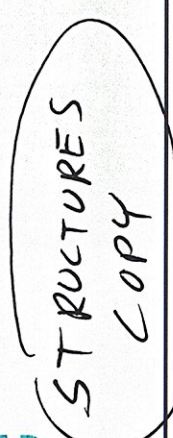




CONTRACTORS VISPE:

Typical Bolt
Pocket Sect.
Rigid Frame
& Footing



1. Mix Strength - 5000 PSI
2. Strip Strength - 4000 PSI
3. Handling Strength - 4000 PSI
4. Shipping Strength - 4000 PSI

Coating Precast Concrete Units

1. Water repellent, Silane shall be applied to all exposed concrete surfaces except the under side of the rigid frame.

Precast Fabrication Tolerances

1. Width $\pm 1/4"$
2. Length $\pm 1/4"$
3. Height $\pm 1/4"$
4. Horizontal Alignment $\pm 1/4"$
(Deviation from straight line parallel to center line of unit)
5. Rebar Cover $\geq 2"$ Min.
6. Rebar Placement $\pm 1"$
7. Rebar Length $\pm 1/2"$
8. Insert Placement $\pm 1/4"$