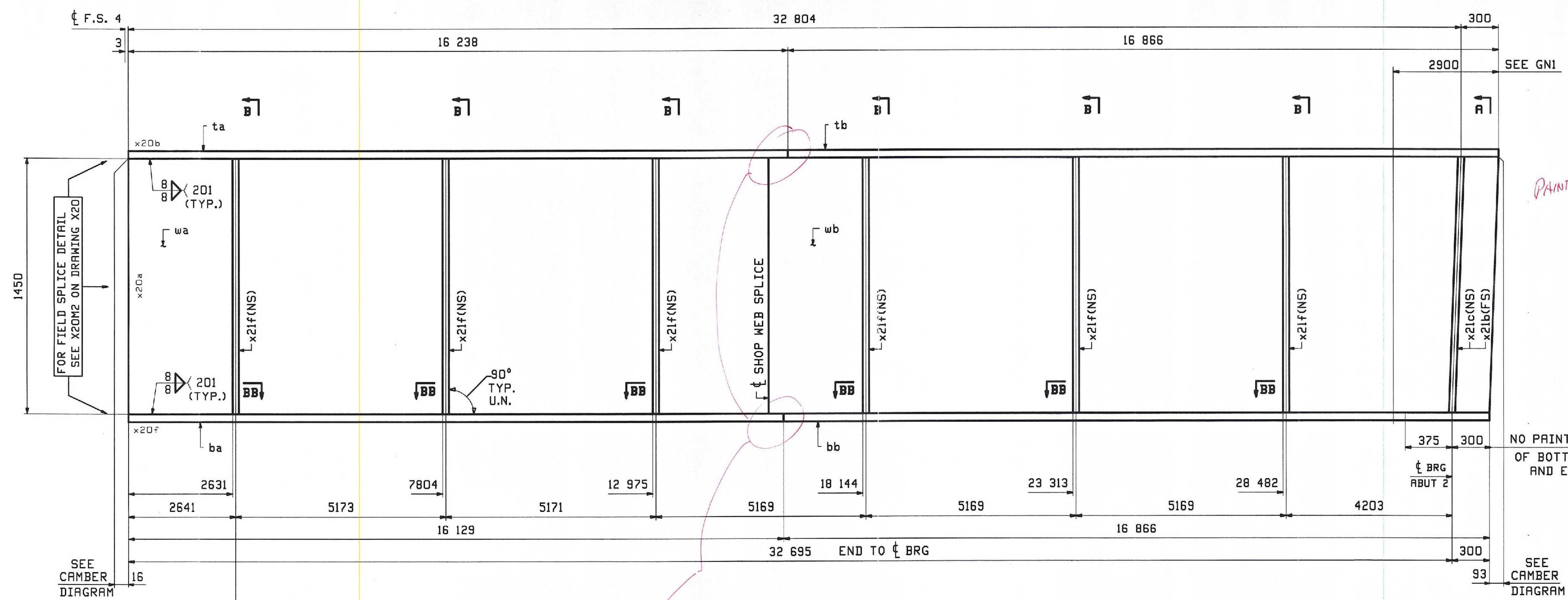


JOB NO.		DRAWING NO.		REV.					
408-2		217							
ABM INFO	SHIP	BILL OF MATERIAL							
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	MT	PROCUREMENT NOTES
						m			
		217G1E	1		GIRDER				35081 kg 33247 lb
202	Q		1	wa	PL 18x1450	15 765	M270M-345HT2 (HR-3)		
203	C		1	wb	PL 18x1450	17 341	M270M-345HT2 (HR-3)		
202	E		1	ta	PL 25x460	16 238	M270M-345HT2 (HR-3)		
202	C		1	tb	PL 25x460	16 866	M270M-345HT2 (HR-3)		
201	J		1	ba	PL 42x460	16 129	M270M-345HT2 (HR-3)		
201	G		1	bb	PL 42x460	16 866	M270M-345HT2 (HR-3)		
204	B		1	x21b	PL 25x200	1 452	M270M-345HT2 (HR-3)		
204	B		1	x21c	PL 25x200	1 452	M270M-345HT2 (HR-3)		
204	C		6	x21f	PL 14x200	1 450	M270M-345HT2 (HR-3)		



