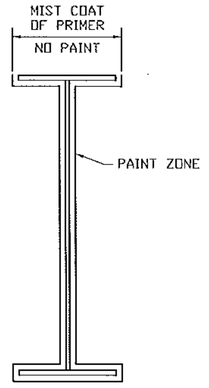
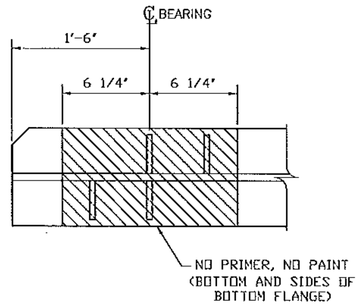
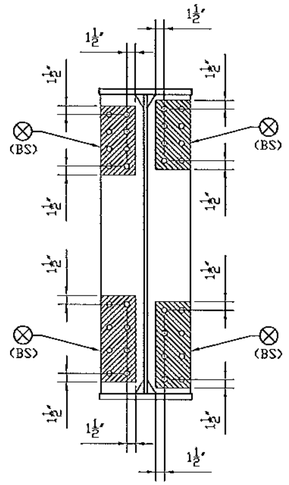


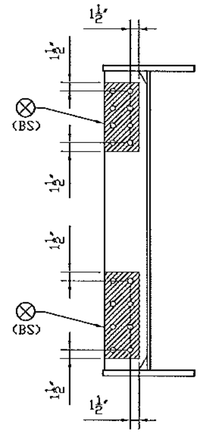
PAINT ZONE FOR GIRDERS
11'-6" FROM THE END OF GIRDER
SEE ASSEMBLY DRAWING



TYPICAL MASKING ZONE
OF GIRDER BOTTOM FLANGE AT BEARING
SEE ASSEMBLY DRAWING



TYPICAL MASKING ZONE
OF GIRDER FOR THE
DIAPHRAGM AT ABUTMENT
SEE ASSEMBLY DRAWING



TYPICAL MASKING ZONE
OF GIRDER IN THE 11'-6" PAINTED ZONE
FOR INTERMEDIATE CROSS FRAME
SEE ASSEMBLY DRAWING

PRIMER ONLY, NO PAINT
BOTH SIDES 75 mm DIA AROUND HOLE
WHERE NOTED WITH THIS SYMBOL
(BS)

GENERAL NOTES: SEE GN100
HOLES: 15/16 (U.N.)
COATING SYSTEM: SEE P100 AND P101

PAINT MANUFACTURER:
SHERWIN WILLIAMS

PRODUCT SYSTEM:

--PRIMER COAT: ZINC CLAD III HS 100, ORGANIC ZINC RICH EPOXY PRIMER, 3--5 MILS DFT

--INTERMEDIATE COAT: MACROPOXY 646--100, FAST CURE EPOXY, 5--10 MILS DFT

--TOP COAT: ACROLON 218 HS, ACRYLIC POLYURETHANE, 3--6 MILS DFT

--TOP COAT COLOR: FEDERAL STANDARD 595 COLOR NO. 20059 BROWN.

No	REVISION	DATE	PAR	VER.
A	FOR APPROVAL	07/06/12	BR	EG

NOTE: BOLT 1 WASHER: 1 WASHER UNDER NUT U.N.
BOLT 2 WASHER: 1 WASHER UNDER HEAD U.N.
1 WASHER UNDER HEAD U.N.

Vermont Agency of Transportation
RECEIVED
CK'D BY M.E.M OK'D BY C.W.M.
July 09, 2012
RESUBMIT APPROVED ✓
BY C. CARLSON DATE 07-27-2012

STRUCTAL Bridges
a division of CANAM BRIDGES Inc.
386 River Road, Claremont, NH 03743
Tel:(603) 542-5202 Fax:(603) 542-5312

PROJECT:
VT RT 9, BRIDGE NO. 11
TOWN OF WOODFORD, VT
OVER WALOOMSAC RIVER

TITLE: PAINT NOTES

REFERENCE: PROJECT NO. ER BHF 010-1 (44)

DRAWN BY	DATE	CONTRACT NO
EG	JULY 2012	UN04260
CHECKED BY	DATE	DRAWING NO
GG	JULY 2012	P100 A