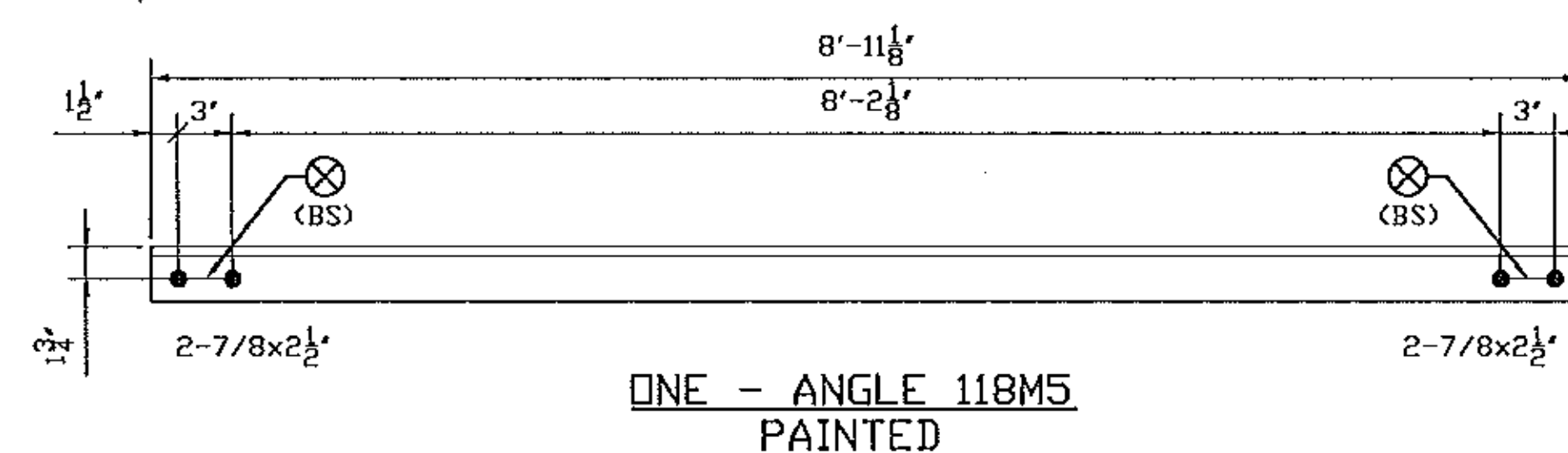
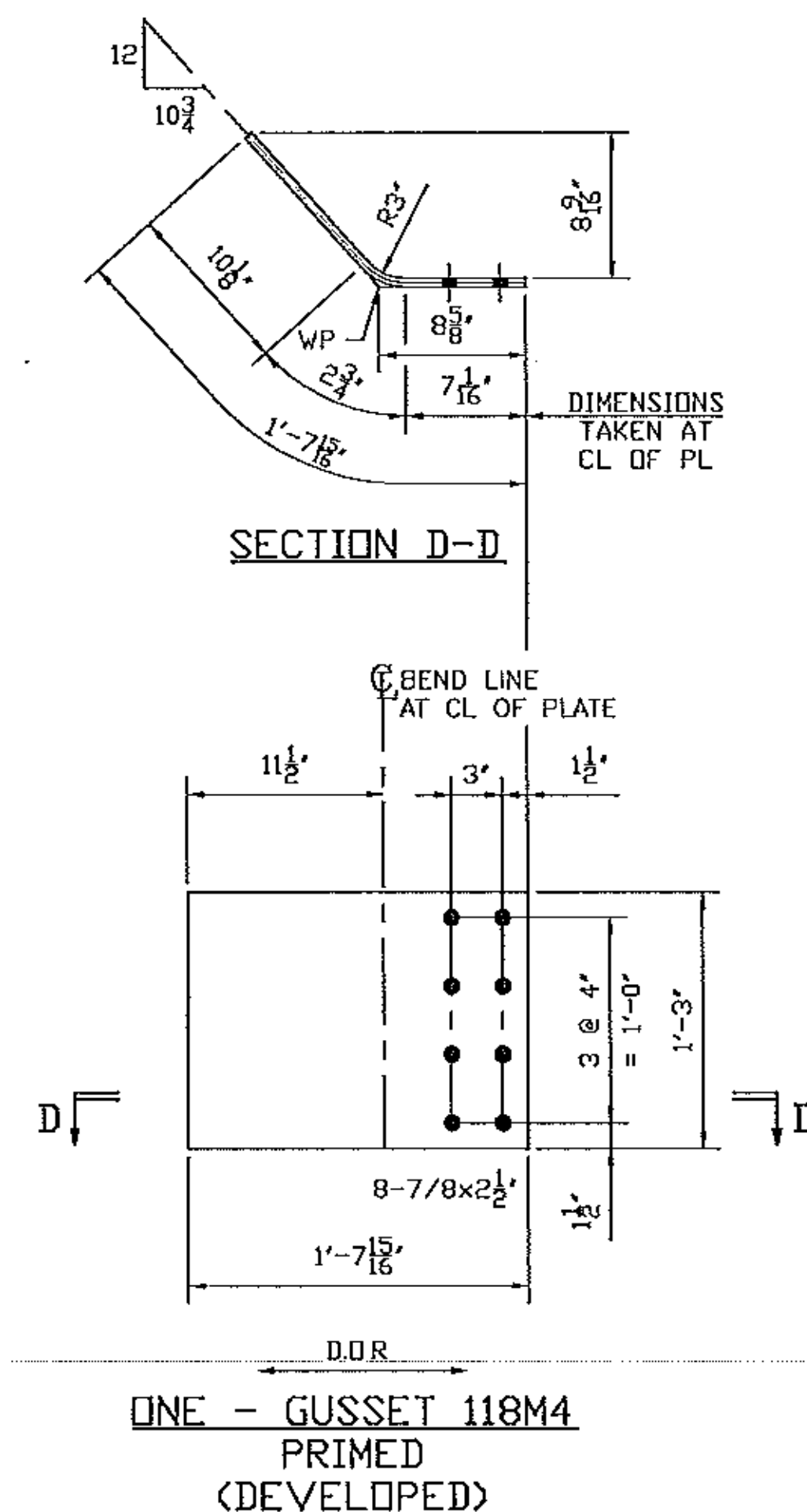




