



LINE ASSEMBLY DIAGRAM

GDR. LINE	A	B	C	D
G1	-775	-796	38	-33
G2	-778	-799	38	-33
G3	-781	-801	38	-33
G4	-783	-804	39	-32

NOTES:

MATCH MARKING OF SPLICE PLATES IS NOT REQUIRED.
 FOR GIRDER MARKS, SEE THE ERECTION FRAMING PLAN DRAWINGS.
 HOLES MARKED [NCD] ARE TO BE DRILLED FULL SIZE USING A CNC MACHINING CENTER OR DRILLED FULL SIZE USING DRILL TEMPLATES.
 (A) INDICATES SUFFIX MARK OF SHIPPING PIECE.
 FIELD SPLICE PLATES TO BE SHIPPED WITH THE (A) GIRDERS.
 MINIMUM ONE LINE SET-UP AS REQUIRED BY SHOP INSPECTOR (TYPICALLY FIRST GIRDER LINE FABRICATED WITH SPLICE PLATES ATTACHED AND PINED).
 NEGATIVE CAMBER ORDINATES INDICATE THAT TOP OF WEB IS BELOW BASE LINE.

PLOTTED: 10/1/2007 9:24:30 AM
 BY: Mkreudt
 SHIPMENT 01
 PMSBENG 5002811 PRD 5002812 SHIPPERECT 5002813

NO.	REVISION	BY	CHK'D	DATE
Holes	NONE			
BOLTS	NONE			
COATING	NONE			
CODE(S)	30			
SCALE	N.T.S.			
SHIPMT	DRAWING MANAGER	MADE BY	CHK'D BY	DATE
STATE	VT	PROJECT NUMBER	STRUCT. ID	DRAWING NUMBER

HIGH STEEL STRUCTURES
An Affiliates of High Industries Inc.

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95 Old Philadelphia Pike
Lebanon, PA 17045-0006
Phone (717) 299-5211

Transport: Facility
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Williamsport, PA 17701
Phone (517) 326-3051
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SHOP ASSEMBLY DIAGRAM	
EAST ROAD OVER VT ROUTE 279	
EAST ROAD STA. 1+148.400 TO STA. 1+220.200	
TOWN OF BENNINGTON VERMONT, BRIDGE B11	
STATE OF VERMONT	
AGENCY OF TRANSPORTATION	
AC NH 019-1(53)	FED. AID PROJ. NO.
GENERAL CONTRACTOR J.A. McDONALD, INC.	HSSI PROJ. MGR DEB KUPRES
BRITIGAN (IH)	DATE 9-18-07
S-1070147	SA1 OF SA1