

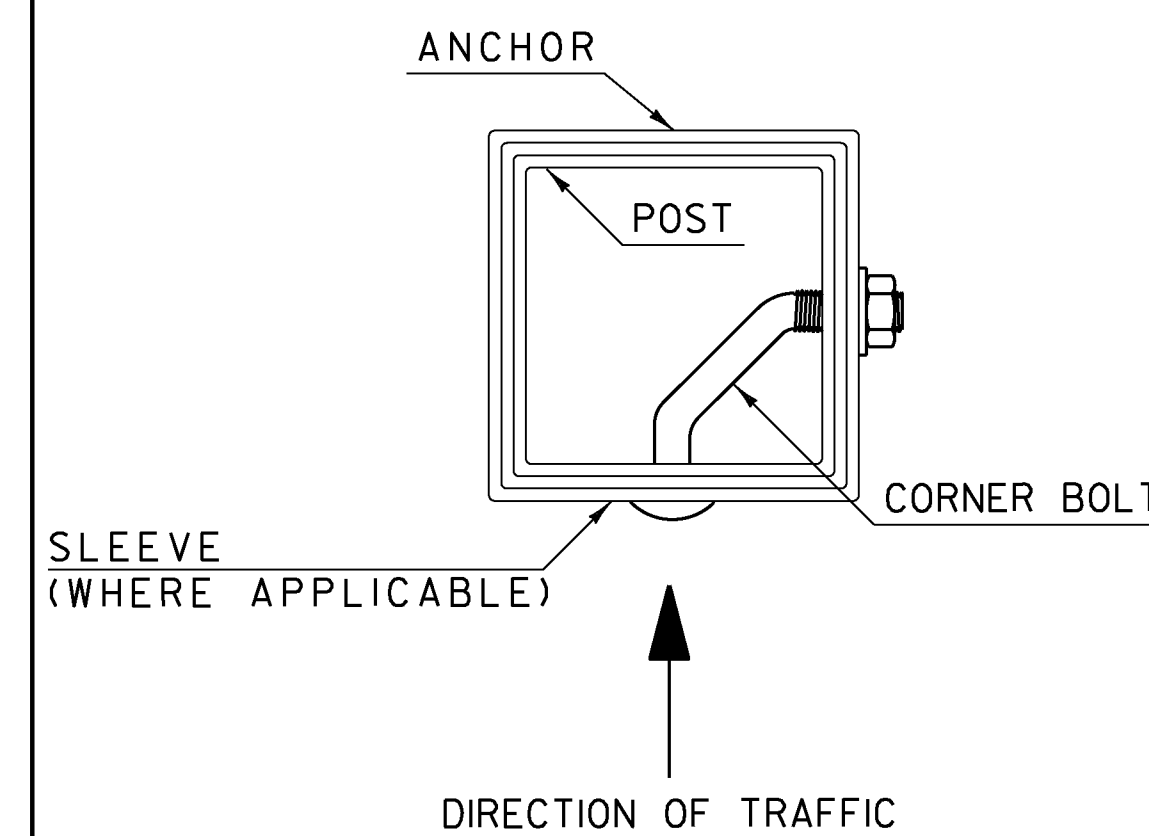
### POST AND ANCHOR SELECTION CHART

POST SIZE (IN.)	POST THICKNESS (IN.)	POST WEIGHT (LBS/FT.)	POST GAGE	SECTION MODULUS (IN.)	ONE POST SV	TWO POST SV	THREE POST SV	POSTS PERMITTED IN 8' PATH	ANCHOR SIZE (IN.)	ANCHOR GAGE	MINIMUM ANCHOR LENGTH
1.75	.083	1.88	14	0.222	45	90	135	TWO	2.00	12	30
2.00	.109	2.42	12	0.393	80	160	240	TWO	2.25	12	48
2.50	.109	3.35	12	0.673	137	274	411	ONE	3.00	7	48

