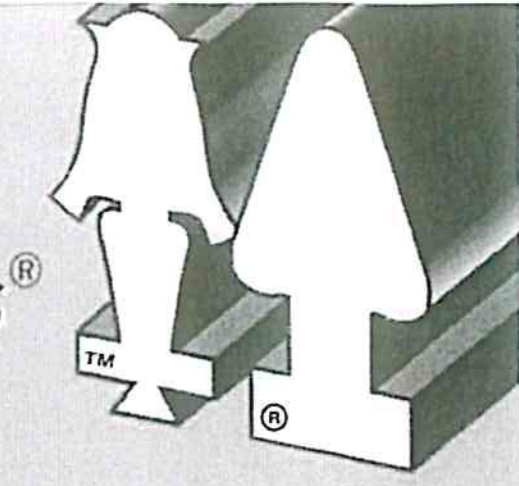




The Company With Connections®



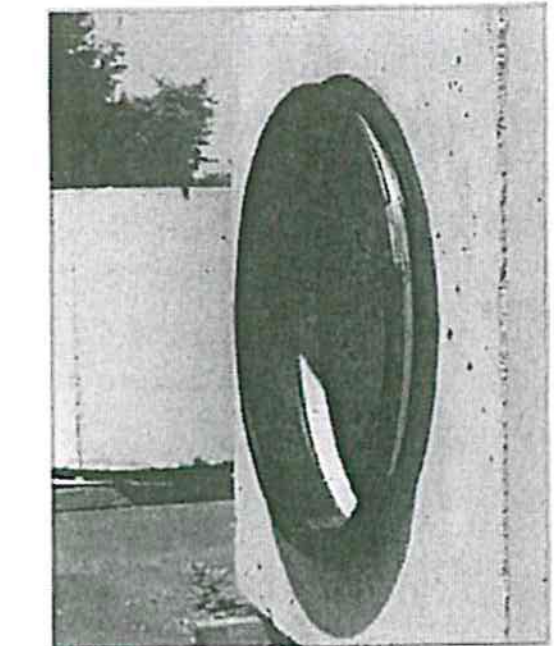
A BOOT STYLE CONNECTOR FOR CORRUGATED OR SMOOTH WALL PIPE

Z•LOK STM

Z•LOK STM

The **Z•LOK STM CONNECTOR** was designed by A-LOK Products, Inc. to address the need for a boot style connector for large diameter pipe. This makes it ideally suited for stormwater application. Available for 6"-102" pipes.

The **Z•LOK STM Pipe to Manhole Connector** is a flexible connector specifically engineered to produce a positive watertight seal for pipes entering precast concrete structures and the structure itself.



Z•LOK STM Connector cast into storm structure.

MATERIAL

The **Z•LOK STM CONNECTOR** is molded from an EPDM compound engineered to conform with the requirements of section 4.1.1 of ASTM C-923. Alternative compounds are available for unusual applications upon special order.

All stainless steel hardware is in compliance with section 4.2, "Mechanical Devices" of ASTM C-923.

KEY ADVANTAGES

The **Z•LOK STM CONNECTOR** assures a positive watertight connection and provides up to 15° of omnidirectional deflection and 1.50" of vertical or horizontal movement without loss of seal, providing greater flexibility in the design and installation of pipelines and structures. These design features of the **Z•LOK STM CONNECTOR** prevent infiltration due to shear caused by settlement or ground movement.

Once fastened, immediate backfilling is possible enhancing project safety and overcomes the normal problems encountered with water, running sand and other unstable trench conditions.

When casting the **Z•LOK STM CONNECTOR** into the structure, making it an integral part of the wall, 50% of the opportunity for infiltration is eliminated.

PRODUCT REFERENCES

- A.) ASTM C-923**
Resilient Connector Between Reinforced Concrete Manholes Structures, Pipe and Laterals.
- B.) ASTM C-1478**
Resilient Connectors Between Reinforced Concrete Storm Sewers Structures, Pipes and Laterals.
- C.) ASTM C-1244**
Standard Test Method For Concrete Sewer Manholes by the Negative Air Pressure (Vacuum) Test.

PERFORMANCE STANDARD

The **Z•LOK STM Connector** meets or exceeds all material and test requirements of ASTM C-923-00: "Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes and Laterals".

See following chart:

RESILIENT TEST REQUIREMENTS OF A.S.T.M. C-923

TEST	RESULTS	ASTM METHOD
Chemical resistance 1 N Sulfuric acid 1 N Hydrochloric Acid	no weight loss no weight loss	at 22°C for 48h
Tensile strength	1200 psi or 8.5 MPa, min	D 412
Elongation at break	350% min.	
Hardness	±5 from mfg's. specified hardness	D 2240 (Shore A durometer)
Accelerated oven-aging	decr. of 15%, max. of original tensile strength, decr. of 20% max. of elongation	D 573, 70±1°C for 7 days
Compression set	decr. of 25%, max. of original deflection	D 395, Method B, at 70°C for 22h
Water absorption	increase of 10%, max. of original by weight	D 471, immerse 0.75 by 2-in. or 19 by 25-mm Specimen in distilled water at 70°C for 48h
Ozone resistance	rating 0	D 1171
Low-temp brittle point	no fracture at -40°C	D 746
Tear resistance	200 lb/in. or 34 kn/m	D 624, Method B

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