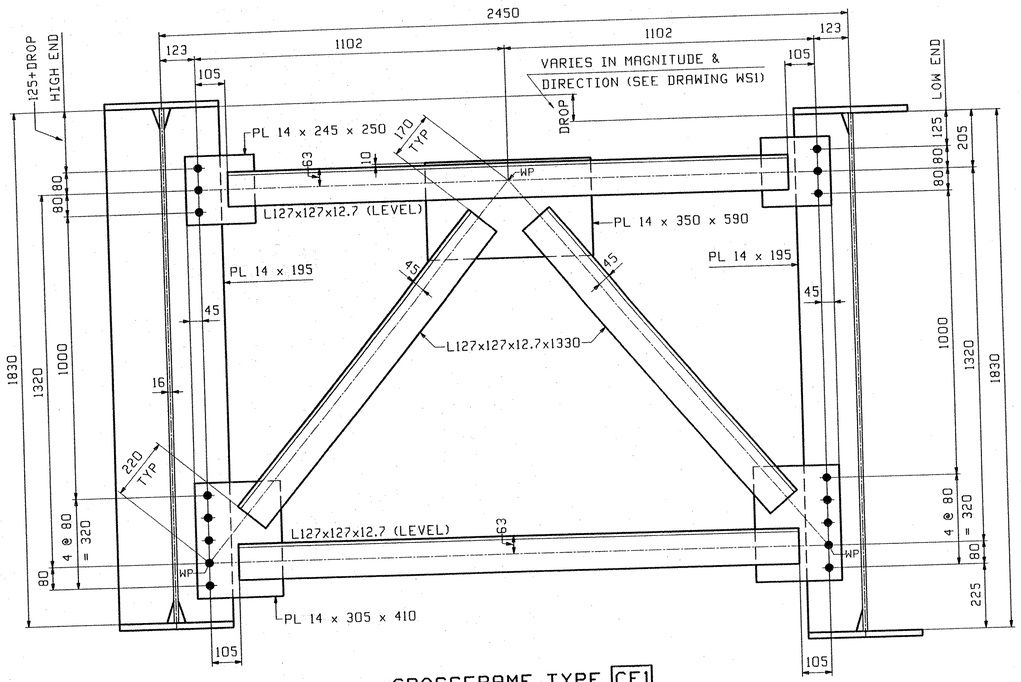
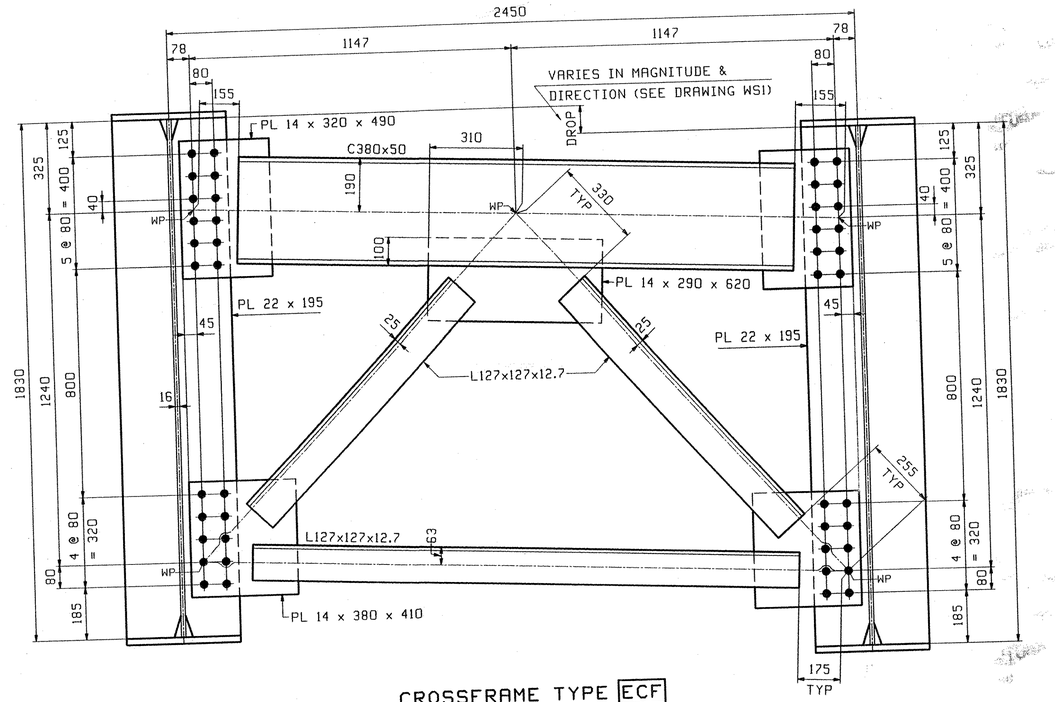


CROSSFRAME TYPE CF1

LOOKING UPSTATION



CROSSFRAME TYPE ECF

LOOKING UPSTATION

OUT FOR APPROVAL	7-5-05									
OUT FOR APPROVAL										
ISSUED TO SHOP										
FIELD & OFFICE										
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER

MATERIAL: M270-50W M270M-345W

ELECTRODES:

HOLES: $\frac{15}{16}$"Ø 24mm

SHOP BOLTS: $\frac{7}{8}$"Ø A325-3 22mm

SURFACE PREP. & PAINT:

SEE DRAWING GN1

RECEIVED

CK'D BY KMH OK'D BY HES

JUL 14 2005

RESUBMIT _____ APPROVED As Noted

BY CPW DATE 7/28/05

** NOTE **
THE PURPOSE OF THIS DRAWING IS TO COORDINATE GEOMETRIC CONTROL INFORMATION AND CONNECTION SPACING. THIS DWG IS SUBMITTED FOR INFORMATION ONLY & IS NOT INTENDED FOR SHOP FABRICATION. DETAIL DWGS WILL SHOW ALL WELDING AND DIMENSIONS REQ'D FOR FABRICATION.

NOTES:

1. MATERIAL SHALL BE ASTM M2570 GRADE 50W. M270M-345W
2. ALL BOLTS SHALL BE $\frac{7}{8}$"Ø A325 TYPE 3 HSB IN $\frac{15}{16}$"Ø HOLES. 24 22 metric

DESCRIPTION:	DIAPHRAGM LAYOUT	DRAWN BY	DATE
JOB:	VT ROUTE 12 BRIDGE OVER WHITE RIVER	JTB	05/
	BRIDGE NO: 31 (SPAN #2)	CHKD BY	
	TOWN OF BETHEL, VERMONT	TJB	06/22
	COUNTY OF WINDSOR	APPROV BY	
TENSOR 2563	CONTRACTOR: KUBRICKY CONST CORP.	SUPERVISOR	W. J. GHITTI
PROJ NO.	BRF0241(33) C/2	Q.A.	
CUSTOMER:	VERMONT AOT		

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO.	DRG. NO
270	T1
136 S5	REV.

TJB Thu Jun 23 15:24:52 EDT 2005 /users/jobs/2563/T01 Rev0