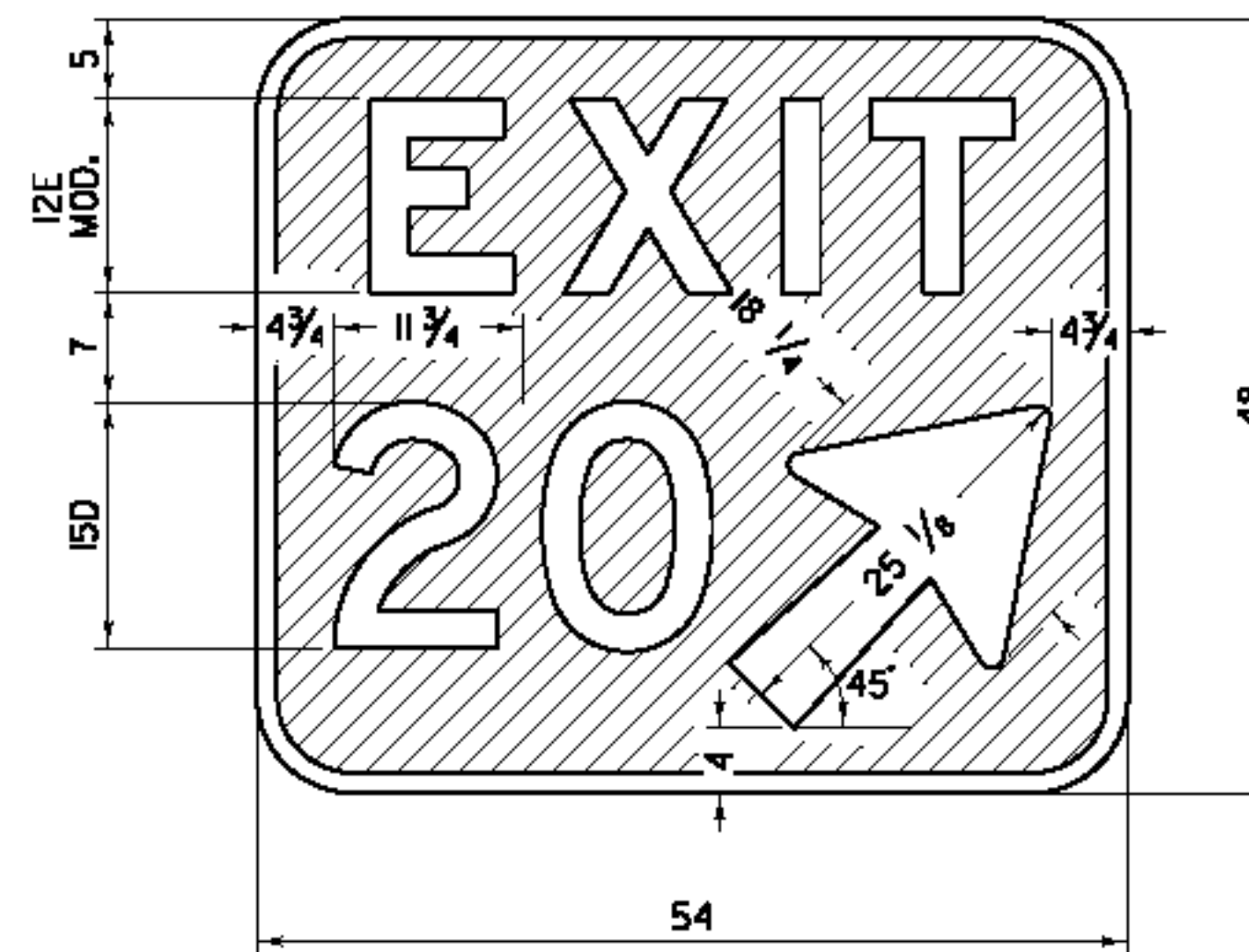


VR-355

SIGN	DIMENSIONS						
	A	B	C	D	E	F	G
STANDARD	36	30	1/2	3/4	4C	2 1/4	1 1/8
EXPRESSWAY/ FREEWAY	60	48	3/4	1 1/4	8B	3	3

NOTES:

- "SPEEDING IN" AND "WORK ZONE" SHALL EACH HAVE A SPECIFIED WIDTH OF 26 INCHES FOR STANDARD AND 42 INCHES FOR EXPRESSWAY/FREEWAY.
- THE SIGN SHALL HAVE BLACK LEGEND AND BORDER ON A WHITE BACKGROUND WITH RETROREFLECTIVE SHEETING EQUAL TO OR EXCEEDING "AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS" (AASHTO) M 268 ["AMERICAN SOCIETY FOR TESTING AND MATERIALS" (ASTM) D 4956] TYPE III.
- LEGEND SHALL BE CENTERED HORIZONTALLY AND VERTICALLY.



VC5-1A

NOTES:

- THE SIGN SHALL BE WHITE RETROREFLECTIVE LEGEND ON A GREEN RETROREFLECTIVE BACKGROUND, BOTH SHALL HAVE RETROREFLECTIVE SHEETING EQUAL TO OR EXCEEDING "AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS" (AASHTO) M 268 ["AMERICAN SOCIETY FOR TESTING AND MATERIALS" (ASTM) D 4956] TYPE III.
- CORNERS SHALL BE ROUNDED TO A SIX INCH RADIUS.
- THE SIGN SHALL HAVE A 1/4 INCH WIDE BORDER ALONG THE EDGE OF THE SIGN.
- EXIT NUMBER SHALL BE AS PER PLANS, OPTICALLY SPACED.
- "EXIT" SHALL BE CENTERED HORIZONTALLY.

GENERAL NOTES:

1. ALL DIMENSIONS IN INCHES.

OTHER STDS. REQUIRED: T-1

REVISIONS AND CORRECTIONS
AUG. 6, 2012 - ORIGINAL APPROVAL DATE

APPROVED
[Signature]
HIGHWAY SAFETY & DESIGN ENGINEER
[Signature]
DIRECTOR OF PROGRAM DEVELOPMENT
[Signature]
MARK D. RICHTER
FEDERAL HIGHWAY ADMINISTRATION

**CONSTRUCTION SIGN
DETAILS**



**STANDARD
T-31**