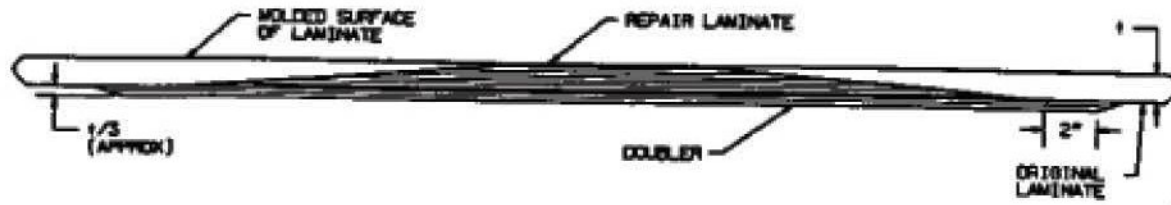
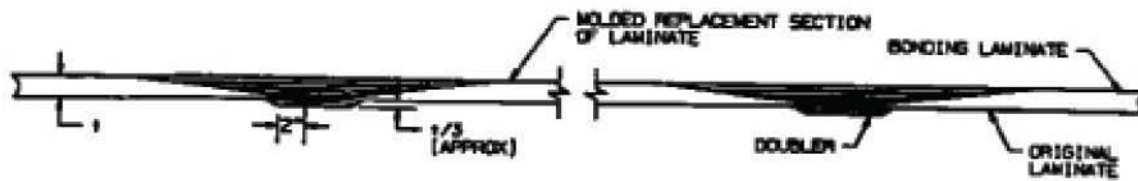




DOUBLER WITH SCARF ON MOLDED SURFACE



DOUBLER WITH SCARF ON NON-MOLDED SURFACE



DOUBLER FOR MOLDED REPLACEMENT SECTION OF LAMINATE OR LARGE REPAIR AREA

TYPICAL DOUBLERS

FIGURE 6.3