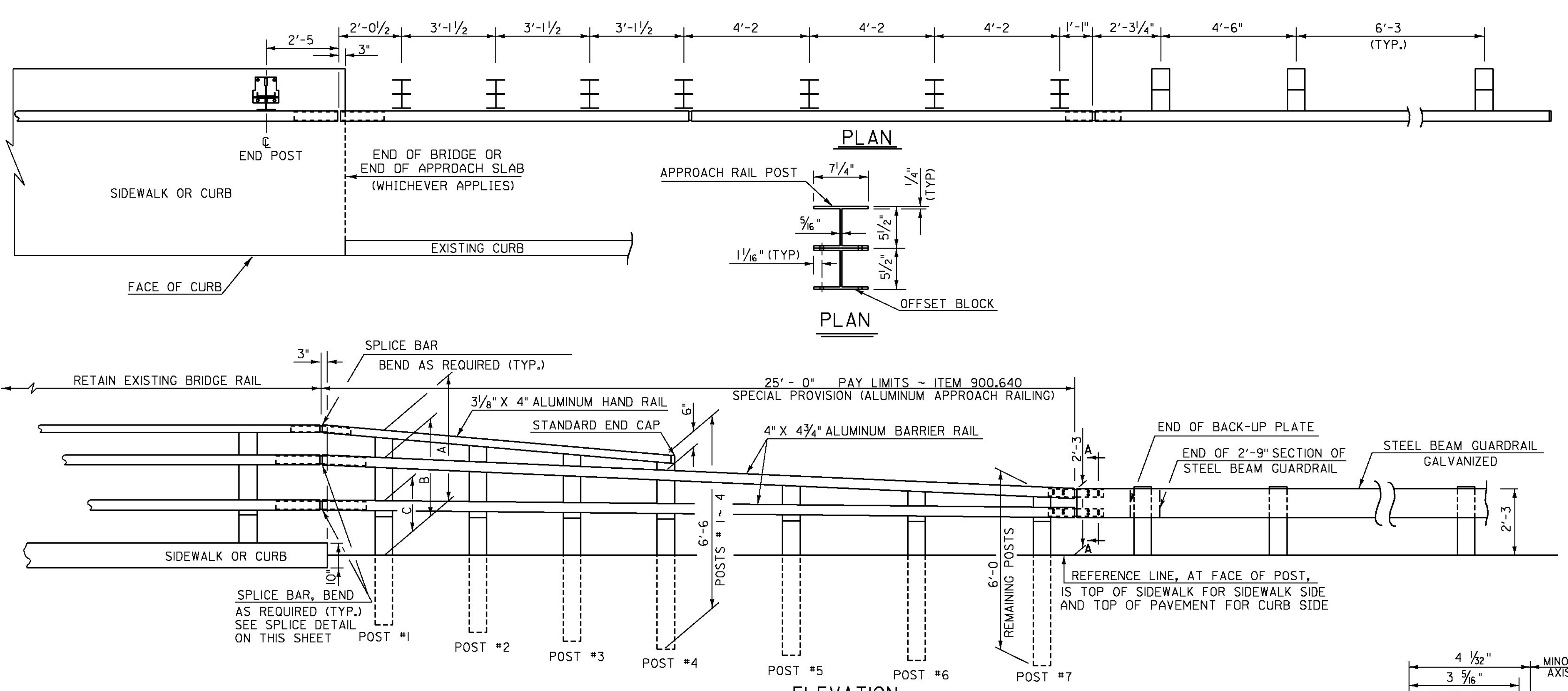
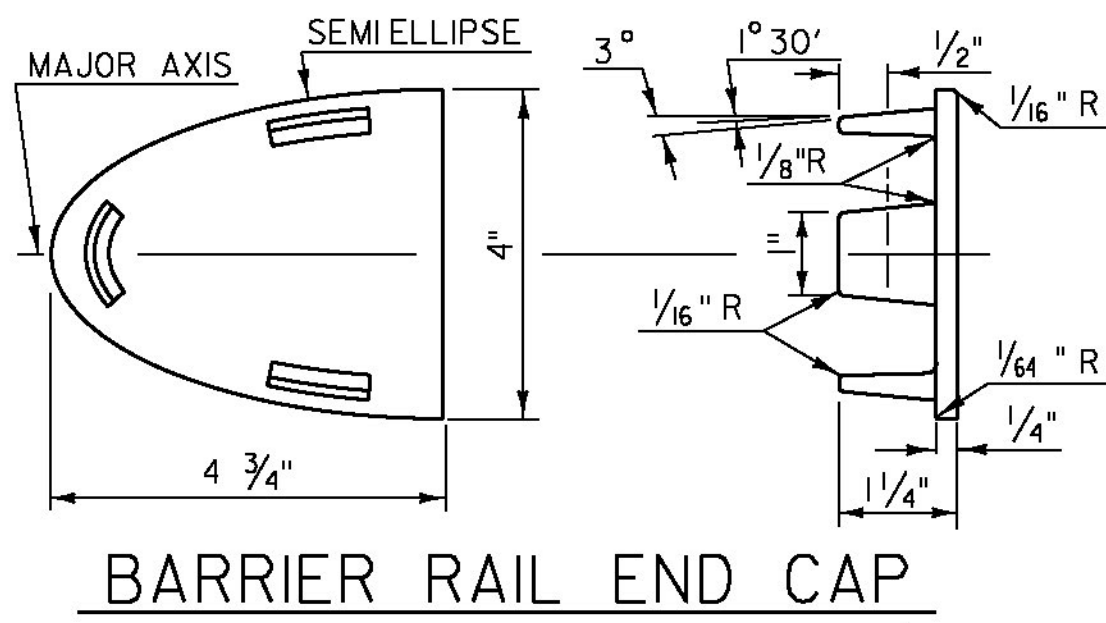
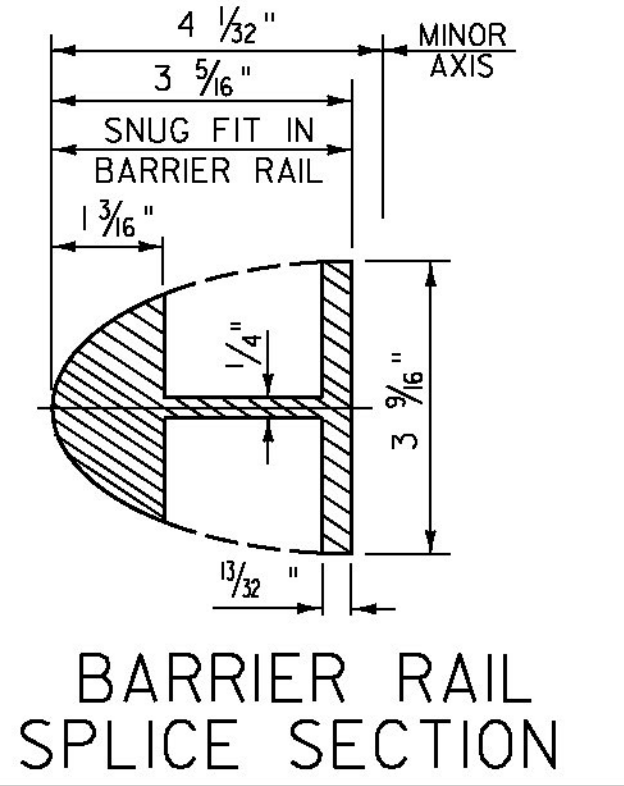