#### NOTES:

- ALL SIGN POSTS SHALL HAVE  $\frac{7}{16}$  INCH HOLES EVERY ONE INCH ON CENTER (ALL FOUR SIDES).
- THE NUMBER OF SIGN POSTS PERMITTED WITHIN AN EIGHT FOOT PATH ASSUMES THAT THE SIGN ASSEMBLY IS NOT PROTECTED BY GUARDRAIL OR IS LOCATED WITHIN A GUARDRAIL'S DEFLECTION DISTANCE DETERMINED PER THE CURRENT "AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS" (AASHTO) ROADSIDE DESIGN GUIDE. ADDITIONAL POSTS MAY BE INSTALLED USING SLIP BASES THAT MEET "NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM" (NCHRP) REPORT 350 OR THE AASHTO "MANUAL FOR ASSESSING SAFETY HARDWARE" (MASH). THE APPROPRIATE RESOURCE SHALL BE DETERMINED AS DESCRIBED IN THE MASH PUBLICATION.
- TO USE THE SELECTION VALUE (SV) COLUMNS IN THE TABLE ABOVE, MULTIPLY A SIGN'S SURFACE AREA IN SQUARE FEET ( $H \times L$ ) BY THE SIGN'S HEIGHT IN FEET MEASURED FROM THE GROUND TO THE CENTROID OF THE SIGN ASSEMBLY ( $h$ ). THIS RESULT MUST BE LESS THAN OR EQUAL TO THE CORRESPONDING SELECTION VALUE. NOTE THAT FOR SIGNS WITH MULTIPLE POSTS, THE LARGEST HEIGHT DIMENSION SHALL BE USED TO CALCULATE THE POST SELECTION VALUE.
- THE DESIGN CRITERIA UTILIZED IN SIGN POST AND ANCHOR SELECTION IS AS FOLLOWS: WIND SPEED OF 70 MPH (10 YEAR MEAN RECURRENCE INTERVAL), WIND PRESSURE OF 19 PSF, STEEL MINIMUM YIELD OF 55,000 PSI, AND AN ALLOWABLE STRESS OF 1.4 (0.60 FY).

