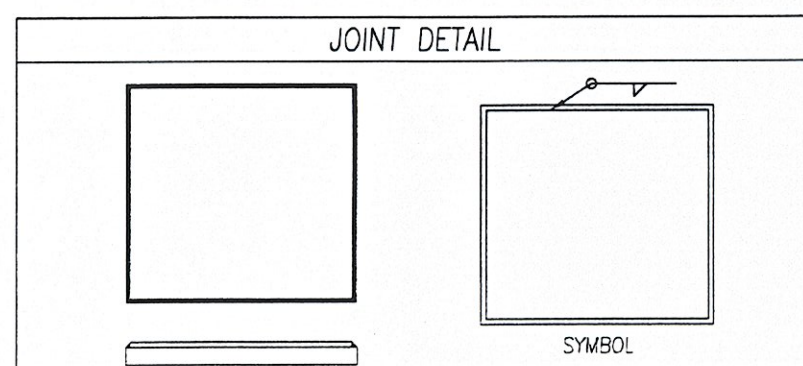


WELDING PROCEDURE SPECIFICATION   
 OR  
 PROCEDURE QUALIFICATION RECORD

Specification No.: 57948  
 Customer: Cold River Bridge, LLC Customer P.O.#: P.O. #1010  
 Base Metals:                      P-NO.: 8 Group NO.:                      to P-NO.: 1 Group NO.: 1  
 Material Specification Type & Grade: T-304 S.S. to Carbon Steel Backing Plate  
 Welding Process: G.T.A.W. 1/2" dia. nozzle w/gas lens  
 Manual or Machine: Manual  
 Position of Welding: 1-F  
 Filler Metal Specification: N/A  
 Filler Metal Classification: N/A  
 Shielding Gas: Argon 20-30 cfm  
 Single or Multiple Pass: Single  
 Single or Multiple Arc: Single  
 Welding Current: Direct  
 Polarity: Straight  
 Root Treatment: Remove all oil, grease, scale etc. on weld preparation face and adjacent plate surface  
 Preheat and Interpass Temp: N/A  
 Post weld Heat Treatment: N/A

TRANS  
RECEIVED  
JUN 26 2009  
APPROVED  
DATE 7-8-09

Filler Metal		Pass No.	Process	Welding Current		Fillet Size
Class	Dia. / F No.			Amperes	Voltage	
N/A	N/A	1	G.T.A.W.	100-170	19-23	Face Materials



Manufacturer: Amscot Structural Products Authorized By: [Signature]  
 Date: 6/23/09