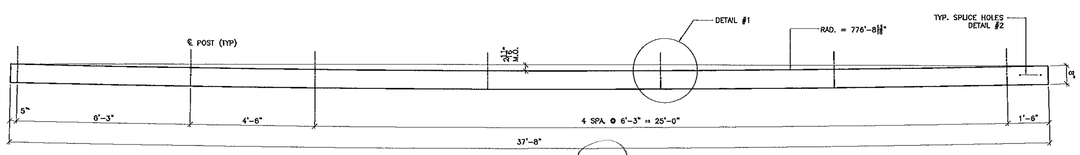
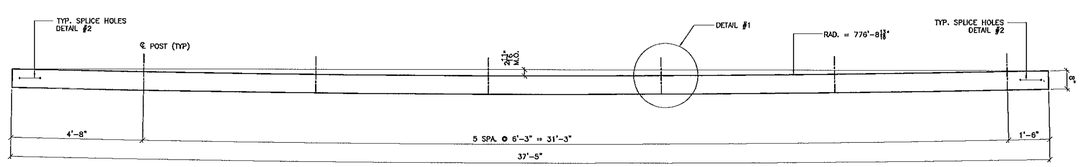
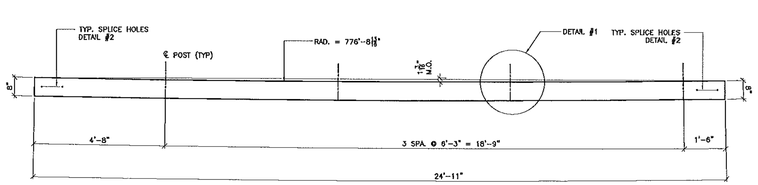


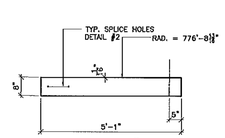
1 – TS 8x4x$\frac{3}{16}$ – 4R1



2 – TS 8x4x$\frac{3}{16}$ – 4R2



1 – TS 8x4x$\frac{3}{16}$ – 4R3



1 – TS 8x4x$\frac{3}{16}$ – 4R4

ALL HOLES FOR POSTS ARE FIELD DRILLED

SEE DWG R3 FOR B.O.M. & DETAILS NOT SHOWN

TUBE: ASTM A500 GR. B
GALVANIZE AFTER FABRICATION PER AASHTO M111

Vermont Agency of Transportation
RECEIVED
CK'D BY GML OK'D BY JTS
3:46 pm, Mar 26, 2012
RESUBMIT ____ APPROVED X
BY KMH DATE 3/28/2012

ERECTION BOLTS W/H.H.N.				WASHERS		FINISH
QUAN.	SIZE	LENGTH	TYPE	FLAT	BEV.	GALV. AASHTO M232

FINISH	NOT DIPPED GALVANIZED				
MATERIAL	AASHTO M270 GR. 36				
HOLES	AS NOTED				
ELECTRODES	PER W.P.S.				
WELDS	AS NOTED				
SURFACE PREP	SSPC-SP6	1	3/23/12	PER APPROVAL	JAC
		NO	DATE	DESCRIPTION	BY

REVISIONS

ARC ENTERPRISES, INC.
ADVANCED RESOURCES & CONST. ENTERPRISES, INCORPORATED
P.O. BOX 120 KENNEBUNK, ME. 04047
PHONE: (207) 985-2646 - FAX: (207) 985-4054

DRAFTER JAC	BRIDGE RAIL DETAILS		PROJECT NO.
DATE 2/8/12	VERMONT AGENCY OF TRANSPORTATION, TOWN OF SPRINGFIELD, TH 8 CLASS III, LOCAL ROAD		BRO 1442(26)
CHECKED MTD			DWG. NO.
JOB 11-175		T. BUCK CONSTRUCTION, INC.	R4

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