

GENERAL

1. ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO THE VERMONT AGENCY OF TRANSPORTATION 2011 STANDARD SPECIFICATIONS FOR CONSTRUCTION, THE 2007 AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, AND THEIR LATEST REVISIONS.
2. ALL PRECAST CONCRETE ELEMENTS TO BE FABRICATED TO THE SPECIFIED DIMENSIONS WITHIN THE TOLERANCES DICTATED IN THE PRECAST/PRESTRESSED CONCRETE INSTITUTE TOLERANCE MANUAL FOR PRECAST AND PRESTRESSED CONCRETE CONSTRUCTION, MNL 135-00, AND ITS LATEST REVISIONS.
3. ALL DIMENSIONS ARE HORIZONTAL OR VERTICAL, AND ARE GIVEN AT 68 DEGREES FAHRENHEIT, UNLESS NOTED OTHERWISE.
4. NO ADJUSTMENTS TO THE BITUMINOUS WEARING SURFACE ON THE BRIDGE SHALL BE MADE TO ACCOUNT FOR THE DIFFERENCE BETWEEN BEAM CAMBER AND THE THEORETICAL ROADWAY PROFILE. THE WEARING SURFACES SHALL BE SHIMMED TRANSVERSELY AS NECESSARY TO ACCOUNT FOR POTENTIAL DIFFERENTIAL CAMBER OF THE ADJACENT BEAMS.
5. THERE ARE AERIAL ELECTRIC AND TELEPHONE LINES THAT RUN PARALLEL TO VT 105 ON THE NORTH SIDE OF THE PROJECT. NO PROVISION HAS BEEN MADE TO RELOCATE THESE LINES. THE CONTRACTOR SHALL WORK AROUND AND PROTECT THESE LINES. SEE UTILITY SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION AND REQUIREMENTS.
6. NO SUBSTITUTION FOR PRECAST CONCRETE WILL BE PERMITTED.

TRAFFIC CONTROL

7. THE CONTRACTOR SHALL BE RESPONSIBLE FOR SUPPLYING THE LOCAL TRAFFIC CONTROL PACKAGE IDENTIFYING THE CONSTRUCTION PROJECT BEFORE, DURING, AND AFTER THE BRIDGE CLOSURE PERIOD. THE CONTRACTOR SHALL SUBMIT A DETAILED TRAFFIC CONTROL PLAN TO THE RESIDENT ENGINEER FOR ALL STAGES OF CONSTRUCTION, FOR APPROVAL PER SUBSECTION 105.03. ALL COSTS SHALL BE INCLUDED IN ITEM 900.645 SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE). SEE SPECIAL PROVISIONS.
8. ALL SIGNING SHALL BE IN ACCORDANCE WITH THE LATEST EDITION OF THE MUTCD. WHERE CONFLICTS EXIST, THE MUTCD SHALL GOVERN. FOR ADDITIONAL SIGNING INSTRUCTIONS SEE THE E SERIES OF THE STANDARDS.
9. ALL ITEMS REQUIRED TO IMPLEMENT THE CONTRACTOR'S TRAFFIC CONTROL PLAN WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED INCLUDED IN THE BID PRICE FOR ITEM 900.645 SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE).

EARTHWORK

10. REMOVAL OF THE EXISTING, FAILED STRUCTURE SHALL BE UNDER ITEM 529.20, "PARTIAL REMOVAL OF STRUCTURE". THIS WORK SHALL INCLUDE REMOVAL OF ANY PORTIONS OF THE EXISTING ABUTMENTS THAT FALL OUTSIDE THE LIMITS OF STRUCTURE EXCAVATION OR UNCLASSIFIED CHANNEL EXCAVATION.
11. EXCAVATION OF SOILS TO THE LIMITS SHOWN ON THE TYPICAL ABUTMENT SECTION SHALL BE PAID FOR UNDER ITEM 204.25, "STRUCTURE EXCAVATION". ALL NECESSARY EXCAVATION OUTSIDE OF THESE LIMITS SHALL BE PAID FOR UNDER ITEM 203.27, "UNCLASSIFIED CHANNEL EXCAVATION".
12. THE "STONE FILL, TYPE IIF" UNDER THE BRIDGE AS SHOWN IN THE PLANS SHALL BE PLACED BEFORE THE NEW BEAMS ARE SET.