GENERAL NOTES: SEE GN100
HOLES: 15/16 (U.N.)
CLEANING
AND PAINTING: SEE SHEET P100
AND P101

△				
△				
△				
△				
0	CROSSFRAME MODIFIED	01/16/13	BR	GG
No	REVISION	DATE	PAR	VER.

<u>NOTE:</u>	BOLT 1 WASHER:	1 WASHER UNDER NUT U.N.
	BOLT 2 WASHER:	1 WASHER UNDER HEAD U.N.
		1 WASHER UNDER HEAD U.N.



PROJECT: VT RT 9, BRIDGE NO. 11
TOWN OF WOODFORD, VT
OVER WALDOOMSAC RIVER

TITLE	ABUTMENT CROSS FRAME
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REFERENCE: PROJECT NO. ER BHF 010-1 (44)

DATE IN	BR	DATE	JAN 2013	CONTRACT NO	UN04260
ORDERED BY	GG	DATE	JAN 2013	EXP. / END NO	118 /

BILL OF MATERIAL									
Mark	Qty.	Description	SU	Length	Remark	AFM	Total (lbs)	Seq	Qty
			Grd			32	Weight		/Seq
117M1	ONE	GUSSET					48	1	1
117M1	1	PL1/2x12	A70950W	1-6 13/16	PRIMER	103-4	32		
FB		FIELD_BOLTS							
78F2	2	.7/8 Dia A325 TYP3		2	1FL WASH				
78F212	8	.7/8 Dia A325 TYP3		2 1/2	1FL WASH				
						48			
117M2	ONE	GUSSET					54	1	1
117M2	1	PL1/2x17 1/8	A70950W	1-7 13/16	PRIMER	103-4	48		
FB		FIELD_BOLTS							
78F212	8	.7/8 Dia A325 TYP3		2 1/2	1FL WASH				
						32			
117M3	ONE	GUSSET					40	1	1
117M3	1	PL1/2x12	A70950W	1-6 11/16	PRIMER	103-4	32		
FB		FIELD_BOLTS							
78F2	2	.7/8 Dia A325 TYP3		2	1FL WASH				
78F212	8	.7/8 Dia A325 TYP3		2 1/2	1FL WASH				

BILL OF MATERIAL									
Mark	Qty.	Description	Stl	Length	Remark	ABM	Total (lbs)	Seq	Qty
117M4	ONE	GUSSET	Grd			42	Weight 42	1	1
117M4	1	PL1/2x15	A70950W	1-7 15/16	PRIMER	103-4	→ 42		
FB		FIELD_BOLTS							
78F212	8	.7/8 Dia A325 TYP3		2 1/2	1FL WASH		8		
						84	→ 84	1	1
118M5	1	CROSS_FRAME							
118M5	1	L3x3x1/2	A70950W	8-11 1/8	PAINT	103-2	84		
FB		FIELD_BOLTS							
78F212	4	.7/8 Dia A325 TYP3		2 1/2	1FL WASH		8		

Vermont Agency of Transportation

RECEIVED

CK'D BY M.E.M. OK'D BY C.W.M.

Jan. 29, 2013

RESUBMIT APPROVED AS NOTED
BY C. CARLSON DATE 01-29-2013