

EXPANSION BEARING NOTES

1. EXPANSION BEARINGS SHALL BE PAID FOR UNDER THE ITEM 531.10 "BEARING DEVICE ASSEMBLY (EXPANSION)" AND SHALL CONFORM TO APPLICABLE SUBSECTIONS OF SECTION 531 AND 731.
2. THE FIELD WELD CONNECTING THE BOTTOM FLANGE WITH THE BEARING DEVICE SHALL BE MADE WITH E7018 RODS. AREAS OF METALIZING DAMAGED BY WELDING AND/OR HANDLING SHALL BE REPAIRED BY METALIZING IN ACCORDANCE WITH ASTM A 760/A 760M.
3. SHOP DRAWINGS CONFORMING TO SUBSECTION 531.03 SHALL BE SUBMITTED AND INCLUDE ANY NECESSARY WELDING OR BONDING PROCEDURES. THE EXPANSION BEARINGS REQUIRE A TYPE D CERTIFICATION PER SECTION 700.02 (C).
4. ALL STEEL COMPONENTS SHALL BE METALIZED AS PER SECTION 531.04 (b) AND 506.15. AFTER THE BEARINGS ARE METALIZED, THEY SHALL BE SEALED WITH AN APPROVED PRIMER AS SPECIFIED IN SUBSECTION 506.15 (c). ALL WASHERS SHALL BE 10 PLATE MINIMUM. PAYMENT FOR ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE INCLUDED IN THE UNIT BID PRICE FOR "BEARING DEVICE ASSEMBLY (EXPANSION)". ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED PER AASHTO M 232/M 232M.
5. ALL STEEL IN BEARING DEVICES SHALL BE AASHTO M 270M/M 270 GRADE 345 UNLESS NOTED OTHERWISE.
6. ALL REINFORCEMENT BETWEEN LAYERS OF ELASTOMERIC SHALL BE STEEL ASTM A36. ALL INTERNAL STEEL PLATES SHALL BE SAND BLASTED AND FREE OF COATINGS, RUST, AND MILL SCALE. THE PLATES SHALL BE FREE OF SHARP EDGES AND BURRS.
7. STEEL REINFORCED ELASTOMERIC BEARINGS SHALL HAVE A MINIMUM OF 3mm EDGE SEAL OF ELASTOMER INTEGRAL WITH THE BEARING OVER ALL INTERNAL PLATES.
8. FOR ELASTOMERIC BEARINGS, ALL MATERIALS AND FABRICATION SHALL BE PER AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES, EDITION 1996 AND ITS LATEST REVISIONS AND AASHTO M 251/M 251M.
9. ALTERNATE CONFIGURATIONS FOR BEARINGS MAY BE SUBMITTED FOR APPROVAL. ANY ALTERNATE SUBMITTED SHALL BE DESIGNED AND CERTIFIED TO MEET THE DESIGN LOADS AND CRITERIA SHOWN ON THIS SHEET. THE ALTERNATE SHALL MAINTAIN THE ANCHORAGE SYSTEM SHOWN AND SHALL BE DESIGNED PER AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES 1996 EDITION AND ITS LATEST REVISIONS.
10. BRIDGE SEAT ELEVATIONS MAY BE REVISED TO ACCOMMODATE AN ALTERNATIVE CONFIGURATION.
11. DESIGN CRITERIA:
 - A. MASONRY PLATE TO CONCRETE DESIGN PRESSURE = 3.3 MPa
 - B. DESIGN ROTATION = 0.017 RAD
 - C. HORIZONTAL CAPACITY SHALL BE MINIMUM OF 20% VERTICAL LOAD IN ANY RESTRAINED DIRECTION.
 - D. DESIGN LOAD PER BEARING
 - RDL = 668.78 KN
 - RLL = 358.03 KN
 - E. TEMPERATURE RANGE = -34° TO 49° C
 - F. ELASTOMER SHALL HAVE NOMINAL HARDNESS OF 60 ON SHORE 'A' SCALE. ELASTOMER SHALL HAVE A SHEAR MODULUS BETWEEN 0.896 MPA AND 1.207 MPA. THE RAW ELASTOMER SHALL BE VIRGIN NEOPRENE CLASSIFIED AS LOW TEMPERATURE GRADE 4 AS DEFINED IN TABLE 18.4.5.1 - 1A OF AASHTO, DIVISION 11, SECTION 18.
 - G. NO FABRIC REINFORCEMENT WILL BE ALLOWED IN ELASTOMERIC PADS
12. THE STEEL SOLE PLATES AND MASONRY PLATES SHALL BE HOT BONDED TO THE REINFORCED ELASTOMERIC PAD DURING THE VULCANIZATION PROCESS. THE STEEL SURFACES TO BE BONDED TO THE PAD SHALL NOT BE METALIZED.
13. THE BEARING TOLERANCES SHALL MEET THOSE GIVEN IN AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION DATED 1996 AND ITS LATESTS REVISIONS, DIVISION 11 SECTION 18.
14. THE ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF A 307 GR. C. THEY SHALL BE GALVANIZED PER AASHTO M 232M/M 232.

