



NOTE "A"
CURVED AREA OF FLANGE PLATE TO BE UT TESTED AFTER ROLLING

NOTE "B"
BEFORE HOT OR COLD BENDING, THE CORNERS OF THE PLATE SHALL BE ROUNDED TO A RADIUS OF $\frac{1}{4}$ " THROUGHOUT THAT PORTION OF THE PLATE AT WHICH THE BENDING IS TO OCCUR (TYP).

REVISION
Agency of Transportation
Approved
Furnish as Corrected
Date: 12/11/12
Douglas F. Borneau, P.E.
Structures Project Manager

Rejected
Revise & Resubmit
Date:

**WEB CUTTING AND FLANGE BENDING DIAGRAMS FOR
GIRDERS 6G1B, 7G2B, 8G3B, 9G4B, 10G5B AT SOUTH LEG
GIRDERS 6G5D, 7G4D, 8G3D, 9G2D, 10G1D AT NORTH LEG**

- NOTES:**
- FOR GENERAL SHOP NOTES SEE DRAWING GNI
 - H2-3 INDICATES PLATES THAT REQUIRE CHARPY V-NOTCH TEST AT H FREQUENCY FOR ZONE 2
 - ALL MATERIALS ASHTO M270M-GR HPS 485M

REV.	DATE	REMARKS	DMN	CHK	APVL	SHOP
12/19		APPROVAL COMMENTS	EEO	PCP		
8/18/12		REV WELD & FLA SPLICES, GEOMETRIC CAMBER	EEO	PCP		
0						

MATERIAL: SURFACE PREP. & PAINT: HOLES: SHOP BOLTS:
AS NOTED AS NOTED

DESCRIPTION: CAMBER DIAGRAMS		CASCO BAY STEEL STRUCTURES, INC.	
1 WALLACE AVE. SOUTH PORTLAND, ME 04106		PHONE (207) 780-6722 FAX (207) 780-6726	
STRUCTURE: VT 100 OVER LAHOILLE RIVER MORRISTOWN, VT LAHOILLE COUNTY STP F 028-1 (2) C/1	DRAWN: NJG CHKD: SOB	DATE: 08/07 DATE: 08/09	
LOCATION: MORRISTOWN, VT	JOB NO. 521	DWG NO. C2	REV. A
PROJ NO. STP F 028-1(2)C/1	CUSTOMER: MINTERSET, INC.		