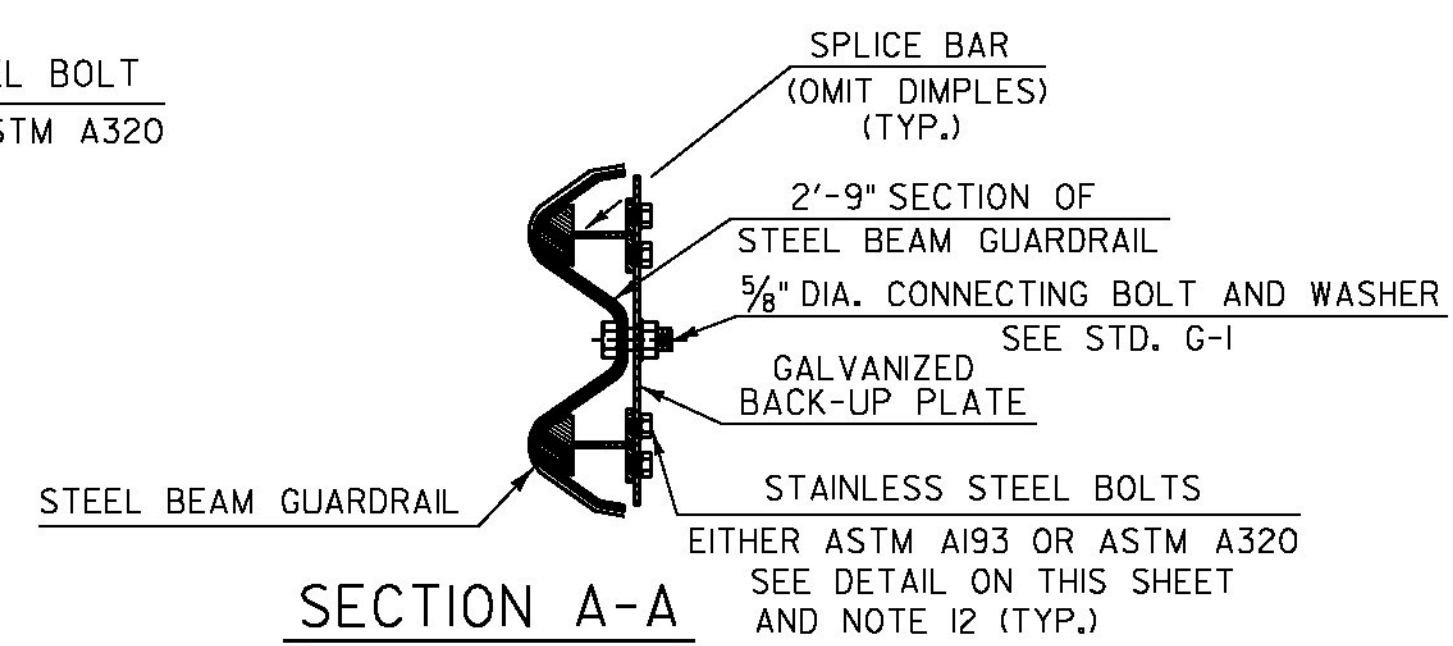
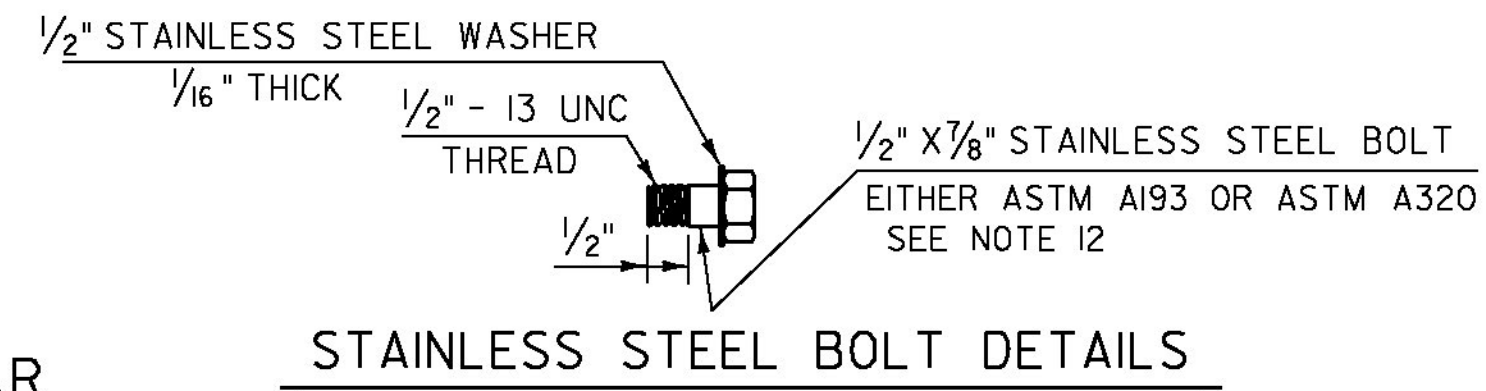
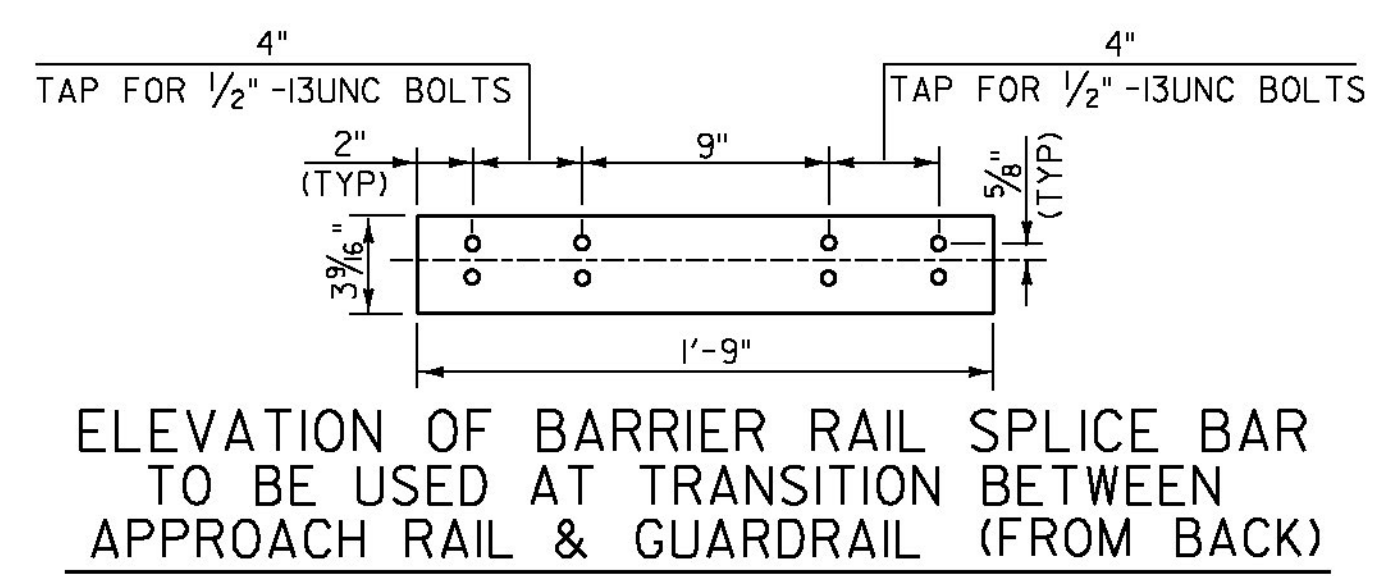
