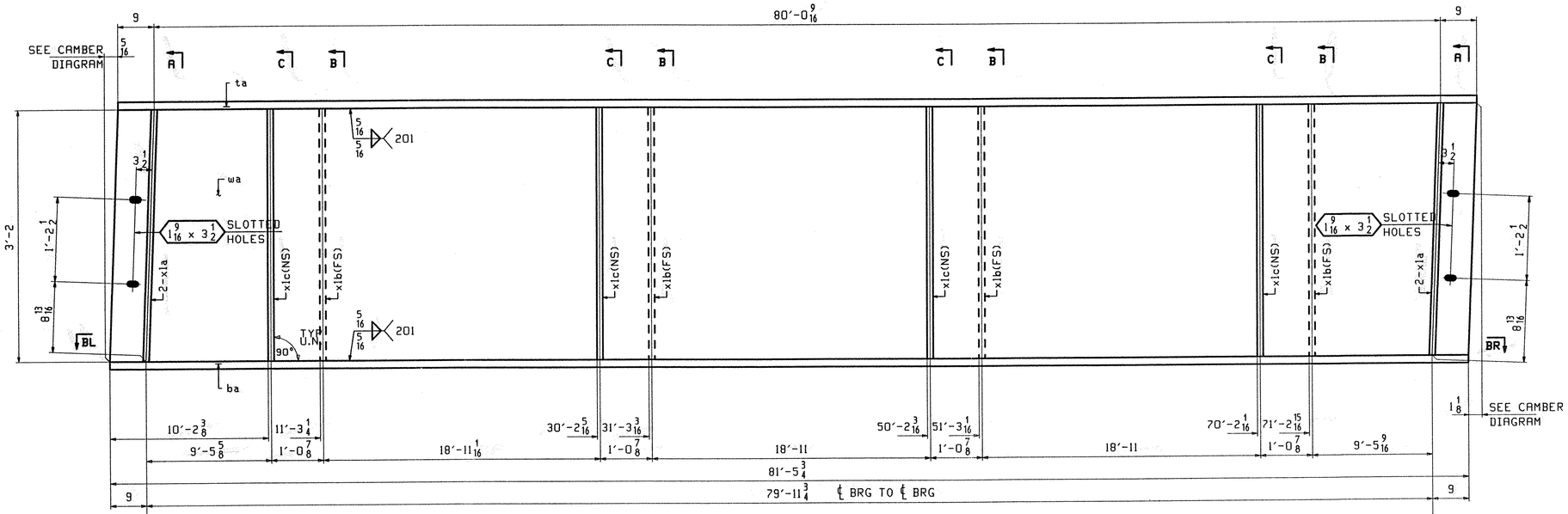
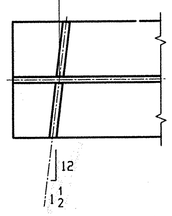
ABM INFO		SHIP	BILL OF MATERIAL						JOB NO.	DRAWING NO.	REV.
										5	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES	
		5G7	1		GIRDER				14925		
		5G8	1		GIRDER				14925		
		5G9	1		GIRDER				14925		
1	D		3	wa	PL $\frac{1}{2}$x38	81	$6\frac{7}{8}$	(M270-50WT2) (H2-3)			
1	F		3	ta	PL $\frac{7}{8}$x16	81	$6\frac{9}{16}$				
1	B		3	ba	PL $1\frac{3}{16}$x16	81	$5\frac{3}{4}$	(M270-50WT2) (H2-3)			
2	B		12	x1a	PL $\frac{13}{16}$x$7\frac{1}{2}$ OK	3	2				
2	C		12	x1c	PL $\frac{1}{2}$x5	3	2				
2	C		12	x1b	PL $\frac{1}{2}$x5	3	2				

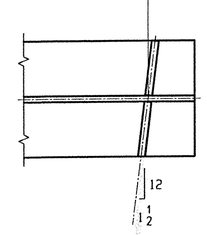




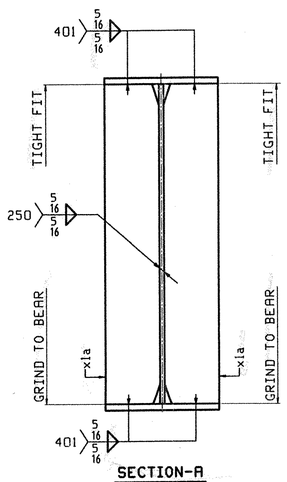
SECTION-BL

ONE - GIRDER - 5G7
ONE - GIRDER - 5G8
ONE - GIRDER - 5G9
ALIKE

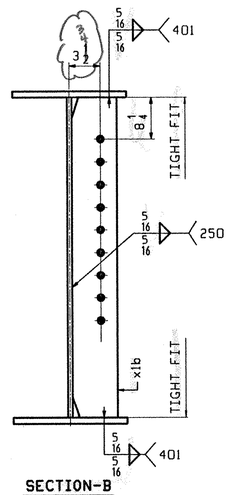
1. FOR GIRDER STANDARD DETAILS SEE DRAWING X1.
2. FOR CAMBER AND FLANGE DIAGRAMS SEE DRAWING C1.
3. FOR GENERAL NOTES SEE DRAWING GN1.



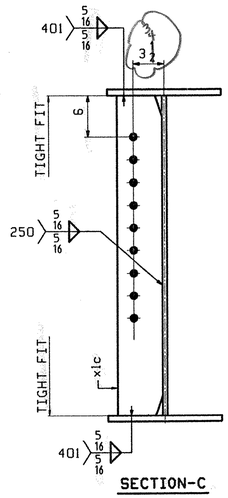
SECTION-BR



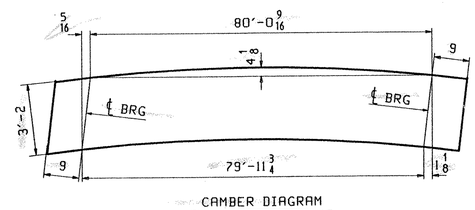
SECTION-A



SECTION-B



SECTION-C



CAMBER DIAGRAM

VAOT
RECEIVED
CK'D BY mgl OK'D BY C. Roy
4-9-01 4-18-01
MAR 29 2001
RESUBMIT ___ APPROVED ✓ AS NOTED
BY mgl DATE 4-18-01

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	3-26-01									
	OUT FOR APPROVAL										
	ISSUED TO SHOP										
	FIELD & OFFICE										

MATERIAL: M270 GR. 50W
ELECTRODES:
HOLES: $\frac{15}{16}$ø U.N.
SHOP BOLTS:
SURFACE PREP. & PAINT:

DESCRIPTION: GIRDERS 5G7, 5G8, & 5G9
JOB: I-89 OVER VT 104
BRIDGE 87S & 87 N
I-89 IMPROVEMENTS
FAIRFAX FRANKLIN COUNTY
TENSOR 2126
PROJ NO. IM 089-3(27)
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION

DRAWN BY	DATE
JAK	03/16
CHKD BY	
APPROV BY	
SUPERVISOR	W. J. GATTI
Q.A.	

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO.	DRG. NO.
131	5
451	REV. △