



SHOP ASSEMBLY DIAGRAM

LINE	V1	V2	V3	V4	V5	V6	V7	BCF1	BCF2	BCF3	BCF4	BCF5	BCF6	BCF7	BCF8	'A'	'B'	'C'
1	1'-3 1/4	1'-3 9/16	1'-1 15/16	1'-0	1'-1 15/16	1'-3 11/16	1'-2 5/8	33'-9 7/8	23'-11 15/16	27'-2	35'-0 1/8	35'-0 1/8	37'-0 1/16	23'-11 15/16	23'-11 15/16	1G1A	5G1B	9G1C
2	1'-3 5/16	1'-3 7/8	1'-2 1/16	1'-0	1'-2 1/16	1'-3 15/16	1'-3 1/16	30'-6 1/2	23'-11 15/16	30'-5 3/8	35'-0 1/8	35'-0 1/8	33'-8 3/4	23'-11 15/16	27'-3 1/4	2G2A	6G2B	10G2C
3	1'-3 1/16	1'-3 15/16	1'-2 1/16	1'-0	1'-2 1/16	1'-3 7/8	1'-3 5/16	27'-3 3/16	23'-11 15/16	33'-8 1/16	35'-0 1/8	35'-0 1/8	30'-5 7/16	23'-11 15/16	30'-6 9/16	3G3A	7G3B	11G3C
4	1'-2 5/8	1'-3 11/16	1'-1 15/16	1'-0	1'-1 15/16	1'-3 9/16	1'-3 1/4	23'-11 15/16	23'-11 15/16	36'-11 15/16	35'-0 1/8	35'-0 1/8	27'-2 1/8	23'-11 15/16	33'-9 7/8	4G4A	8G4B	12G4C

- NOTES:
 1. FOR GENERAL NOTES SEE SHEET GNI.
 2. ALL DIMENSIONS GIVEN AT BTM OF WEB.

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
DESCRIPTION: SHOP ASSEMBLY DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC. 1 WALLACE AVE. PHONE (207) 780-6722 SOUTH PORTLAND, ME 04106 FAX. (207) 780-6726						
STRUCTURE: VT 100 OVER WARDSBORO BROOK BRIDGE NO 78 WINDHAM COUNTY			DRAWN: EEO	DATE: 02/04		
			CHKD: DBH	DATE: 02/27		
LOCATION: TOWN OF JAMAICA, VT			JOB NO.	DWG NO.		
PROJ NO. ER-BRF 013-1(16)			529-1	SA1		
CUSTOMER: T. BUCK CONSTRUCTION						

Vermont Agency of Transportation

RECEIVED

CK'D BY GML/JWC OK'D BY GG

March 6, 2013

RESUBMIT Approved
 BY KMH DATE 03/18/13