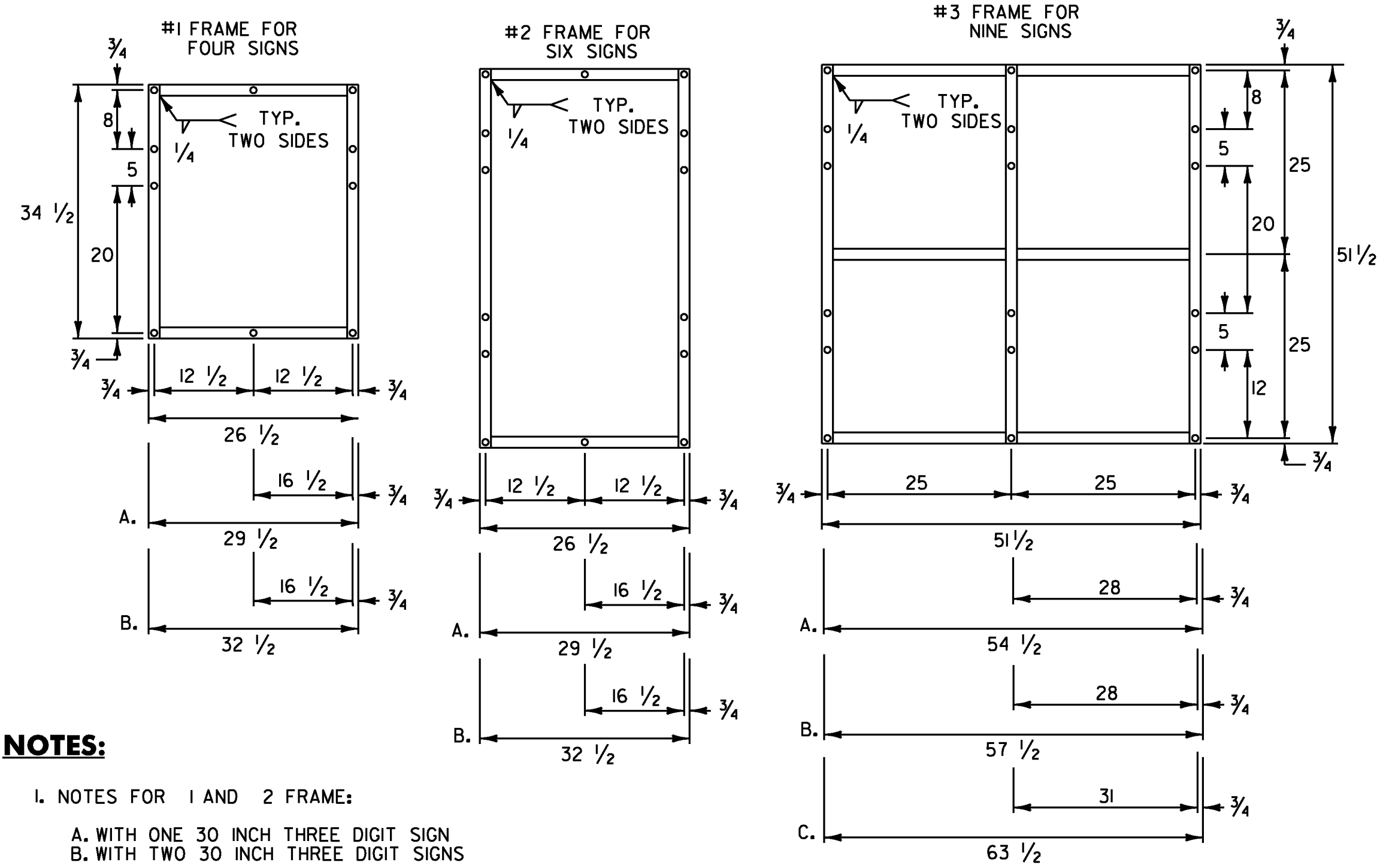


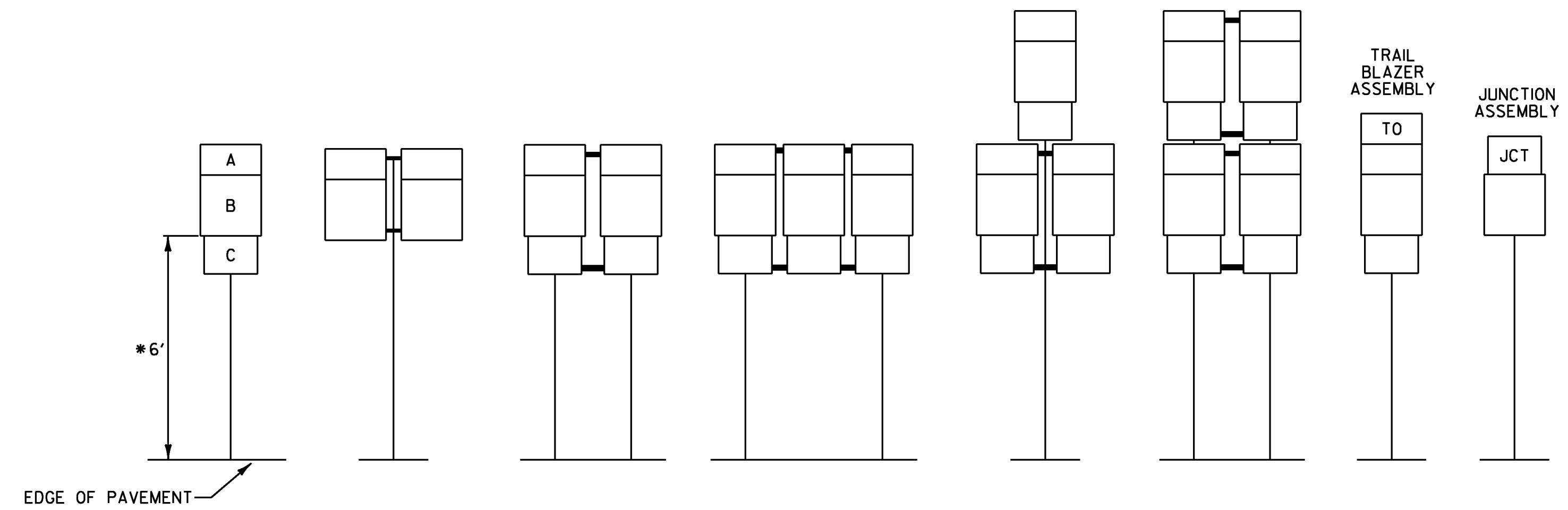
**ROUTE MARKER ASSEMBLY FRAMES**



**NOTES:**

1. NOTES FOR 1 AND 2 FRAME:
  - A. WITH ONE 30 INCH THREE DIGIT SIGN IN AN OUTSIDE POSITION.
  - B. WITH TWO 30 INCH THREE DIGIT SIGNS
2. NOTES FOR 3 FRAME:
  - A. WITH ONE 30 INCH THREE DIGIT SIGN IN AN OUTSIDE POSITION.
  - B. WITH ONE 30 INCH THREE DIGIT SIGN IN THE CENTER POSITION OR TWO SUCH SIGNS IN THE OUTSIDE POSITIONS.
  - C. WITH THREE 30 INCH THREE DIGIT SIGNS.
3. ALL HOLES SHALL BE 7/16 INCH DIAMETER. FOR OTHER SIGN COMBINATIONS THAN ABOVE, THE FRAME DIMENSIONS AND HOLE SPACING SHALL BE MODIFIED AS NECESSARY. THE FRAME SHALL BE PAINTED WITH ONE COAT OF PRIMER AND A SECOND COAT OF BLACK PAINT. THE PAINT SHALL BE OF THE TYPE USED ON EXTERIOR METAL SURFACES TO PREVENT METAL CORROSION.
4. STANDARD FRAMES SHALL BE 5/16 INCH x 1 1/2 INCH WELDED A-36 STEEL.

