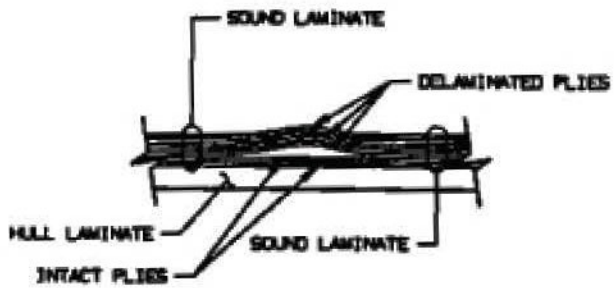


SECTION THROUGH CRAFT AT SHEER



SECTION "A-A"
SECTION THROUGH EDGE DELAMINATION OR BUBBLE DELAMINATION

EDGE AND BUBBLE DELAMINATION

FIGURE 6.15