

**WELDER, WELDING OPERATOR OR TRACK WELDER QUALIFICATION TEST RECORD**

Code: AASHTO/AWS D1.5M/D1.5:2010

Name: Seth Henley

Identification No. 031617SH

Welding Procedure Specification No. B2.1-1-016:1994

Date: 3/16/2017

Variables		Record Actual Values Used in Qualification	Qualification Range
Process/Type		SMAW	SMAW
Electrode (single or multiple)	<b>PLEASE NOTE THIS WAS ALSO SENT TO RYAN FOSTER on 4/11/17, ADDED 4/10/17, JTC CCI</b>	Single	Single
Current/Polarity		DCEP	DCEP
Position		4G	Flat/Overhead
Weld Progression		N/A	N/A
Backing (YES or NO)		Yes	With Steel Backing Only
Material/Spec.		M 270M/ M270 (A 709/A 709M) Gr. 250 [Gr. 36]	M 270M/ M270 (A 709/A 709M) Gr. 250 [Gr. 36]
Base Material	Thickness (Plate)		
	Groove	1"	1/8" to Unlimited
	Fillet	N/A	Flat, Horizontal, Overhead Fillets
	Thickness: (Pipe/Tube)		
	Groove	N/A	1/8" to Unlimited
	Fillet	N/A	Unlimited Thickness
	Diameter: (Pipe)		
	Groove	N/A	N/A
	Fillet	N/A	N/A
Filler Metal	Spec. No.	AWS A5.1	AWS A5.1/A5.1M or AWS A5.5/A5.5M
	Class	E7018	All Listed in Table 4.1 under pre-qualified
F-No.		F4	F4 Only
Gas/Flux Type		N/A	N/A
Other		N/A	N/A

**Visual Inspection: Acceptable YES or NO**

**Guided Bend Test Results**

Type	Results	Type	Results
Side	Accept		N/A
Side	Accept		N/A

**Fillet Test Results**

Appearance: N/A  
 Fracture Test Root Penetration: N/A  
 (Describe the location, nature and size of any crack or tearing of specimen.)  
 N/A  
 Fillet Size: N/A  
 Macro etch: N/A


Inspected by: Chris Govoni  
 Organization: Advanced Welding Institute  
 Test No: N/A  
 Date: 3/16/2017

**Radiographic Results**

Film Identification			Film Identification		
Number	Results	Remarks	Number	Results	Remarks

Interpreted by: N/A  
 Organization: N/A  
 Test Number: N/A  
 Date: N/A

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Section 5 of AASHTO/AWS D1.5M/D1.5:2010 Bridge Welding Code

Inspected by:  Witnessed by: Chris Govoni  
 Contractor: CS Welding & Repair Date: 3/16/2016