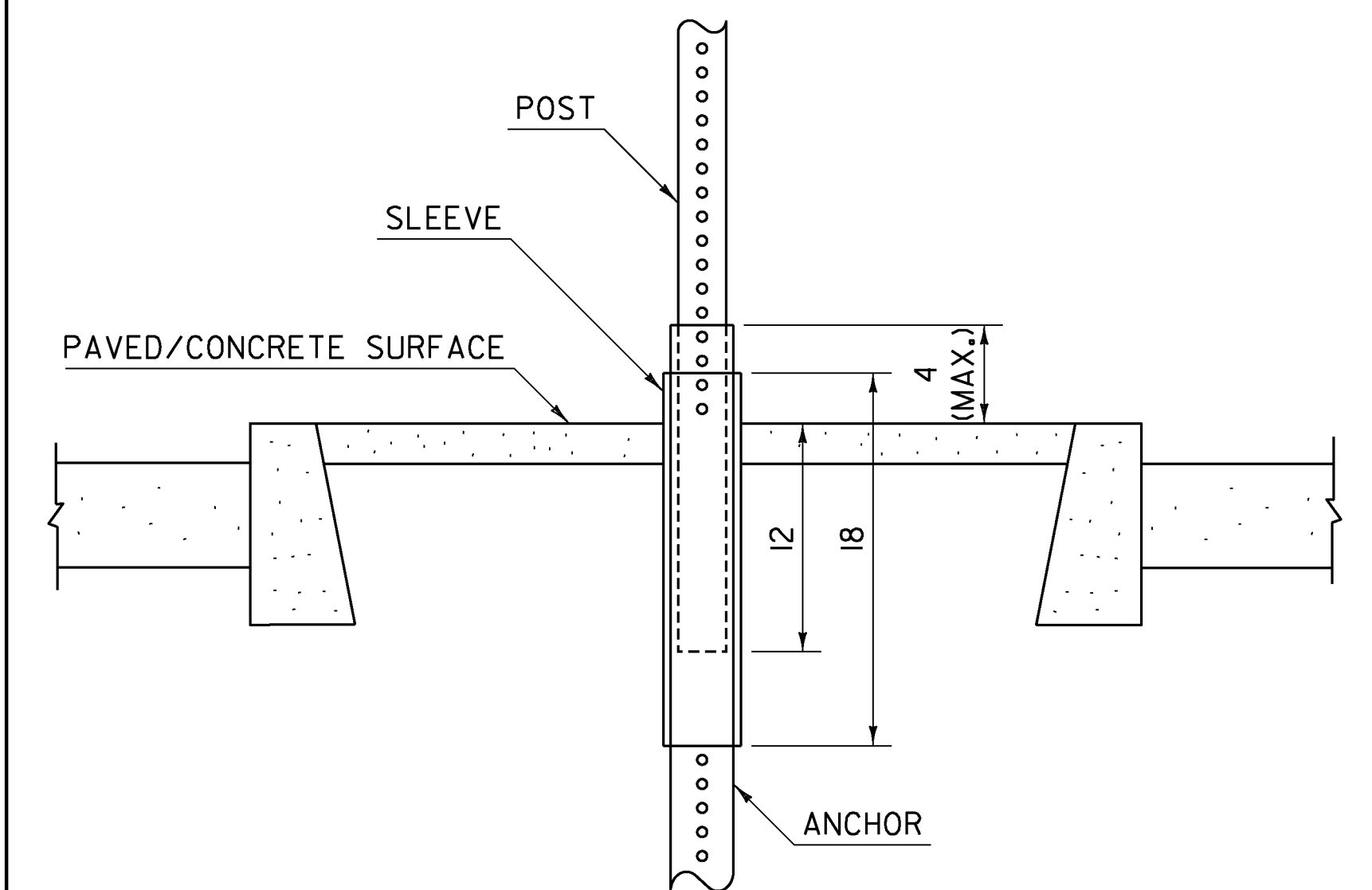
### CORNER BOLT INSTALLATION DETAIL



#### NOTES:

- CORNER BOLTS SHALL BE  $\frac{5}{16}$  INCH DIAMETER WITH 18 THREADS PER INCH AND DIMENSIONS SHALL BE DETERMINED BASED ON THE OUTERMOST DIMENSION OF THE SLEEVE, ANCHOR OR POST. THREAD EXPOSURE MUST EXCEED THE CORRESPONDING NUT WIDTH. THE CORNER BOLT AND CORRESPONDING HARDWARE SHALL BE ZINC PLATED, MEETING OR EXCEEDING THE REQUIREMENTS OF THE "AMERICAN SOCIETY FOR TESTING AND MATERIALS" (ASTM) A307.

