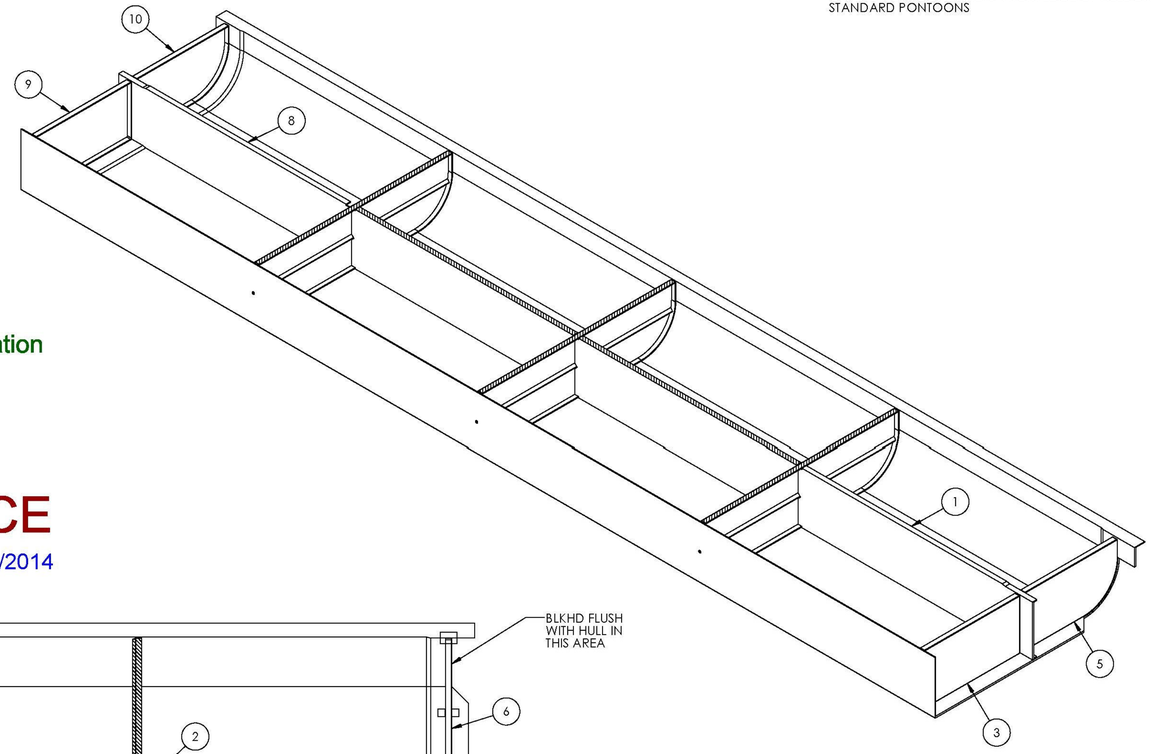
1. DRY FIT END LONGITUDINAL BLKHD - PLACE ACCORDING TO SPECIFIED DIMENSION FROM INSIDE FACE OF HULL VERTICAL WALL
2. MARK BOUNDARY OF FLANGE ON HULL, LIFT BLKHDAND APPLY MMA BEAD AS SHOWN AT LEFT (1/4" GAP), LOWER BLKHD AND CLAMP TO FLANGE OF TRANSVERSE BLKHD
3. DRY FIT END SQUARE BULKHEAD - PLACE ACCORDING TO SPECIFIED DIMENSION FROM END OF HULL
4. MARK BOUNDARY OF FLANGE ON HULL, LIFT BLKHD AND APPLY MMA BEAD AS SHOWN ON SHEET 1 (1/4" GAP), LOWER BLKHD AND CLAMP TO FLANGE OF LONGITUDINAL BLKHD AND TOP OF HULL MOLD
5. DRY FIT END RADIUS BULKHEAD - PLACE ACCORDING TO SPECIFIED DIMENSIONS FROM END OF HULL
6. MARK BOUNDARY OF FLANGE ON HULL, LIFT BLKHD AND APPLY MMA BEAD AS SHOWN AT LEFT (1/4" GAP), LOWER BLKHD AND CLAMP TO FLANGE OF LONGITUDINAL BLKHD AND TOP OF HULL MOLD
7. BRACE BASE OF LONGITUDINAL AND END BULKHEADS TO HOLD DIMENSIONS AND KEEP PLUMB
8. REPEAT STEPS 1 AND 2 FOR OTHER LONGITUDINAL BLKHD
9. REPEAT STEPS 3 AND 4 FOR OTHER END SQUARE BLKHD
10. REPEAT STEPS 5 AND 6 FOR OTHER END RADIUS BLKHD

NOTES:

