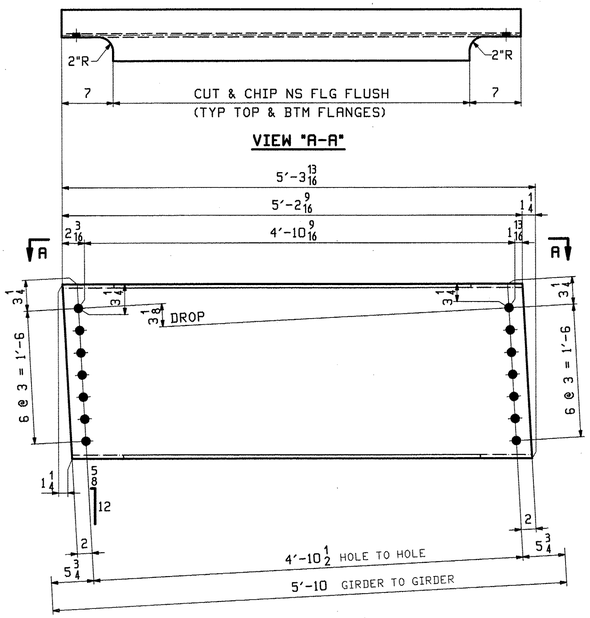
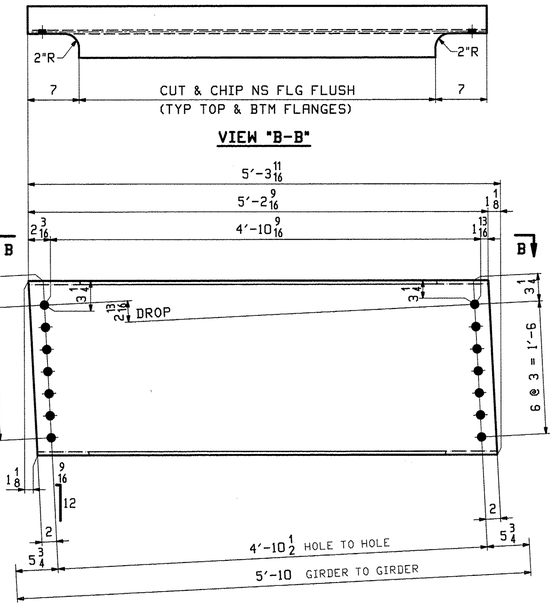
ABM INFO		SHIP	BILL OF MATERIAL					JOB NO.	DRAWING NO.		REV.
								518	18		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES	
					INT. DIAPHRAGMS						
5	Q	18D1	20		W 24x55	5	$3\frac{13}{16}$	M270-50W T2	5849		
5	Q	18D2	33		W 24x55	5	$3\frac{11}{16}$	M270-50W T2	9633		



20 ~ INT DIAPHRAGMS - 18D1

DROPS 3 TO $3\frac{3}{16}$



33 ~ INT DIAPHRAGMS - 18D2

DROPS $2\frac{11}{16}$ TO $2\frac{15}{16}$

NOTES:
1. FOR GENERAL NOTES SEE DRAWING GN1.
2. T2 DENOTES CHARPY V-NOTCH TESTING REQUIRED.

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0					MAY 23 2012	

MATERIAL:	SURFACE PREP. & PAINT:	HOLES:	SHOP BOLTS:
M270-50W	SEE DWG GN1	$\frac{15}{16}$"Ø	NONE

DESCRIPTION: INT. DIAPHRAGMS

CASCO BAY STEEL STRUCTURES, INC.
1 WALLACE AVE. PHONE (207) 780-6722
SOUTH PORTLAND, ME 04106 FAX. (207) 780-6726

TENSOR 3124

STRUCTURE: THETFORD VT. RTE 132 OVER THE WEST BRANCH OF OMPOMPANOOSUC RIVER		DRAWN: JTB	DATE: 05/15
		CHKD: DBH	DATE: 05/21
LOCATION: THETFORD, VT		JOB NO.	DWG NO.
PROJ NO. BHF 0177(9)		518	18
CUSTOMER: A.L. ST. ONGE CONTRACTING			REV. △

JTB Tue, May 22, 2012 03:39:03 PM J:\steel\jobs\3124\18 | Rev0