CONCRETE

13. ITEM 514.10, "WATER REPELLENT, SILANE", SHALL BE APPLIED TO ALL EXPOSED CONCRETE ON THE BRIDGE SUPERSTRUCTURE AND SUBSTRUCTURE, WITH THE EXCEPTION OF THE BOTTOM OF THE PRECAST NEXT BEAMS BETWEEN THE DRIP NOTCHES.
14. ALL CONCRETE PLACED INTEGRALLY WITH THE SUPERSTRUCTURE SHALL BE ITEM 900.608, "SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, RAPID SET)". ALL PRECAST SUBSTRUCTURE AND APPROACH SLAB CONCRETE SHALL MEET THE REQUIREMENTS OF SECTION 540 - PRECAST CONCRETE.
15. ALL REINFORCING STEEL SHALL BE DETAILED AND FABRICATED USING PROCEDURES AND TOLERANCES IN ACCORDANCE WITH APPLICABLE PUBLICATIONS OF THE "CONCRETE REINFORCING STEEL INSTITUTE".

-  16. ALL REINFORCING STEEL SHALL MEET THE REQUIREMENTS FOR REINFORCING STEEL, LEVEL 1, EPOXY COATED.

PRECAST ABUTMENTS AND POST-TENSIONING

17. IF VERTICAL CONSTRUCTION JOINTS ARE REQUIRED BY THE CONTRACTOR FOR SHIPMENT OF THE ABUTMENTS, THEN THE SECTIONS SHALL BE KEYED AND MATCH CAST. A JOINT DETAIL SHALL BE SHOWN ON THE FABRICATION DRAWINGS.
18. POST-TENSIONING AND ASSOCIATED ITEMS ARE ONLY REQUIRED IF THE PILE CAP IS CONSTRUCTED OF MORE THAN ONE UNIT. ANY POST-TENSIONING STRANDS AND CONDUIT SHALL ADHERE TO THE REQUIREMENTS OF SECTION 510 - PRESTRESSED CONCRETE. GALVANIZED ANCHOR ASSEMBLIES, CONDUIT, AND POST-TENSIONING STRANDS SHALL BE INCLUDED UNDER ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1) AND/OR "PRECAST CONCRETE STRUCTURE (ABUTMENT #2)" AS APPROPRIATE. POST-TENSIONING STRANDS SHALL BE COVERED WITH SEAMLESS POLYPROPYLENE SHEATH (WITH CORROSION INHIBITOR GREASE BETWEEN SHEATH AND STRAND) FOR THE LENGTH OF THE STRAND, EXCEPT AT ANCHORAGE LOCATIONS.
19. GALVANIZE ANCHOR ASSEMBLIES AFTER FABRICATION ACCORDING TO AASHTO M232M/M 232.
20. DESIGN VALUES
 - a. CONCRETE COMPRESSIVE STRENGTH: $f_c = 5000$ PSI.
 - b. POST-TENSIONING STRANDS: 0.5 INCH DIAMETER, 270 KSI, LOW RELAXATION 7-WIRE STRANDS.
 - c. ASSUMED MODULUS OF ELASTICITY IS 28,500 KSI.
 - d. THERE SHALL BE 2 STRANDS PER CONDUIT.
 - e. THE JACKING FORCE PER STRAND = 32 KIPS
21. THE CONCRETE FOR THE ABUTMENT # 1 AND ABUTMENT #2 PILE CAVITIES SHALL MEET THE REQUIREMENTS OF ITEM 900.608, "SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, RAPID SET)".
22. THE CORRUGATED STEEL PIPE SHALL MEET THE REQUIREMENTS OF SUBSECTION 711.01. ALL COSTS ASSOCIATED WITH PLACING THE CORRUGATED STEEL PIPE, SHALL BE INCLUDED IN THE BID PRICE FOR ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1)" AND ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #2)".
23. PROPOSED SEQUENCE OF CONSTRUCTION:
 - a. PREPARE AND GRADE FOUNDATION TO REQUIRED ELEVATION.
 - b. DRIVE PILES.
 - c. PLACE PRECAST ABUTMENTS AND INSTALL TRANSVERSE STRANDS (IF MORE THAN ONE UNIT).
 - d. APPLY EPOXY TO MATCH CAST FACES OF VERTICAL CONSTRUCTION JOINT.
 - e. USE A CALIBRATED JACK TO TENSION TO 3 KIPS TO REMOVE SAG IN STRANDS.
 - f. CHECK ALIGNMENT OF PILE CAP ELEMENTS.
 - g. STRESS POST-TENSIONING STRANDS USING A CALIBRATED JACK OPERATED BY QUALIFIED PERSONNEL WHO HAVE PREVIOUS EXPERIENCE IN POST-TENSIONING.
 - h. FILL PILE CAVITIES WITH ITEM 900.608, "SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, RAPID SET)".
 - i. PLACE PRECAST WINGWALLS AND GROUT SPLICE CONNECTORS.
 - j. BACKFILL MAY BE COMPLETED AFTER SPLICE CONNECTOR GROUT HAS REACHED 85% OF 5,000 PSI.
24. ALTERNATE SEQUENCE OF CONSTRUCTION MAY BE SUBMITTED FOR APPROVAL BY THE PROJECT MANAGER.

