Q00540

	SYMBOL	TAIL TEXT	SUBCONTRACTOR 1 (XXX)	SUBCONTRACTOR 2 (XXX)	SUBCONTRACTOR 3 (XXX)
WELD.1	G / 1 1/4 / 0 / 60 / G	S50W-1G-3			
WELD.2	G / 1 1/2 / 0 / 60 / G	S50W-1G-3			
WELD.3	G / 5/16 / 0 / 60 / G	S50W-1G-3			
WELD.4	5/16	S50W-2F-GM			
WELD.5	5/16	S50W-2F-DART			
WELD.6	5/16	F50W-F1 F50W-F-2 F50W-F			
WELD.7	1/4	F50W-F1 F50W-F-2 F50W-F			

SHOP DRAWING REVIEW

☒ REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

☐ REJECTED ☐ REVISE AND RESUBMIT ☐ FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR: CONFIRMING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Vanasse Hangen Brustlin, Inc.

Job Number: 67517.00
Reviewed By: B Mann
Date: 2-28-14

No	DESCRIPTION	DATE	BY	CHK
B	FOR 2nd APPROVAL	Feb 25 2014	LN	CG
A	FOR APPROVAL	Feb 5 2014	LN	CG

NOTE: BOLT 1 WASHER: 1 WASHER UNDER NUT U.N.
BOLT 2 WASHERS: 1 WASHER UNDER HEAD U.N.
1 WASHER UNDER NUT U.N.

STRUCTAL
Building Better Bridges
386 River Road, Claremont, NH
T.800.543.5202 F.800.543.5317

PROJECT:
VERMONT RTE 73
BRIDGE NO 19
TOWN OF ROCHESTER

TITLE: WELDING PROCEDURES

REFERENCE: PROJECT NUMBER: ER-BRF-0182 (18)

DRAWN BY:	DATE:	CONTRACT NO:
LN	JANUARY 2014	Q00540
CHECKED BY: CG	DATE: JANUARY 2014	DRAWING NO: S101

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