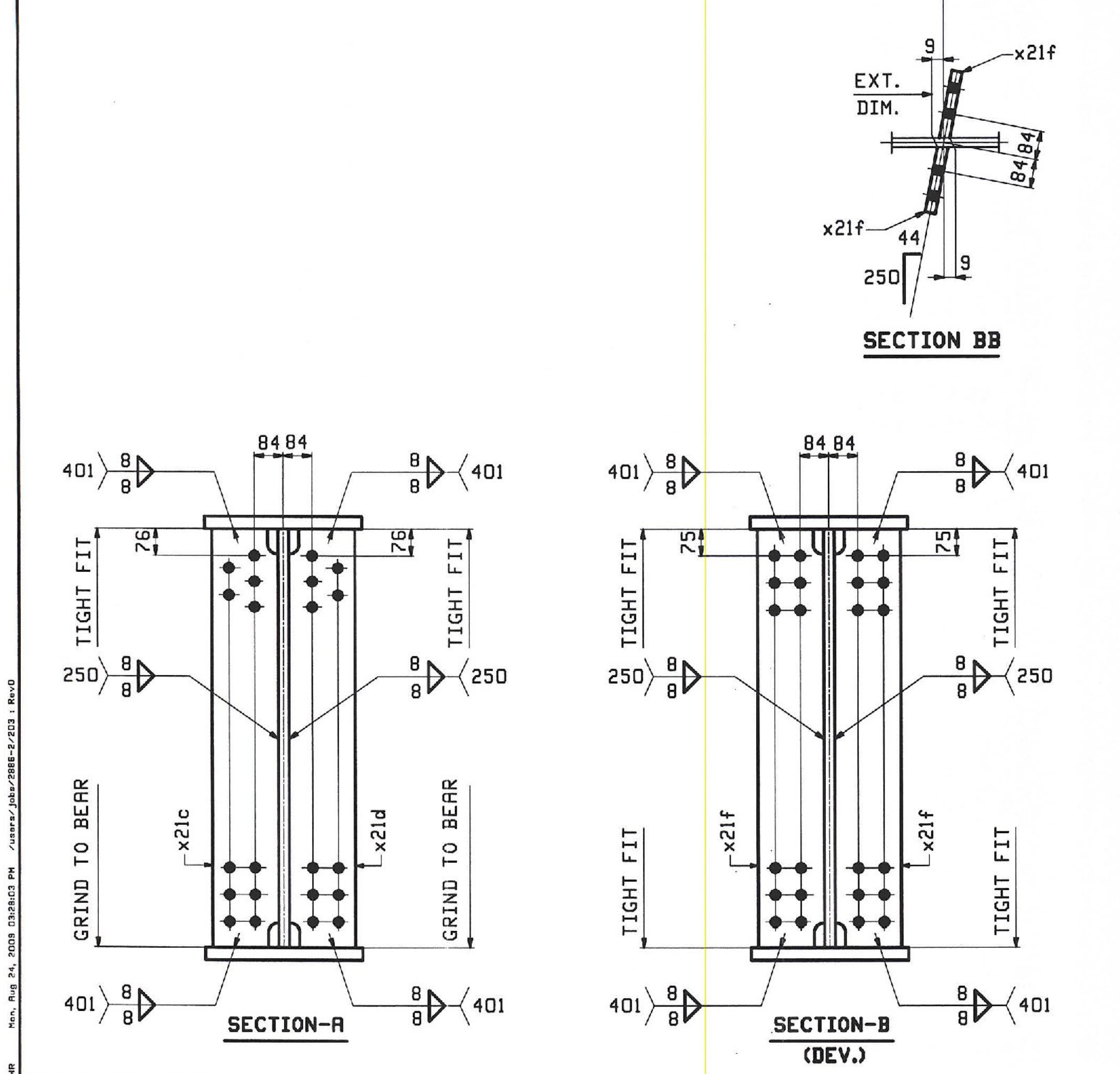


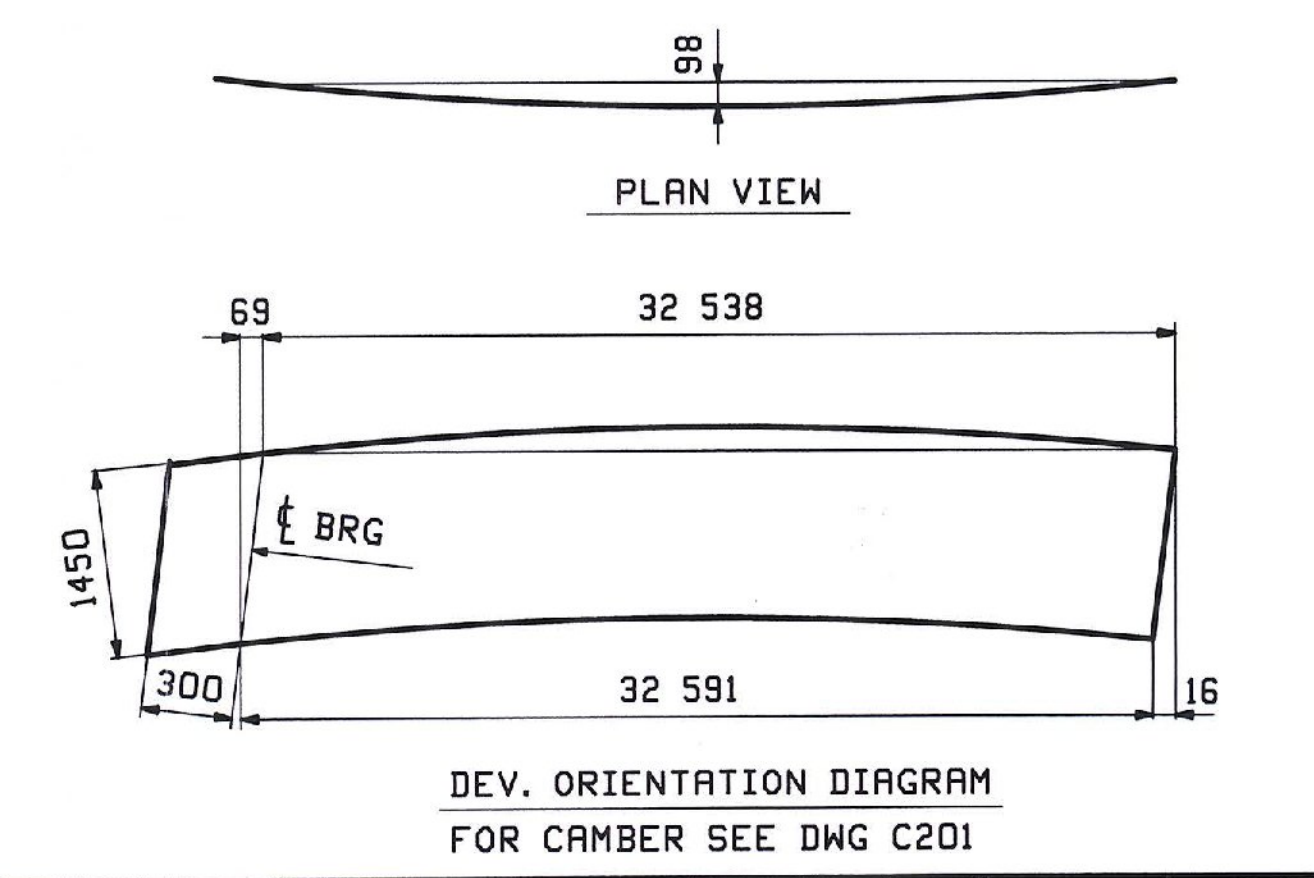
ABM INFO		SHIP	BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	HT	PROCUREMENT NOTES
		203G3A	1		GIRDER				
202	W		1	wa	PL 18x1450	17 256	H270M-345HT2 (H2-3)		
202	N		1	wb	PL 18x1450	15 659	H270M-345HT2 (H2-3)		
202	C		1	ta	PL 25x460	16 866	H270M-345HT2 (H2-3)		
202	G		1	tb	PL 25x460	15 972	H270M-345HT2 (H2-3)		
201	G		1	ba	PL 42x460	16 866	H270M-345HT2 (H2-3)		
201	L		1	bb	PL 42x460	16 025	H270M-345HT2 (H2-3)		
204	B		1	x21c	PL 25x200	1 452	H270M-345HT2 (H2-3)		
204	B		1	x21d	PL 25x200	1 452	H270M-345HT2 (H2-3)		
204	C		12	x21f	PL 14x200	1 450	H270M-345HT2 (H2-3)		



**ONE - GIRDER - 203G3A (DEV.)**

FOR FIELD SPLICE DETAILS SEE SHT.X20.  
 FOR GIRDER STANDARDS SEE SHT.X21.  
 FOR CAMBER DIAGRAM SEE SHT.C201.  
 FOR FLANGE DIAGRAM SEE SHT.F201.  
 FOR GENERAL NOTES SEE SHT.GN1.

Per Drawing BR 287 "Girder Elevation (Ramp D)" and VTrans Structures Design Manual Section 20.6; "Shop flange butt welds and Shop web butt welds shall preferably have a 600 mm offset".



**TVGA CONSULTANTS**

NO EXCEPTIONS TAKEN  
 FURNISH AS CORRECTED  
 REVISE AND RESUBMIT  
 REJECTED

ENGINEER has reviewed Shop Drawings and Samples and other data which Contractor is required to submit only for conformance with the information given in the Contract Documents and compatibility with the design indicated in the completed Project as a functioning whole as indicated in the Contract Documents. Such reviews do not extend to materials, methods, techniques, sequences or procedures of construction or to safety precautions and programs incident thereto. Such reviews do not constitute an endorsement or approval. Contractor is responsible for information that be confirmed and corrected at the job site for information that pertains safety to the construction process or to techniques of construction and for coordination of the work of all trades.

BY: *JM*  
 DATE: 11-05-09

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
D						SEP 04 2009
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
AS NOTED		SEE DWG GNI		15/16" Ø		NONE
DESCRIPTION: GIRDER - 203G3A						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: RAMP D VT RTE 279 OVER WALLOOMSAC RIVER BRIDGE NO. B15N BENNINGTON COUNTY				DRAWN:	DATE:	
				WR	07/10	
				CHKD:	DATE:	
				DO	08/15	
LOCATION: BENNINGTON, VERMONT			JOB NO.		DWG NO.	
PROJ NO. AC NH 019-1(51)			408-2		203	
CUSTOMER: KUBRICKY CONSTRUCTION					REV. <i>△</i>	