NEXT D BEAMS

25. NEXT D BEAMS ARE A NON-PROPRIETARY SHAPE DEVELOPED BY PCI NORTHEAST (PCINE). STANDARDIZED SECTION PROPERTIES AND DETAILS MAY BE FOUND AT <http://www.pcine.org>.
26. DESIGN VALUES
 - a. CONCRETE COMPRESSIVE STRENGTH: $f_c = 10,000$ PSI.
 - b. CONCRETE COMPRESSIVE STRENGTH AT RELEASE: $f_{ci} = 8,000$ PSI
 - c. PRESTRESSING STRANDS: 0.6 INCH DIAMETER, 270 KSI, LOW-RELAXATION 7-WIRE STRANDS
 - d. ASSUMED MODULUS OF ELASTICITY = 28,500 KSI.
 - e. THE JACKING FORCE PER STRAND = 47 KIPS
 - f. SERVICE LOADS

MEMBER MOMENT	857 K-FT
SUPERIMPOSED DEAD LOAD MOMENT	341 K-FT
LIVE LOAD AND IMPACT MOMENT	1,320 K-FT
DEAD LOAD REACTION	72 KIPS
LIVE LOAD AND IMPACT REACTION	98 KIPS
TOTAL REACTION	170 KIPS
FINAL CAMBER	1 5/16 INCHES
27. ENDS OF FLANGES IN CONTACT WITH GROUT SHALL BE SANDBLASTED PRIOR TO DELIVERY AND POWER WASHED WITH WATER PRIOR TO ERECTION OF THE BEAMS.
28. FILL FLANGE CONNECTION WITH TYPE IV MORTAR ACCORDING TO SECTION 510. MORTAR SHALL HAVE A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 7000 PSI AND SHALL BE EXTENDED WITH AGGREGATE. ALL OTHER MATERIAL PROPERTIES SHALL REMAIN IN ACCORDANCE WITH SUBSECTION 707.03(c). GROUTING SHALL BE PAID FOR UNDER ITEM 510.24, "GROUTING SHEAR KEYS". THE CONTRACTOR SHALL SUBMIT A MIX DESIGN FOR THIS ITEM FOR APPROVAL BY THE PROJECT MANAGER.

29. METHOD OF FORMING FLANGE CONNECTION SHALL BE DETERMINED BY THE CONTRACTOR. THE FORMS SHALL BE REMOVABLE AND ABLE TO ACCOMMODATE DIFFERENTIAL CAMBER. FORM SUPPORTS SHALL NOT PENETRATE THROUGH THE TOP OF POUR UNLESS APPROVED BY THE ENGINEER.
30. THE FABRICATOR MAY ALTER THE DESIGN AS DETAILED IN THESE PLANS TO ACCOMMODATE THEIR SPECIFIC OPERATION. THIS ALTERATION MUST BE DESIGNED BY A PROFESSIONAL ENGINEER AND MEET THE ABOVE CRITERIA AND SHALL BE APPROVED BY THE PROJECT MANAGER.
31. PROPOSED SEQUENCE OF CONSTRUCTION
 - a. LAY OUT WORKING LINES THE ENTIRE WIDTH OF THE BRIDGE ALONG CENTERLINE OF BEARING, MEASURED FROM A SINGLE WORKING POINT. THE WORKING LINES SHALL BE BASED ON THE NOMINAL BEAM WIDTHS.
 - b. VERIFY THE BEAM SEAT ELEVATIONS AND TAKE CORRECTIVE ACTION IF NECESSARY.
 - c. INSTALL BEARINGS
 - d. ERECT THE BEAMS TO FIT WITHIN THE WORKING LINES.
 - e. ADJUST FASCIA BEAM TO FIT SNUG AGAINST 1/2" CORK ON INTERIOR OF CHEEK WALL
 - f. CONSTRUCT FORMS FOR THE FLANGE AND CURTAIN WALL CONNECTION POURS.
 - g. GROUT CONNECTIONS BETWEEN BEAM FLANGE AND CURE.
 - h. BACKFILL AND PREPARE GRADE FOR APPROACH SLABS.
 - i. COMPLETE BEAM-END CLOSURE POUR TO BOTTOM OF DECK ALLOWING FOR APPROACH SLAB BRACKET.
 - j. COMPLETE PLACEMENT OF BACKFILL AND PLACE APPROACH SLAB.
 - k. GROUT REBAR DOWELS IN APPROACH SLAB.
 - l. COMPLETE LONGITUDINAL CLOSURE POURS OF APPROACH SLAB.
 - m. COMPLETE BEAM-END CLOSURE POUR TO TOP OF DECK AND APPROACH SLABS.
32. ALTERNATE SEQUENCE OF CONSTRUCTION MAY BE SUBMITTED FOR APPROVAL BY THE PROJECT MANAGER.