FIXED BEARING NOTES

1. FIXED BEARINGS SHALL BE PAID FOR UNDER THE ITEM 531.10 "BEARING DEVICE ASSEMBLY (FIXED)", AND SHALL CONFORM TO APPLICABLE SUBSECTIONS OF 531 AND 731.
2. THE FIELD WELD CONNECTING THE BOTTOM FLANGE WITH THE BEARING DEVICE SHALL BE MADE WITH E7018 RODS. AREAS OF METALIZING DAMAGED BY WELDING AND/OR HANDLING SHALL BE REPAIRED BY METALIZING IN ACCORDANCE WITH ASTM A 760/A 760M.
3. SHOP DRAWINGS CONFORMING TO SUBSECTION 531.03 SHALL BE SUBMITTED AND INCLUDE ANY NECESSARY WELDING PROCEDURES.
4. ALL STEEL COMPONENTS SHALL BE METALIZED AS PER SECTION 531.04 (b) AND 506.15 (c). AFTER THE BEARINGS ARE METALIZED, THEY SHALL BE SEALED WITH AN APPROVED PRIMER AS SPECIFIED IN SUBSECTION 506.15 (c). ALL WASHERS SHALL BE 10 PLATE MINIMUM. PAYMENT FOR ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE INCLUDED IN THE UNIT BID PRICE FOR "BEARING DEVICE ASSEMBLY (FIXED)". ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED PER AASHTO M 232/M 232M.
5. ALL STEEL IN FIXED BEARING DEVICES SHALL BE AASHTO M 270M/M 270 GRADE 345.
6. DESIGN CRITERIA:
 - A. DESIGN ROTATION = 0.017 RAD
 - B. MASONRY PLATE TO CONCRETE DESIGN PRESSURE IS 1.500 MPA
 - C. HORIZONTAL CAPACITY SHALL BE A MINIMUM OF 20% DEAD LOAD IN ANY RESTRAINED DIRECTION.
 - D. DESIGN LOAD PER BEARING
 - RDL = 668.78 KN
 - RLL = 358.03 KN
7. ALTERNATE CONFIGURATIONS FOR BEARINGS MAY BE SUBMITTED FOR APPROVAL. ANY ALTERNATE SUBMITTED SHALL BE DESIGNED AND CERTIFIED TO MEET THE DESIGN LOADS AND CRITERIA SHOWN ON THIS SHEET. THE ALTERNATE SHALL MAINTAIN THE ANCHORAGE SYSTEM SHOWN AND SHALL BE DESIGNED PER AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES 1996 EDITION AND ITS LATEST REVISIONS.
8. BRIDGE SEAT ELEVATIONS MAY BE REVISED TO ACCOMMODATE AN ALTERNATE CONFIGURATION.
9. THE BEARING TOLERANCES SHALL MEET THOSE GIVEN IN AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION DATED 1996 AND ITS LATEST REVISIONS, DIVISION 11 SECTION 18. THE CONTACT SURFACES OF THE CURVED BEARING SURFACES OF THE BEARING COLUMN AND SOLE PLATES SHALL MEET THE TOLERANCES AND FINISH REQUIREMENTS OF BEARING PINS AND BUSHINGS.
10. THE CURVED CONTACT SURFACES SHALL NOT BE METALIZED.
11. THE ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF A 307 GR. C. THEY SHALL BE GALVANIZED PER AASHTO M 232M/M 232.

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