PAINT

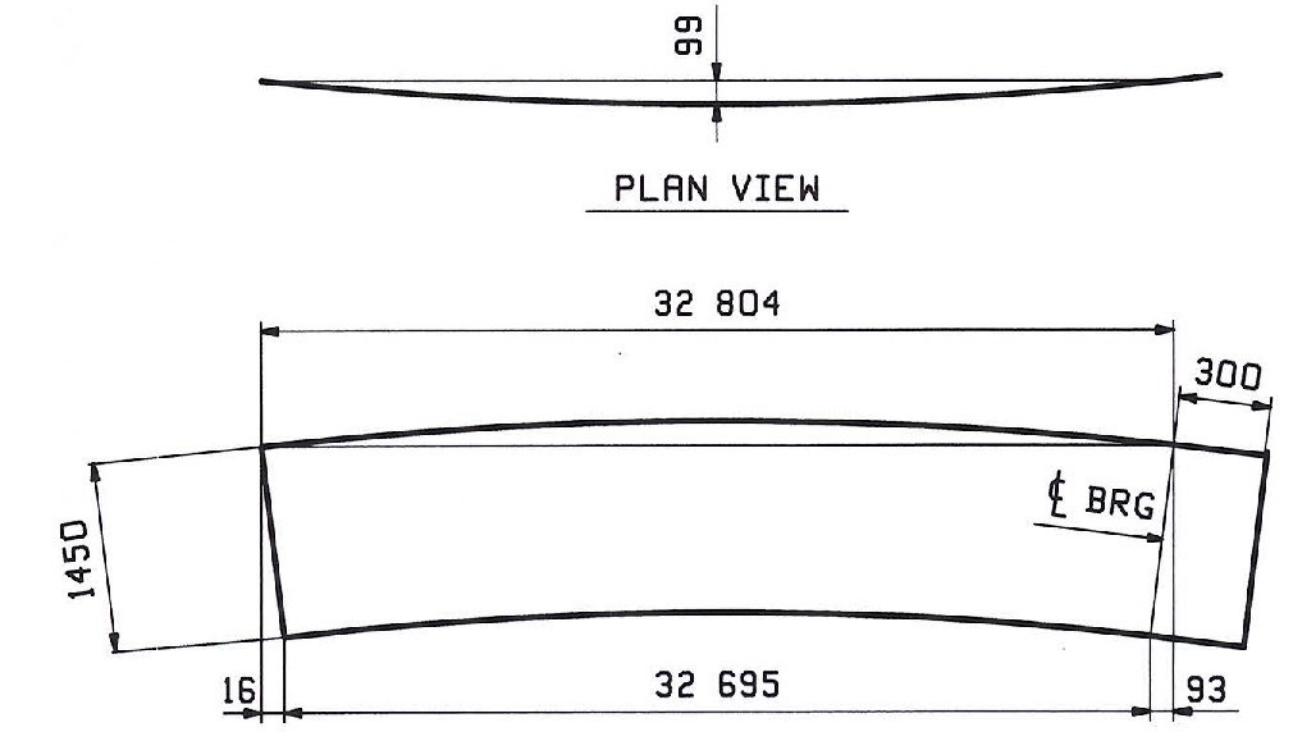
NO PAINT BOTTOM OF BOTTOM FLG. AND EDGES

SEE CAMBER DIAGRAM

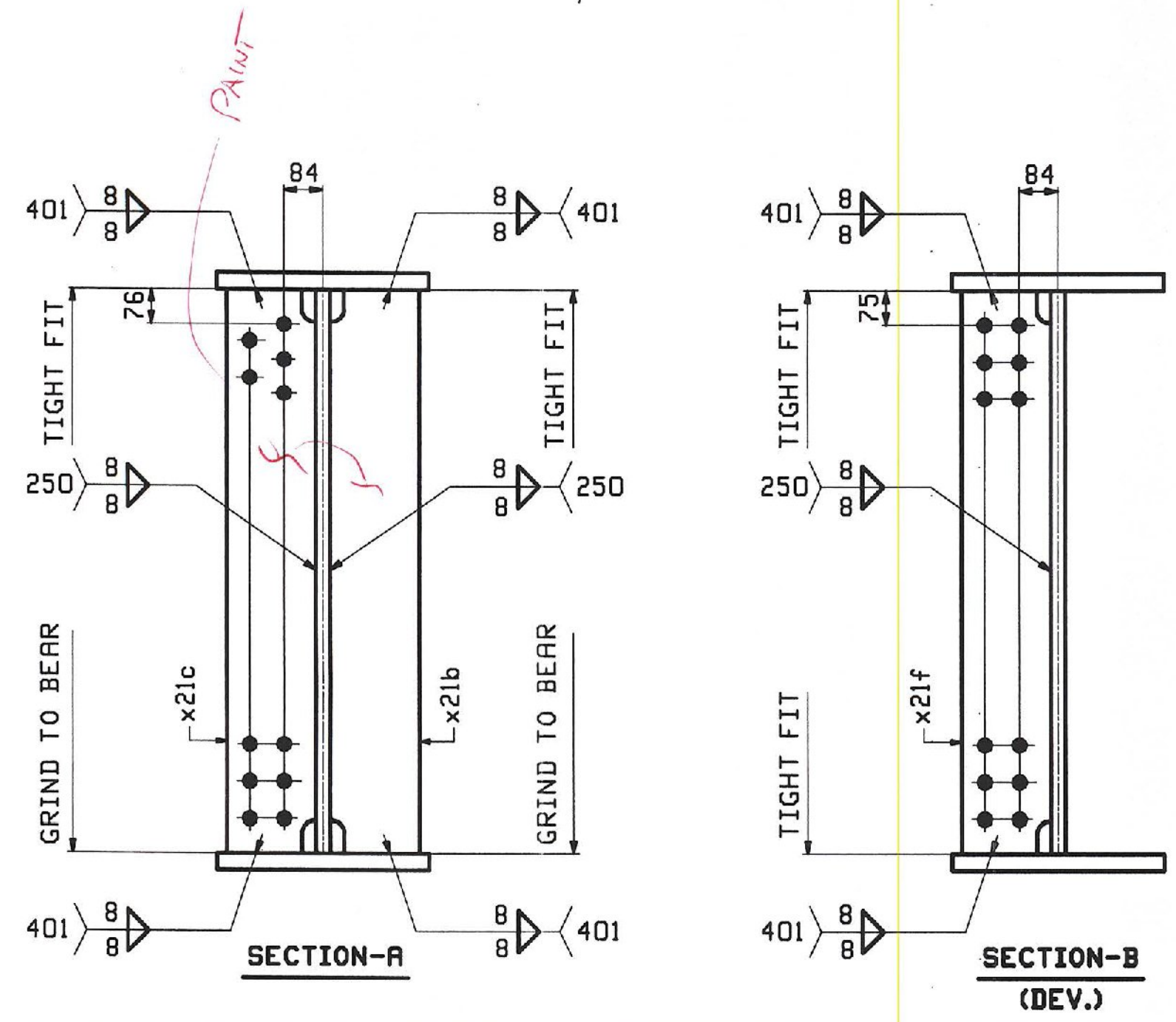
**ONE - GIRDER - 217G1E (DEV.)**

FOR FIELD SPLICE DETAILS SEE SHT.X20.  
 FOR GIRDER STANDARDS SEE SHT.X21.  
 FOR CAMBER DIAGRAM SEE SHT.C203.  
 FOR FLANGE DIAGRAM SEE SHT.F205.  
 FOR GENERAL NOTES SEE SHT.GN1.

Per Drawing BR 287 "Girder Elevation (Ramp D)" and VTRans Structures Design Manual Section 20.6; "Shop flange butt welds and Shop web butt welds shall preferably have a 600 mm offset".



DEV. ORIENTATION DIAGRAM FOR CAMBER SEE DWG C203



**TVGA CONSULTANTS**

NO EXCEPTIONS TAKEN  REJECTED  
 FURNISH AS CORRECTED  
 REVISE AND RESUBMIT  
 ENGINEER has reviewed Shop Drawings and Samples and other data which Contractor is required to submit only for conformance with the information given in the Contract Documents and compliance with the design concept of the completed Project as a functioning whole as indicated in the Contract Documents. Such review shall extend to means, methods, techniques, sequences or procedures of construction or to safety precautions and programs incident thereto. Such review does not extend to any LEED certification or accreditation. Contractor is responsible for dimensions to be confirmed and correlated at the job site; for information that pertains solely to the fabrication processes or to techniques of construction; and for coordination of the work of all trades.  
 BY: *[Signature]*  
 DATE: 11-05-09

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						SEP 04 2009
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
AS NOTED		SEE DWG GN1		15/16" Ø		NONE
DESCRIPTION: GIRDER - 217G1E						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SARCO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: RAMP D VT RTE 279 OVER WALLOOMSAC RIVER BRIDGE NO. B15N BENNINGTON COUNTY		DRAWN: WR DATE: 07/13		CHKD: DO DATE: 08/17		REVISION: 2088-2
LOCATION: BENNINGTON, VERMONT		JOB NO. 408-2		DWG NO. 217		REV. Δ
PROJ NO. AC NH 019-1(51)		CUSTOMER: KUBRICKY CONSTRUCTION				