



SHOP ASSEMBLY DIAGRAM

LINE	BL1	BL2	V1	V2	V4	V5	BCF1	BCF2	BCF3	BCF4	BCF5	BCF6	"A"	"B"
1	98'-0	57'-11 3/4	2 1/4 ✓	1 1/8 ✓	1 3/8 ✓	1 15/16 ✓	38'-9 7/16	22'-7 15/16	16'-6 1/2	20'-0 1/8	35'-3 7/8	22'-7 7/8	1G1A	8G1B
2	97'-11 15/16	57'-11 13/16	2 1/4 ✓	1 1/16 ✓	1 3/8 ✓	1 15/16 ✓	39'-10 1/2	22'-7 15/16	15'-5 7/16	20'-0 1/16	36'-5	21'-6 13/16	2G2A	9G2B
3	97'-11 15/16	57'-11 13/16	2 1/4 ✓	1 ✓	1 3/8 ✓	1 7/8 ✓	40'-11 9/16	22'-7 15/16	14'-4 3/8	20'-0 1/16	37'-6 1/16	20'-5 3/4	3G3A	10G3B
4	98'-0	57'-11 3/4	2 3/16 ✓	7/8 ✓	1 3/8 ✓	1 13/16 ✓	42'-0 5/8	22'-7 15/16	13'-3 5/16	20'-0 1/8	38'-7 1/16	19'-4 11/16	4G4A	11G4B
5	98'-0	57'-11 3/4	2 3/16 ✓	13/16 ✓	1 3/8 ✓	1 3/4 ✓	43'-11 1/16	22'-7 15/16	12'-2 1/4	20'-0 1/8	39'-8 1/8	18'-3 5/8	5G5A	12G5B
6	98'-0	57'-11 3/4	2 1/8 ✓	3/4 ✓	1 3/8 ✓	1 11/16 ✓	44'-2 3/4	22'-7 15/16	11'-1 3/16	20'-0 1/8	40'-9 3/16	17'-2 9/16	6G6A	13G6B
7	98'-0	57'-11 3/4	2 1/8 ✓	5/8 ✓	1 3/8 ✓	1 5/8 ✓	45'-3 13/16	22'-7 15/16	10'-0 1/8	20'-0 1/8	41'-10 1/4	16'-1 1/2	7G7A	14G7B

NOTES
FOR GENERAL NOTES SEE DWG GNI
ALL DIMENSIONS GIVEN AT BOTT OF WEB

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
DESCRIPTION: SHOP ASSEMBLY DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 11 OVER BLACK RIVER BRIDGE NO. 64 SPRINGFIELD, VERMONT COUNTY OF WINDSOR				DRAWN: WJF	DATE: 06/16	
LOCATION: TOWN OF SPRINGFIELD				CHKD: DO	DATE: 06/24	
PROJ NO. BHF 016-2(14)				JOB NO. 406-1		DWG NO. SA1
CUSTOMER: COLD RIVER BRIDGES, LLC				REV.		

RECEIVED
CHKD BY: *DSP* OK'D BY: *awc*
JUN 26 2009
RESUBMIT APPROVED
BY: *awc* DATE: 7-13-09

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