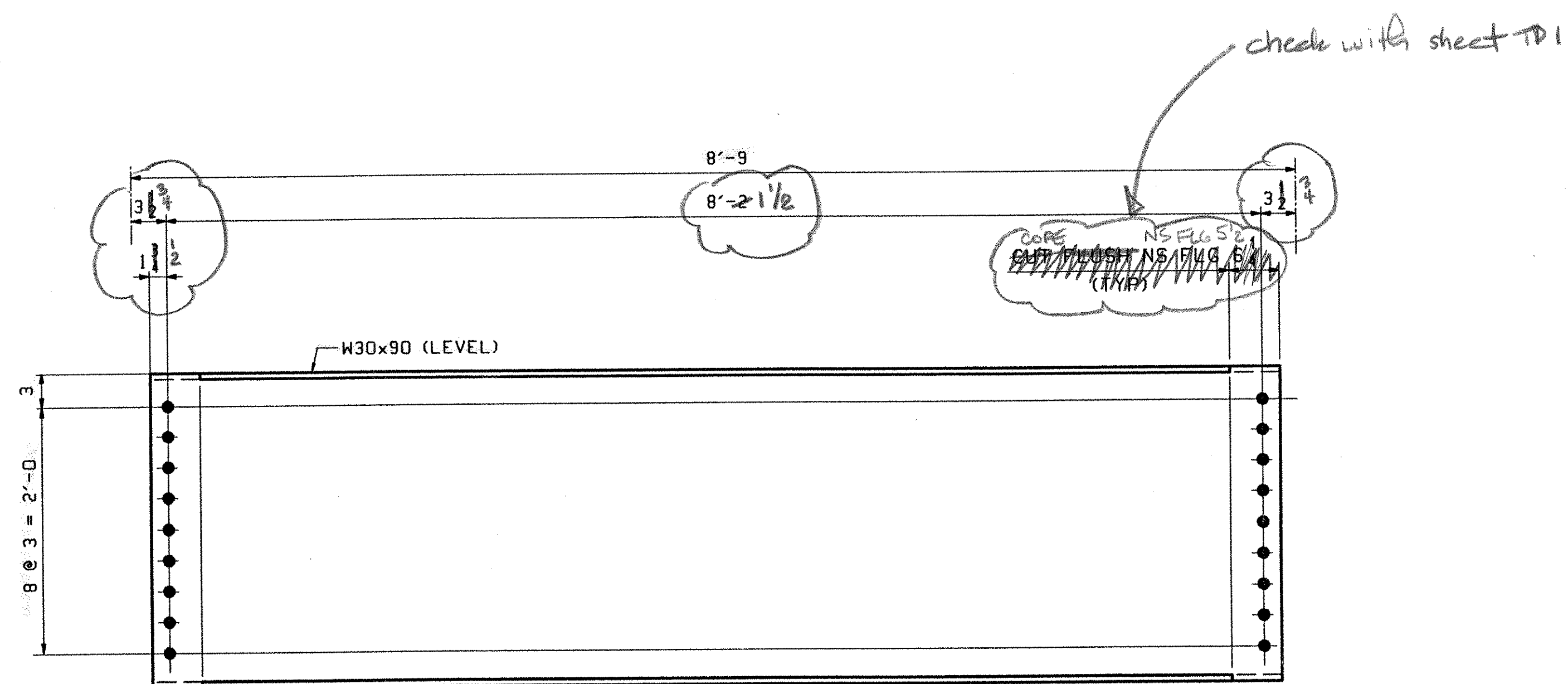
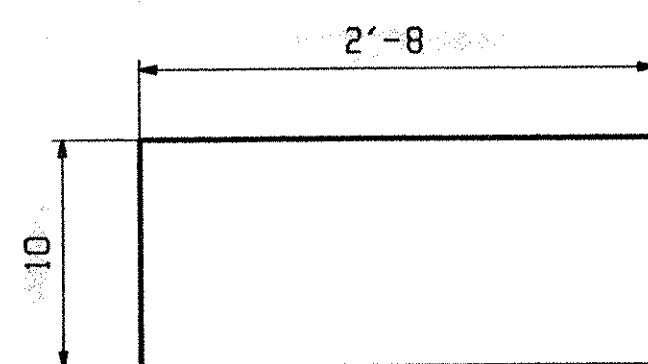


JOB NO.		DRAWING NO.		REV.			
7		7					
ABM INFO	SHIP	BILL OF MATERIAL		REMARKS	WT	PROCUREMENT NOTES	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	
	2	L 7DI	32		DIAPHRAGMS W 30x90	8 1/2	761
	2	G 7MI	20		END PLATES PL 1/2x10	2 8	34
	3	C	591		FIELD BOLTS 7/8 HSB	0 2 1/2	(H325-3)
	3	F	591		7/8 HSM		(F436H)



32 ~ DIAPHRAGMS ~ 7DI



20 ~ END PLATES ~ 7MI

SHOP NOTE:

REENTRANT CUTS AT FLANGE COPES
TO HAVE 2" MIN. RADIUS

VAOT
RECEIVED
CK'D BY *myl* 4.4.01 OK'D BY *C. Roy* 4.13.01
MAR 29 2001
RESUBMIT BY *myl* APPROVED DATE 4.18.01

OUT FOR APPROVAL	3-26-01																		
OUT FOR APPROVAL																			
ISSUED TO SHOP																			
FIELD & OFFICE																			
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LG	TYPE	WASHER								
	MATERIAL:																		
	M270 GR. 50W																		
	SURFACE PREP. & PAINT:																		
DESCRIPTION: DIAPHRAGMS												DRAWN BY	DATE						
JOB:												JAK	3/16/01						
I-89 OVER VT 104												CHKD BY							
BRIDGE 875 & 87 N												JB	3/22/01						
I-89 IMPROVEMENTS												APPROV BY							
FAIRFAX FRANKLIN COUNTY												SUPERVISOR	H. J. GATTI						
PROJ NO. IM 089-3(27)												Q.A.							
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION												JOB NO.	DRG. NO.						
CASCO BAY STEEL STRUCTURES, INC.												131	?						
75 SPRING HILL ROAD SACO, MAINE 04072												9.53	REV. Δ						
PHONE (207) 282-7360 FAX. (207) 282-1179																			