



8 - FIELD SPLICE DETAIL - X20M1 (AS SHOWN)
FIELD SPLICE 1 & 3

8 - FIELD SPLICE DETAIL - X20M2 (ROTATE 180°)
FIELD SPLICE 2 & 4

JOB NO.		DRAWING NO.		REV.			
408-2		X20					
ABN INFO	SHIP	BILL OF MATERIAL			REMARKS	NT	PROCUREMENT NOTES
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	
						m	ft
					FIELD SPLICE (FS1 & FS3)		
							478 1/2 (1048 lb)
206	B		16	x20a	PL 14x1290	0	496
206	C		8	x20b	PL 16x460	1	246
206	D		16	x20c	PL 18x200	1	246
206	G		8	x20d	PL 17x460	0	620
206	E		8	x20f	PL 20x460	1	096
206	F		16	x20g	PL 22x200	1	096
					FIELD SPLICE (FS2 & FS4)		
							478 1/2 (1048 lb)
206	B		16	x20a	PL 14x1290	0	496
206	C		8	x20b	PL 16x460	1	246
206	D		16	x20c	PL 18x200	1	246
206	G		8	x20d	PL 17x460	0	620
206	E		8	x20f	PL 20x460	1	096
206	F		16	x20g	PL 22x200	1	096

- NOTES:
- FOR GENERAL NOTES SEE DRAWING GNI.
 - Holes in splice plates are pre-drilled. ENDS OF GIRDERS ARE DRILLED FROM SOLID USING SPLICE PLATES AS A TEMPLATE.
 - D.O.R.** DENOTES DIRECTION OF MILL ROLLING

TVGA CONSULTANTS

NO EXCEPTIONS TAKEN
 FURNISH AS CORRECTED
 REVISE AND RESUBMIT

REJECTED
 ENGINEER has reviewed Shop Drawings and Samples and other data which Contractor is required to submit, only for conformance with the information given in the Contract Documents and compliance with the design concept of the completed Project as a factoring whole set included in the Contract Documents. Such reviews (and action) do not constitute, methods, techniques, sequences or procedures of construction or its safety precautions and programs incident thereto. Such reviews do not extend to any LEED certification or accreditation. Contractor is responsible for dimensions to be confirmed and consulted at the job site for information that pertains solely to the fabrication processes or to techniques of construction, and for coordination of the work of all trades.

BY: JM
 DATE: 11-05-07

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:	
		SEE DWG GNI	15/16" φ		NONE	
DESCRIPTION: GIRDER STANDARDS						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD SACO, MAINE 04072						
PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: RAMP D VT RTE 279 OVER WALLOOMSAC RIVER BRIDGE NO. B15N BENNINGTON COUNTY				DRAWN:	DATE:	
				WR	07/07	
				CHKD:	DATE:	
				DO	08/17	
LOCATION: BENNINGTON, VERMONT				JOB NO.	DWG NO.	
PROJ NO. AC NH 019-1(51)				408-2	X20	
CUSTOMER: KUBRICKY CONSTRUCTION						REV. Δ

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