



KOR-N-SEAL® I — STAINLESS STEEL WEDGE

Recommended Installation Procedure

Refer to reverse side *Kor-N-Seal® I - Wedge Korband Installation Chart* for Hole Size Range, Connector Dimensions, and Suggested Pipe O.D. Range.

CONNECTOR INSTALLATION:

1. Check to be sure Korband is properly located in Connector groove. (Fig. 1)
2. Insert Connector Assembly into hole with Wedge Expander at top of hole. (Fig. 2)
3. Position Connector so it is square to manhole both vertically and horizontally. (Fig. 3)
4. Tighten Wedge Expander using 1/2" [13 mm] socket with a preset torque limiter for each. For each size connector use torque limiter preset to proper torque. (Fig. 4) Retorquing is not required prior to shipment.

IMPORTANT

RECOMMENDED TORQUE		TORQUE LIMITER
Connector Inches [mm]	Foot Pounds [Newton Meters]	P/N
10 - 24 [254 - 610]	12 [16]	91440-12

Fig. 4

CAUTION: DO NOT USE IMPACT WRENCH.

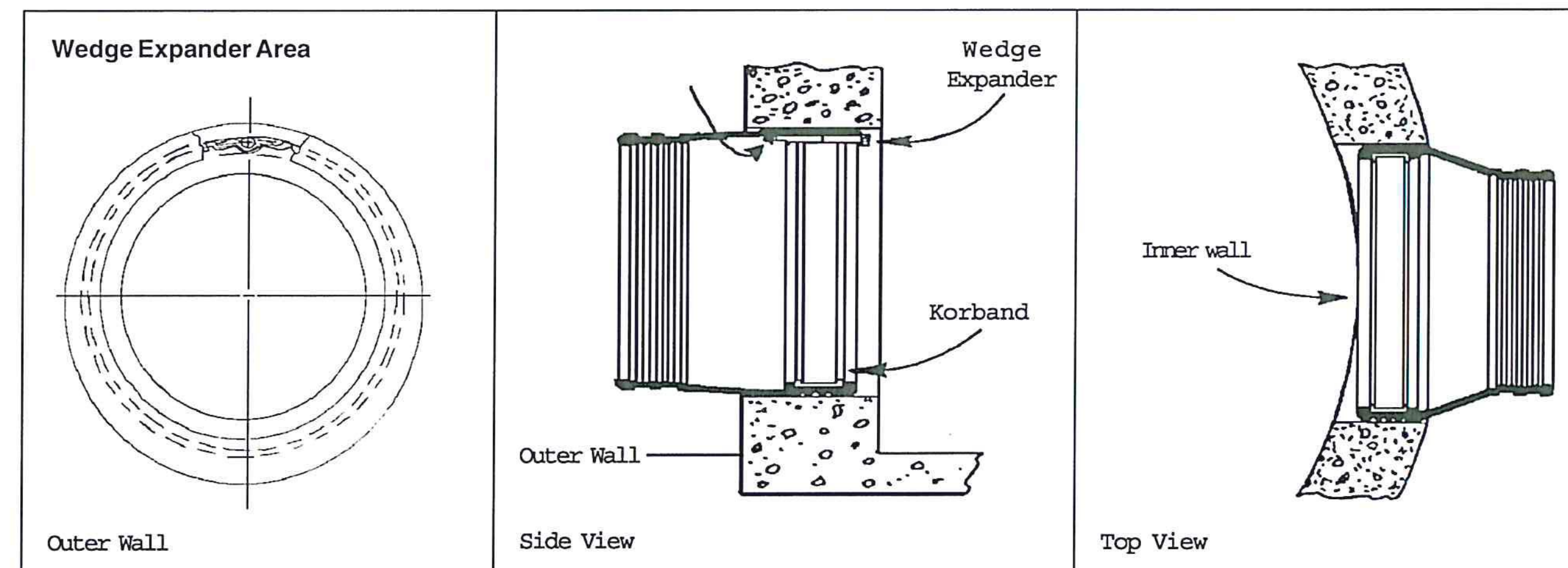


Fig. 1

Fig. 2

Fig. 3

PIPE INSTALLATION:

1. Center pipe in Connector opening.
2. On maximum pipe O.D. installations, use a pipe lubricant on the outside barrel of the pipe and/or the inside ridges of the Connector (under the Pipe Clamp area) to allow the pipe to slide into place more easily.
3. Position the Pipe Clamp in the Connector's Pipe Clamp groove with the screw at the top.
4. Tighten the Pipe Clamp screw to 60 inch pounds [7 Newton Meters] with a T-handle Torque Wrench, P/N 80090.
5. On minimum pipe O.D. installations, lift the rubber up underneath the Pipe Clamp screw so that the Connector contacts the bottom surface of the pipe while the Pipe Clamp screw is being tightened. Application of pipe lubrication on the underside of the clamp will also help assure that an even contraction of rubber is maintained throughout the clamping area.
6. After the Pipe Clamp has been tightened down firmly, move the pipe horizontally and/or vertically to bring it to grade.

CAUTION: Pipe must **NOT** rest on Connector Korband.



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