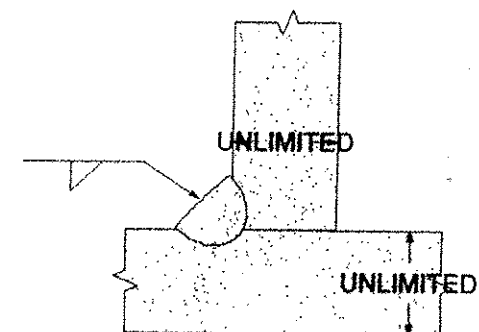


Joint Detail



MEMO

\*\*\* MINIMUM PREHEAT AND INTERPASS TEMPERATURE SHALL BE AS FOLLOWS: TO 3/4" INCL 50 DEG F, OVER 3/4" TO 1-1/2" INCL 70 DEG F, OVER 1-1/2" TO 2-1/2" INCL 150 DEG F, OVER 2-1/2" 225 DEG F.

LEG DIMENSION SHALL BE 1/4", 5/16", 3/8.

PROCEDURE QUALIFICATION RECORD NUMBER SAW-01-2007