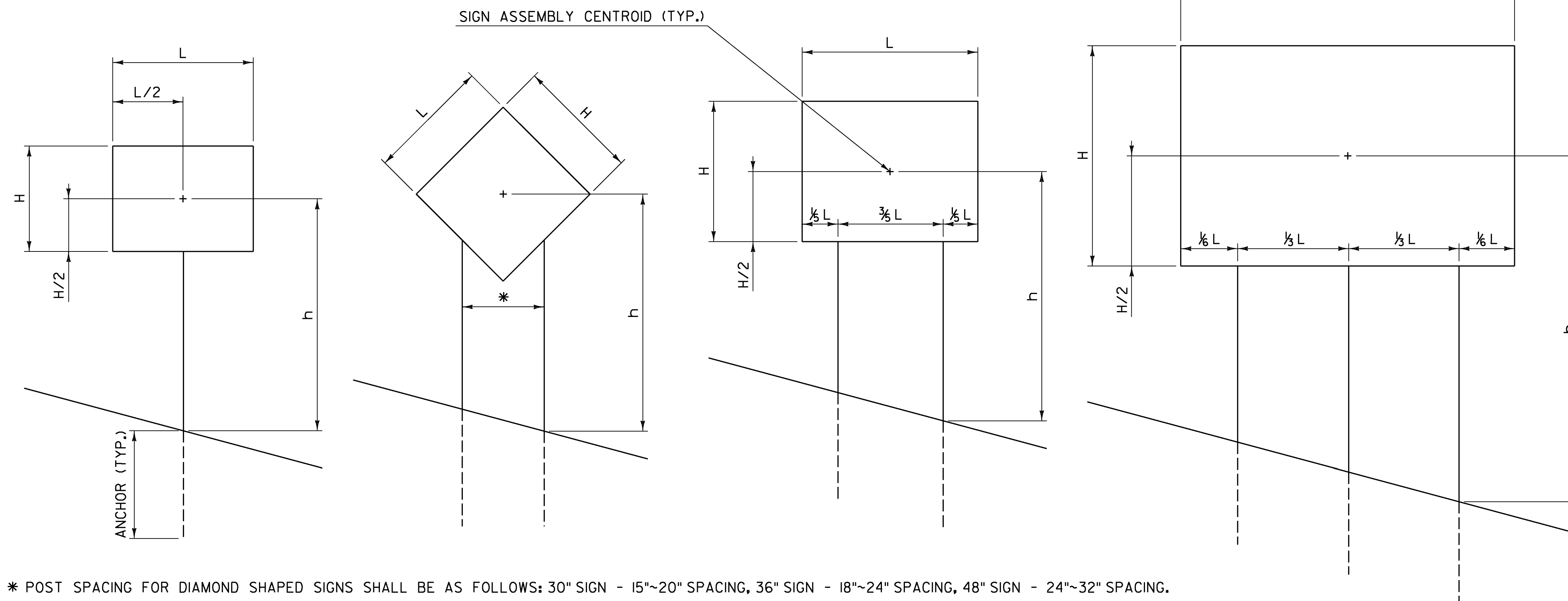
### SLEEVE / ANCHOR INSTALLATION DETAIL



#### NOTES:

- A SLEEVE SHALL BE INSTALLED FOR SIGN INSTALLATIONS IN CONCRETE OR PAVEMENT.
- THE SLEEVE SHALL BE 18 INCHES MINIMUM IN LENGTH.
- THREE INCH SLEEVES THAT DO NOT HAVE HOLES WILL REQUIRE THAT  $\frac{7}{16}$  INCH HOLES ARE DRILLED TO FACILITATE CONNECTIONS.
- REFER TO CURRENT EDITION OF THE "VERMONT AGENCY OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION" FOR MATERIAL REQUIREMENTS.

### POST SPACING DETAILS



### GENERAL NOTES:

- ALL SQUARE TUBE STEEL POSTS AND ANCHORS SHALL BE FORMED INTO A SIZE AND SHAPE IN SUCH A MANNER THAT NEITHER FLASH NOR WELD SHALL INTERFERE WITH THE TELESCOPING PROPERTIES, NOR DAMAGE THE GALVANIZING.
- ANCHORS MAY BE DRIVEN OR SET INTO A DUG HOLE AND BACKFILLED. IF DRIVEN, A DRIVING CAP SHALL BE USED. THE DUG HOLE INSTALLATION METHOD SHALL BE UTILIZED IN AREAS WITH POOR SOIL CONDITIONS OR AS DIRECTED BY THE ENGINEER. BACKFILL SHALL BE COMPACTED AS DIRECTED BY THE ENGINEER.
- THE TOPS OF SIGN POSTS SHALL BE AT OR NEAR THE TOP OF SIGN. THE POST SHALL NOT EXTEND ABOVE THE TOP OF SIGN.
- SIGN POSTS SHALL BE INSTALLED A MINIMUM OF ONE FOOT BELOW GROUND, INSIDE THE ANCHOR. THE LENGTH OF ANCHOR EXPOSED ABOVE GROUND SHALL NOT EXCEED FOUR INCHES.
- ALL DIMENSIONS SHOWN IN INCHES.

OTHER STDS. REQUIRED: **NONE**

REVISIONS AND CORRECTIONS  
JAN. 2, 2013 - ORIGINAL APPROVAL DATE

APPROVED  
*W.A.G. Pl.*  
HIGHWAY SAFETY & DESIGN ENGINEER  
*Rudolf H. Hunt*  
DIRECTOR OF PROGRAM DEVELOPMENT  
*Mark D. Richter*  
FEDERAL HIGHWAY ADMINISTRATION

## SQUARE TUBE SIGN POST AND ANCHOR



STANDARD  
T-45