ALL GLUED SURFACES ARE TO BE VACUUM CLEANED AND WIPED WITH ALCOHOL PRIOR TO BONDING

SELECT THE PROPER SPACERS WHEN DRY FITTING PARTS TO MAINTAIN NECESSARY BONDLINE - NOMINAL GAP IS 1/4" (HAVE 3/16" & 5/16" AVAILABLE)

FACE OF END BULKHEADS IS 8" FROM EDGE OF HULL ON END PONTOONS AND 6" FROM EDGE OF HULL ON STANDARD PONTOONS



Vermont Agency of Transportation

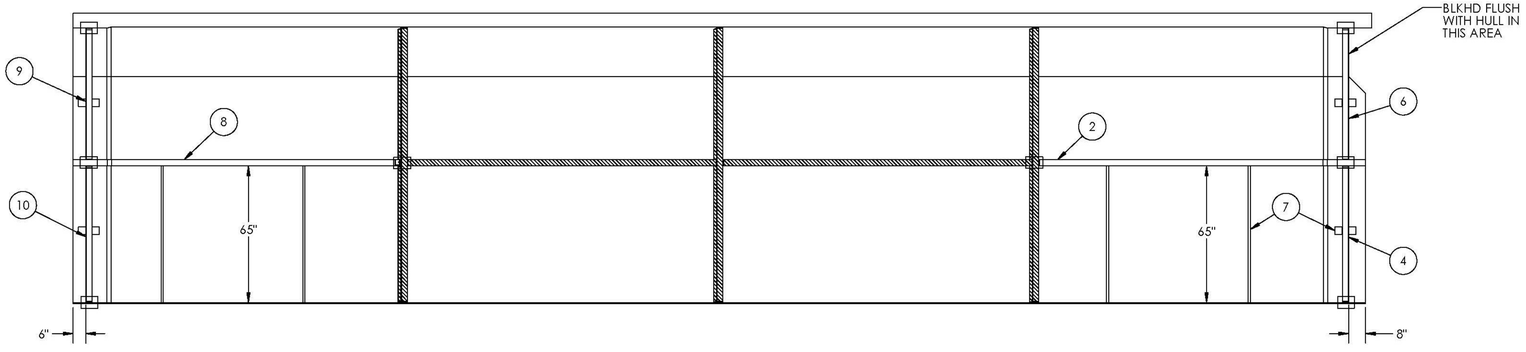
RECEIVED

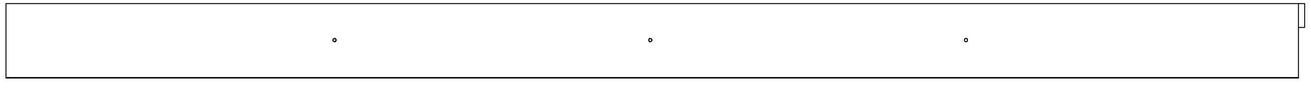
ON: June 30, 2014

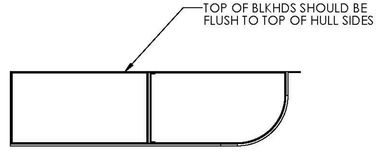
and Checked for

CONFORMANCE

BY: Jennifer Fitch DATE: 07/07/2014







T.Y. LIN INTERNATIONAL

THE STAMPED DOCUMENTS ARE HEREBY:

__x__ APPROVED
____ APPROVED AS NOTED
____ REVISE AND RESUBMIT

SEE TRANSMITTAL FOR ADDITIONAL INFORMATION AS APPLICABLE.

THIS REVIEW IS FOR GENERAL CONFORMANCE WITH DESIGN CONCEPT ONLY. ANY DEVIATION FROM THE PLANS OR SPECIFICATIONS NOT CLEARLY NOTED BY THE CONTRACTOR HAS NOT BEEN REVIEWED. REVIEW BY THE ENGINEER SHALL NOT RELIEVE THE CONTRACTOR OF THE CONTRACTUAL RESPONSIBILITY FOR ANY ERRORS OR DEVIATION FROM THE CONTRACT REQUIREMENTS.

JOSH OLUND — REVIEWER
07/03/2014 — DATE

KENWAY CORP.

REV	DESCRIPTION	DATE

SEAL

DIMENSIONS ARE IN INCHES
TOLERANCES: +0, -1/16"
FRACTIONAL ± ANGULAR MACH ± BEND ±
TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±

DRAWN BY	DATE
JM	6/3/14
CHKD BY	DATE
XX	X/X/XX

PROJECT: BROOKFIELD FRP PONTOONS

CUSTOMER: MILLER CONST. / VTRANS

SHEET: PONTOON ASSEMBLY - STEP 2

WEIGHT: 6,058 LB

DESCRIPTION: ASSEMBLY

SCALE 1 : 36

WO NO. 8420

CONTRACT NO. 9185

DWG NO. 8420-8

SHEET 2 OF 5

PONTOON	PART NO.
N/A	N/A