



FRAMING PLAN

Vermont Agency of Transportation

RECEIVED

CK'D BY RBF, TAM OK'D BY JDG

February 9, 2017

RESUBMIT No Approved

BY Kristin Higgins DATE 2/14/2017

SHOP BOLT LIST

QTY	DESCRIPTION
48	7/8" DIA. x 2" H.S. BOLT W/ NUT, WASHER & DTI WASHER

FIELD BOLT LIST

QTY	DESCRIPTION
32	7/8" DIA. x 2" H.S. BOLT W/ NUT, WASHER & DTI WASHER

NOTES:
 1. BRIDGE GIRDERS ARE TO BE SHIPPED TO SITE IN (3) PAIRS OF 2 WITH DIAPHRAGMS 100% SHOP BOLTED IN THEIR FINAL ERECTED POSITION.
 2. ALL FIELD BOLTED & SHOP BOLTED DIAPHRAGMS REQUIRE (4) $\frac{7}{8}$ "x2" BOLTS EACH.
 3. BOLT QUANTITIES IN BILL OF MATERIAL ARE EXACT & DO NOT TAKE INTO ACCOUNT WASTE & TESTING REQUIREMENTS.

FINISH:	HOT-DIP GALVANIZED		
MATERIAL:	AASHTO M270 GR. 50		
HOLES:	$\frac{1}{16}$ " U.N.O		
ELECTRODES:	PER WELD PROCEDURE	REVISOR	1/6/17
WELDS:	PER WELD PROCEDURE	ISSUED FOR APPROVAL	12/6/16
SURFACE PREP:	SSPC-SP6	No.	Revision
Author:	ARC ENTERPRISES INC.	Detailer:	DRAFTWORKS DETAILING 11 CHESTNUT ST. AMESBURY, MA
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