



ABM INFO		SHIP		BILL OF MATERIAL		JOB NO.	DRAWING NO.	REV.	
						380	1		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT NOTES
		1S1	1		STRINGER			835 kg 18423 lbs	
1	B	1	wa		W 760x257	21 807	(M270M-345WT2)	(H2-3)	
1	E	3	x1a		PL 13x130	0 719	(M270M-345W)		
1	F	1	x1c		PL 6x78	0 263	(M270M-345W)		
1	F	1	x1d		PL 6x78	0 263	(M270M-345W)		
		1S2	1		STRINGER			862 kg 1882 lbs	
		1S3	1		STRINGER			862 kg 1882 lbs	
1	B	2	wa		W 760x257	21 807	(M270M-345WT2)	(H2-3)	
1	E	12	x1b		PL 13x130	0 719	(M270M-345W)		

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						11-10-08
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270M-345W (UN)		AS NOTED ON GNI		24 15/16 (UN)		NONE
DESCRIPTION: STRINGERS - 1S1, 1S2 & 1S3						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: ROUTE NO: TH 50, CL 3 BRIDGE NO: BR 34 COUNTY OF ORANGE				DRAWN: JTB	DATE: 10/14	
				CHKD: DBH	DATE: 10/28	
LOCATION: TOWN OF CORINTH				JOB NO. 380	DWG NO. 1	
PROJ NO. STP BRO 1447(22) (RE-ADVERTISED)						
CUSTOMER: VERMONT AOT						REV. 1

NOTES:
 FOR STRINGER STANDARDS SEE DRAWINGS X1.
 FOR CAMBER DIAGRAM SEE DRAWING C1.
 FOR GENERAL NOTES & WELD PROCEDURES SEE DRAWING GNI.
 H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

JTB - See Sec. 18, 18.0101 EST 2008 - America's Job-Costing System, Inc.