H-PILES

33. TO PREVENT DAMAGE TO THE PILES, PILE SHOES ARE REQUIRED AND SHALL CONFORM TO SUBSECTION 505.04 (f).
34. THE PILES SHALL BE DRIVEN TO A NOMINAL PILE DRIVING RESISTANCE ($R_{D(0)}$) OF 286 KIPS, PROVIDED A MINIMUM PENETRATION OF 25 FEET BELOW THE BOTTOM OF PILE CAP HAS BEEN ACHIEVED.
35. A MINIMUM OF THREE DYNAMIC TESTS ARE REQUIRED DURING PILE INSTALLATION. NO LESS THAN ONE DYNAMIC PILE TEST SHALL BE CONDUCTED AT EACH ABUTMENT. PAYMENT IS ITEM 505.45, "DYNAMIC PILE LOADING TEST".
36. THE TOPS OF THE PILES AFTER DRIVING SHALL NOT VARY FROM THE POSITION SHOWN ON THE PLANS BY MORE THAN 3 INCHES. THE PILE ORIENTATION SHALL NOT VARY BY MORE THAN 5 DEGREES. THE CONTRACTOR SHALL DEMONSTRATE TO THE SATISFACTION OF THE ENGINEER HOW THE TOLERANCES WILL BE MET. THESE MEASUREMENTS SHALL BE DEMONSTRATED IN A SUBMITTAL TO BE ACCEPTED BEFORE PILE DRIVING COMMENCES.
37. FOR ESTIMATING PURPOSES, THE PILE TIP ELEVATIONS WERE ASSUMED AS SHOWN ON THE BORING LOGS. THE ACTUAL IN PLACE LENGTHS MAY VARY.

MISCELLANEOUS

38. ITEM 520.10, "MEMBRANE WATERPROOFING, SPRAY APPLIED" SHALL BE APPLIED TO THE BRIDGE DECK AS PER THE MANUFACTURER'S INSTRUCTIONS AND EXTEND ONTO THE APPROACH SLABS TWO FEET BEYOND THE BEGIN BRIDGE/END OF BRIDGE.
39. A TEMPORARY BRIDGE IS IN PLACE OVER THE EXISTING, FAILED STRUCTURE. REMOVAL OF THIS TEMPORARY BRIDGE SHALL BE PAID FOR UNDER ITEM 900.645, "SPECIAL PROVISION (REMOVAL OF TEMPORARY BRIDGE AND APPROACHES)". THE TEMPORARY BRIDGE IS THE PROPERTY OF VTRANS AND SHALL BE RETURNED TO THE VTRANS MAINTENANCE FACILITY IN MIDDLES EX, VT. CONTACT BILL SARGENT AT (802) 828-2699 TO MAKE NECESSARY ARRANGEMENTS AS PER THE SPECIAL PROVISIONS.

 REVISED 10-12-12

- REVISED NOTE 16

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FILE NAME: s11b208gen.dgn	PLOT DATE: 12-OCT-2012
PROJECT LEADER: K. HIGGINS	DRAWN BY: W. LAMMER
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GENERAL NOTES	SHEET 3 OF 36