**STANDARD MOUNTING OF ROUTE MARKER ASSEMBLIES**



- A - CARDINAL DIRECTION MARKER
  - B - ROUTE NUMBER
  - C - ADVANCE TURN ARROW OR DIRECTIONAL ARROW
- \* WHERE PARKING OR PEDESTRIAN TRAFFIC WILL OCCUR IN THE IMMEDIATE VICINITY OF THESE SIGNS MINIMUM VERTICAL CLEARANCE SHALL BE INCREASED TO SEVEN FEET

**INSTALLATION SEQUENCE:**  
 IN MULTIPLE HORIZONTAL MOUNTINGS PLACE A ROUTE MARKER ASSEMBLY INDICATING A LEFT TURN ON THE LEFT SIDE OF THE ASSEMBLY; RIGHT TURN ON THE RIGHT SIDE. FOR VERTICALLY STACKED MOUNTINGS PLACE THE STRAIGHT THROUGH MOVE INDICATION ON TOP, THE LEFT OR RIGHT TURNS AS APPROPRIATE BENEATH.

**NOTE:**  
 VERTICAL FRAME MEMBERS SHALL LINE UP WITH SIGN POST ON WHICH THEY ARE MOUNTED.

ALL DIMENSIONS SHOWN IN INCHES, UNLESS OTHERWISE NOTED.

PROJECT NAME: NORWICH - FAIRLEE	PLOT DATE: 04-MAY-2011
PROJECT NUMBER: STPG SIGN (34)	DRAWN BY: D. CROSSLEY
FILE NAME: IOC332.SD4	CHECKED BY: A. GAMBLE
DESIGNED BY: D. CROSSLEY	SHEET 6 OF 65
SIGN DETAILS 3	