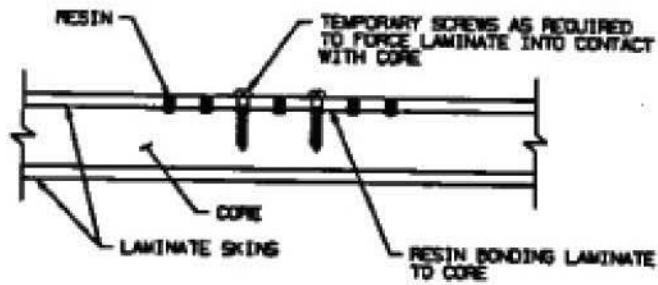


DEBONDED LAMINATE WITH HOLES
DRILLED FOR RESIN INJECTION



DEBOND REPAIR TEMPORARILY SECURED
WITH SELF TAPPING SCREWS

CORE DEBOND REPAIR

FIGURE 6.17