GERDAU AMERISTEEL

ST PAUL STEEL MILL
1678 RED ROCK ROAD
ST PAUL MN 55119 USA
(651) 731-5600

Chemical and Physical Test Report
MADE IN UNITED STATES

M-097975

SHIP TO	INVOICE TO	SHIP DATE
UNYTITE INC 1 UNYTITE DRIVE PERU, IL 61354	UNYTITE INC 1 UNYTITE DRIVE PERU, IL 61354	07/05/11 CUST. ACCOUNT NO 70000042

PRODUCED IN: ST PAUL

SHAPE + SIZE	GRADE	SPECIFICATION	SALES ORDER	CUST P.O. NUMBER
R1 16DBO	A563M1	A563-07a Gr D16DR0 Chem Only	1025974-05	P003586-06

HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	Sn
M666329	.23	1.03	.015	.023	.22	.23	.35	.56	.021	.055	.001	.010

Customer Requirements SOURCE: GA-STP CASTING: STRAND CAST
Comment melted and MFG in the USA
mill shop heat M111575, melt dtd 5/12/2011, roll lot M666329 roll dtd 5/16/2011
CUST ITEM NUMBER: BA563M15C1.1250

DEBRA L. KARIESCH
Notary Public-Minnesota
My Commission Expires Jan 31, 2015

Customer Notes

NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.
This material, including the billets, was melted and manufactured in the United States of America

Bhaskar Yalamanchili
Quality Director
Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

Metallurgical Services Manager
ST PAUL STEEL MILL

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.
Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.