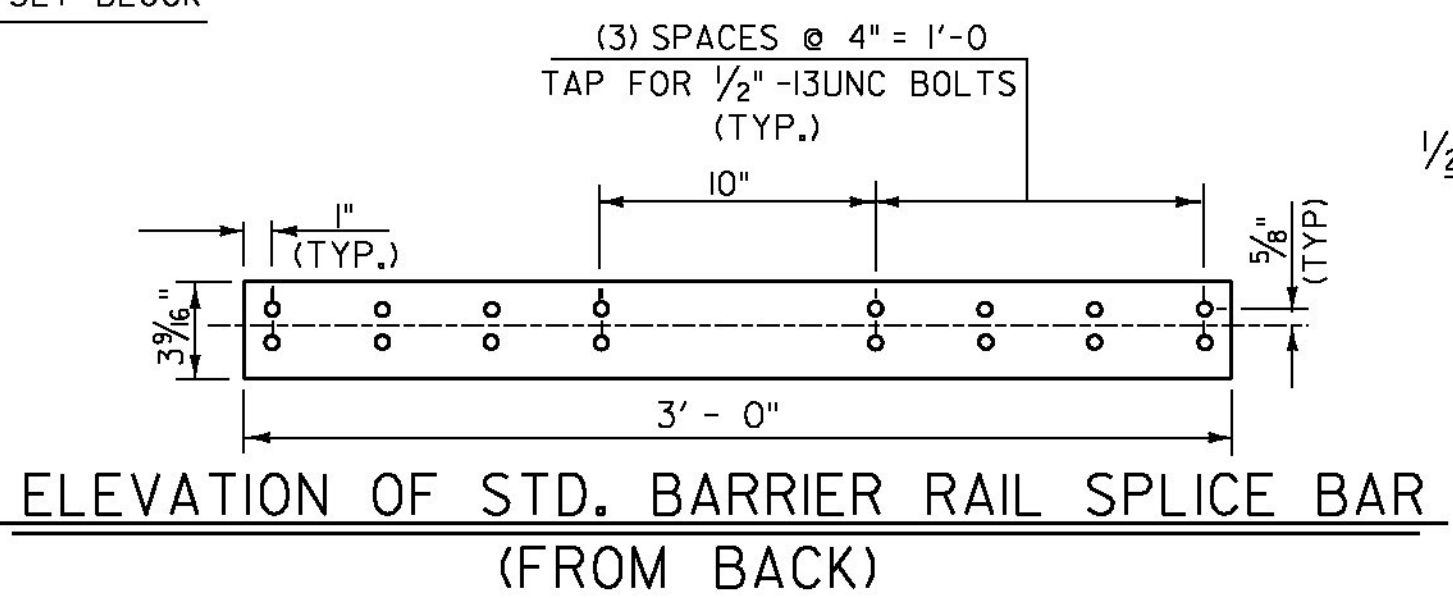
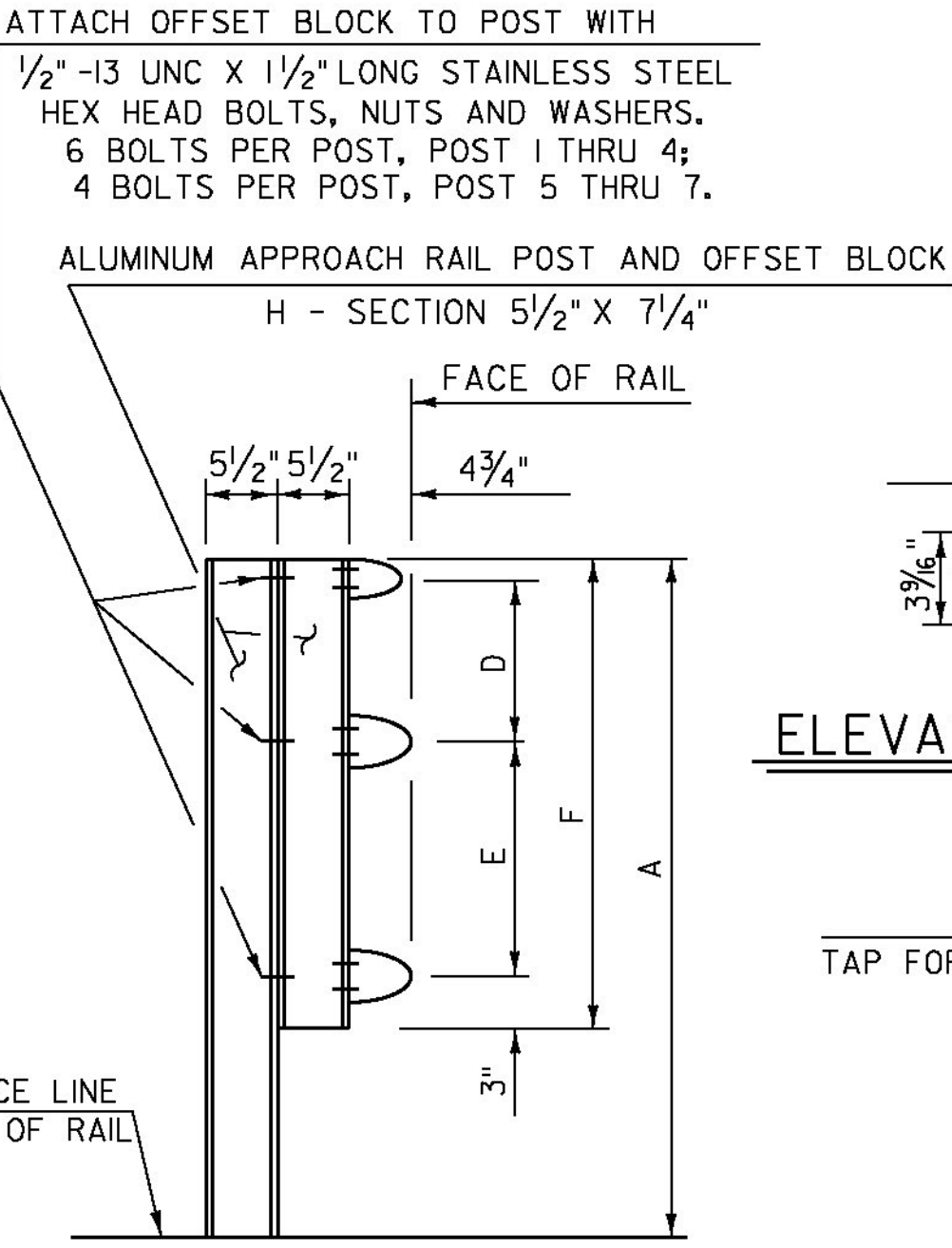
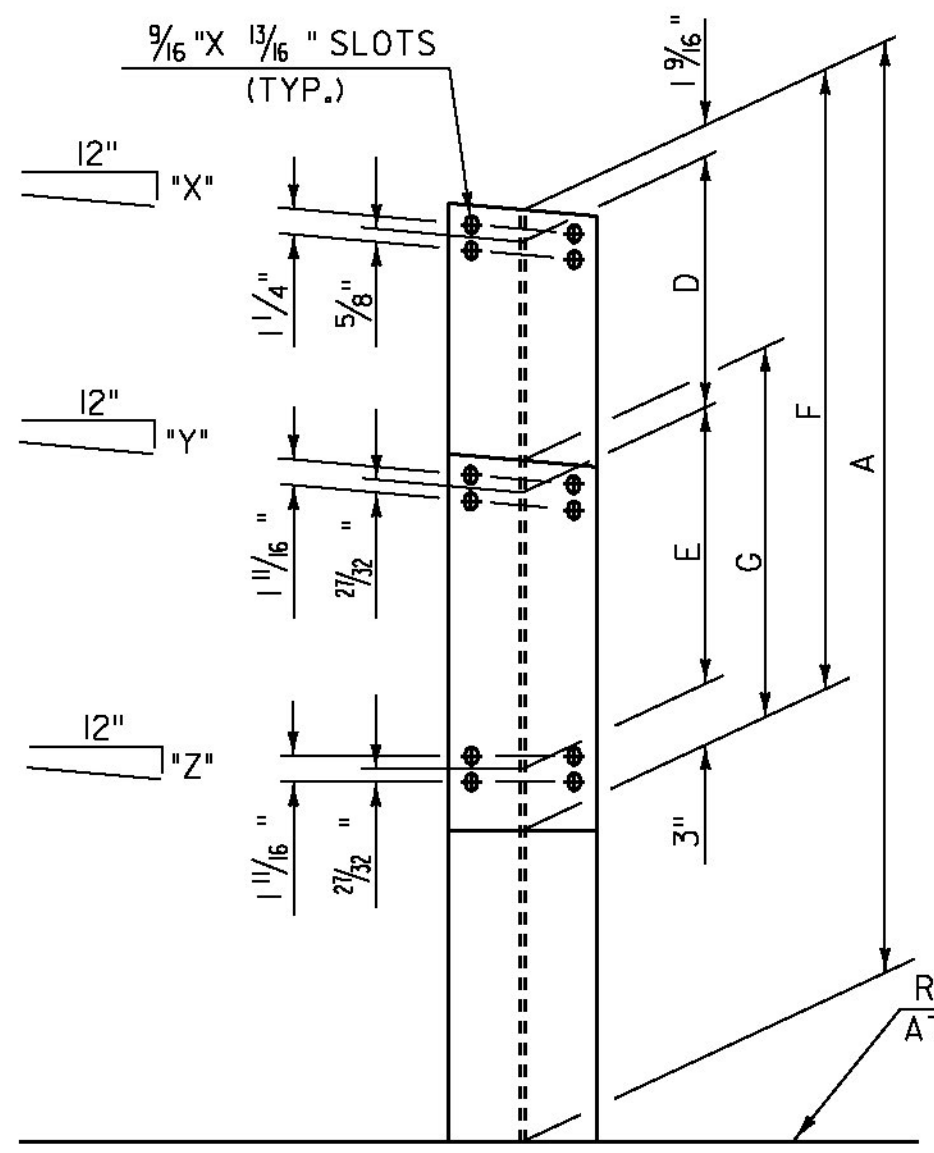




- ### NOTES
- POST 1 THROUGH 7 SHALL BE EXTRUDED ALUMINUM.
 - ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 36 GALVANIZED AFTER FABRICATION.
 - ALL ITEMS NOT OTHERWISE INDICATED SHALL MEET THE SPECIFICATION REQUIREMENTS OF THE STANDARD SHEETS ON WHICH THEY ARE DETAILED.
 - SEE STANDARD G-1 FOR STEEL BEAM GUARDRAIL, GALVANIZED DETAILS.
