



SHOP NOTE:
ENTIRE TOP FLANGE IS IN COMPRESSION
ENTIRE BOTT FLANGE IS IN TENSION

FINISH	GALVANIZED			
MATERIAL	AASHTO M270 (ASTM A709) GR. 50 U.O.N.			
HOLES	15/16" U.O.N.			
ELECTRODES				
WELDS	PER WPS			
SURFACE PREP	SSPC SP6	NO	DATE	DESCRIPTION
			5/27/15	PER APPROVAL
				JAC
REVISIONS				

	ADVANCED RESOURCES & CONST. ENTERPRISES, INCORPORATED P.O. BOX 120 KINGFIELD, ME 04947 PHONE: (207) 265-2646 - FAX: (207) 265-4054		PROJECT NO. 15-114
	DRAFTER JAC	STRINGER DETAILS, G4	DWG. NO. 5
DATE 5/11/15	TOWN OF MIDDLESEX, VT 12 (RURAL MAJOR COLLECTOR) PROJECT NUMBER BR# 024-1(37)		
CHECKED JS	G.C.	AL ST. ONCE CONTRACTOR INC.	
DATE 5/14/15			

BILL OF MATERIAL							
SHIP	SHIP MARK	NO. PCS.	PIECE MARK	DESCRIPTION	LENGTH	REMARKS	WT.
1	G4			GIRDER	46'-0 ³ / ₈ "	CVN	4377
		1		W30X90			4140
		4	p1	SEE SHT. M1			
		3	p3	SEE SHT. M1			
		1	dp1	1/4" THK. DRIP BAR SEE SHT. M1			

Vermont Agency of Transportation
RECEIVED
 CK'D BY FDB OK'D BY CLB
 May 29, 2015
 RESUBMIT No Approved AsNoted
 BY Carolyn Carlson DATE 06/02/15

SEE SHEET M1 FOR CAMBER AND SECTIONS & DETAILS NOT SHOWN