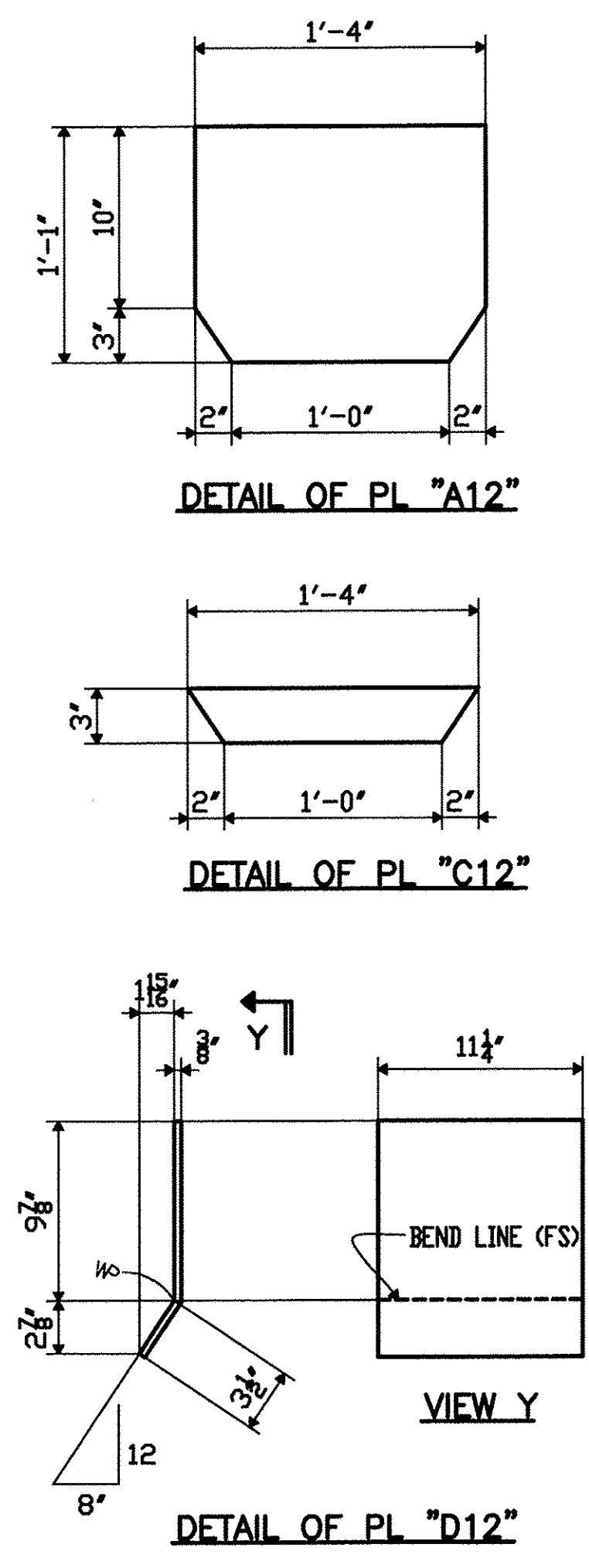


SHOP NOTE
 HOPPERS SHALL BE FABRICATED FROM 3/8" STEEL PL'S.
 THE FABRICATION WELDS SHALL BE 1/4" FILLET WELDS ON
 THE INSIDE OF THE HOPPER AND SHALL BE FULL LENGTH
 TO ENSURE A WATERTIGHT CONTAINER.



STAGE A		STAGE B		SHOP BILL											
LINE NO.	QTY	NO.	MARK	DESCRIPTION	LENGTH	ASSEMBLY	REMARKS	MTRL. SPEC.	MATERIAL	APPLICATION	P.O. NO.	LINE NO.	QTY	LENGTH	
1	1	13M1		DOWNSPOUT HOPPER											
3	1			PL 3/8 x 16	1	A12		M270-36	SHN						
4	1			PL 3/8 x 3	1	C12		M270-36	SHN						
5	2			PL 3/8 x 11 1/4	1	D12	BEND	M270-36	SHN						
6	1			TS 12x12x3/8	3	E12	BEV-1E	A500 GR B	3727SA	1					
7	1			PL 3/8 x 11 1/4	2	H12	BEV-1E	M270-36	SHN						
8	1			PL 3/8 x 11 1/4	3	M12	BEV-1E	M270-36	SHN						
9	1			TS 12x12x3/8	4	N12	BEV-1E	A500 GR B	3727SA	1					
10	1			PL 3/8 x 11 1/4	4	P12	BEV-1E	M270-36	SHN						
11	1			PL 3/8 x 11 1/4	4	T12	BEV-1E	M270-36	SHN						
12	1			L 6x6x1/2	0	AA12		M270-36	SHN						
DOMESTIC MATERIAL															

SEE HN1 FOR FABRICATION NOTES

TVGA CONSULTANTS

NO EXCEPTIONS TAKEN REJECTED
 FURNISH AS CORRECTED
 REVISE AND RESUBMIT
 ENGINEER has reviewed Shop Drawings and Samples and other data which Contractor is required to submit, etc. for compliance with the information given in the Contract Documents and compatibility with the design concept of the complete Project as a functioning whole as required in the Contract Documents. Such review should not be construed as a guarantee or warranty of any kind, or as a representation of the Contractor's responsibility for construction or to safety precautions and programmatic matters. Such review does not constitute an approval of construction or materials. Contractor is responsible for dimensions to be confirmed and coordinated at the job site for information that pertains solely to the fabricator's procedures or to techniques of construction and for coordination of the work of all trades.
 BY: *[Signature]*
 DATE: 7/23/09

FABRICATED BY: COLFAX
 HOLES: 1/16"
 SHOP PAINT: HOT DIP GALV. PER A123 AFTER FAB.
 SHOP INSPECTION: GALV. PER A153 FOR BOLTS, NUTS & WASHERS
 GENERAL NOTES: CHANGED FROM PL'S TO TS

ORDER NO. 08-18537H22
 DETAILS OF DOWNSPOUT HOPPER CONN.
 PROJECT I-91 OVER BROAD BROOK AND BROAD BROOK ROAD
 LOCATION WINDHAM COUNTY, VT
 CUSTOMER MEC CONSTRUCTION
 CAROLINA STEEL GROUP, LLC.

MADE BY GM
 CHECKED BY PDC/SB
 SOUND LEADER Precise Drafting Co. Inc.
 DATE 03-09 SHEET HF13