 - THE COST OF ALL MATERIALS AND LABOR FOR THE SPLICE BETWEEN THE ALUMINUM APPROACH RAILING AND THE STEEL BEAM GUARDRAIL SHALL BE INCIDENTAL TO ITEM 900.640 SPECIAL PROVISION (ALUMINUM APPROACH RAILING).
 - DETAILS ARE SHOWN FOR TRANSITION TO AN EXISTING 3 RAIL ALUMINUM BRIDGE RAILING.
 - DIMENSIONS SHOWN ARE FROM A REFERENCE LINE AT THE FACE OF POST FOR A NORMAL CROWNED SECTION. APPROPRIATE CORRECTIONS SHALL BE MADE FOR CROSS SLOPES OTHER THAN A NORMAL SECTION.
 - ANCHOR BOLTS, WASHERS AND HEAVY HEX NUTS MAY BE ANY OF THE FOLLOWING:
A. ASTM A449 GALVANIZED, OR
B. AASHTO M164 (ASTM A325) GALVANIZED
C. BOLTS AND WASHERS OF STAINLESS STEEL ASTM A276, TYPE 304 (MINIMUM ULTIMATE STRENGTH OF 100,000 PSI) WITH STAINLESS STEEL NUTS OF ASTM A194, GRADE 8A.
 - ALUMINUM POSTS, POST BASES, SPLICE BARS, CONNECTION BARS, RAILS AND BALUSTER FRAMES SHALL CONFORM TO ASTM B221 ALLOY 6061-T6 OR ALLOY 6351-T5, MINIMUM ALLOWABLE STRESS $F_y = 35,000$ PSI.
 - ALUMINUM BALUSTER TUBES SHALL CONFORM TO ASTM B210 ALLOY 6061-T5 OR 6063-T5.
 - ALUMINUM RAIL END CAPS SHALL CONFORM TO ASTM B26 ALLOY 356-T6.
 - THE POST, RAIL, AND OFFSET BLOCK CONNECTION BOLTS SHALL BE EITHER ASTM A193 OR ASTM A320. EITHER ONE SHALL BE CLASS 1, B8 GRADE AISI 304 WITH AN ULTIMATE TENSILE STRENGTH OF 75,000 PSI. NUTS FOR EITHER OF THE ABOVE BOLTS SHALL BE ASTM A194, GRADE 8, STAINLESS STEEL WITH AN ULTIMATE TENSILE STRENGTH OF 75,000 PSI.
 - RIVETS SHALL BE COLD DRIVEN HIGH BUTTON HEAD "CONE POINT", CONFORMING TO ASTM B316 ALLOY 6061-T6.
 - WELDING SHALL CONFORM TO THE REQUIREMENTS OF SUBSECTION 506.10 USING THE GMAW-INERT GAS PROCESS AND AWS ER 5356 ELECTRODE WIRE.
 - ENDS OF RAILS SHALL BE CUT SQUARE AND GROUND FREE OF BURRS OR RAGGED EDGES. EXPOSED ENDS SHALL BE CAPPED.
 - EXTRUDED SECTIONS ARE DETAILED TO COMPLY WITH CURRENT AASHTO-AGC-ARTBA STANDARDS. MINOR VARIATIONS OF THE DETAILS SHOWN MAY BE CONSIDERED PROVIDING THEY DO NOT REDUCE THE STRENGTH CAPACITY OF THE RAIL SYSTEM.
 - ALUMINUM WASHERS SHALL BE ASTM B209 ALLOY A166 2024-T4.
 - CERTIFICATION REQUIREMENTS FOR ALUMINUM COMPONENTS SHALL BE PER SUBSECTION 732.02. CERTIFICATION REQUIREMENTS FOR ALL OTHER RAIL COMPONENTS SHALL BE PER SUBSECTION 728.02.



	SIDEWALK SIDE	CURB SIDE
X		
Y		
Z		



BRIDGE DETAIL SHEET #2	NOT TO SCALE	
	PROJECT NAME:	ST JOHNSBURY - LYNDON
	PROJECT NUMBER:	STP 2936(1)
	FILE NAME:	plc308.dgn
	PROJECT LEADER:	G. EDWARDS
	DESIGNED BY:	D. DRAPER
	PLOT DATE:	7/25/2014
	DRAWN BY:	D. DRAPER
	CHECKED BY:	J. LITTLE
	SHEET	31 OF 250