

WELDER, WELDING OPERATOR OR TRACK WELDER QUALIFICATION TEST RECORD

Code: AASHTO/AWS D1.5M/D1.5:2010

Name: Seth Henley

Identification No. 031617SH

Welding Procedure Specification No. B2.1-1-016:1994

Date: 03/16/2017

Variables		Record Actual Values Used in Qualification	Qualification Range
Process/Type	PLEASE NOTE THIS WAS ALSO SENT TO RYAN FOSTER on 4/11/17, ADDED 4/10/17, JTC CCI	SMAW	SMAW
Electrode (single or multiple)		Single	Single
Current/Polarity		DCEP	DCEP
Position		3G	Flat/Horizontal/Vertical
Weld Progression		Uphill	Uphill Only
Backing (YES or NO)		Yes	With Steel Backing Only
Material/Spec.		M 270M/ M270 (A 709/A 709M) Gr. 250 [Gr. 36]	M 270M/ M270 (A 709/A 709M) Gr. 250 [Gr. 36]
Base Material			
	Thickness (Plate)		
	Groove	1"	1/8" to Unlimited
	Fillet	N/A	Flat, Horizontal, Vertical Fillets
	Thickness: (Pipe/Tube)		
	Groove	N/A	1/8" to Unlimited
	Fillet	N/A	Unlimited Thickness
	Diameter: (Pipe)		
	Groove	N/A	N/A
	Fillet	N/A	N/A
Filler Metal			
	Spec. No.	AWS A5.1	AWS A5.1/A5.1M or AWS A5.5/A5.5M
	Class	E7018	All Listed in Table 4.1 under pre-qualified
F-No.		F4	F4 Only
Gas/Flux Type		N/A	N/A
Other		N/A	N/A

Visual Inspection: Acceptable YES or NO

Guided Bend Test Results

Type	Results	Type	Results
Side	Accept		N/A
Side	Accept		N/A

Fillet Test Results

Appearance: N/A	Fillet Size: N/A
Fracture Test Root Penetration: N/A	Macro etch: N/A
(Describe the location, nature and size of any crack or tearing of specimen.)	
N/A	


Inspected by: Chris Govoni	Test No: N/A
Organization: Advanced Welding Institute	Date: 3/16/2017

Radiographic Results

Film Identification			Film Identification		
Number	Results	Remarks	Number	Results	Remarks

Interpreted by: N/A	Test Number: N/A
Organization: N/A	Date: N/A

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Section 5 of AASHTO/AWS D1.5M/D1.5:2010 Bridge Welding Code

Inspected by: 	Witnessed by: Chris Govoni
Contractor: CS Welding & Repair	Date: 3/16/2017