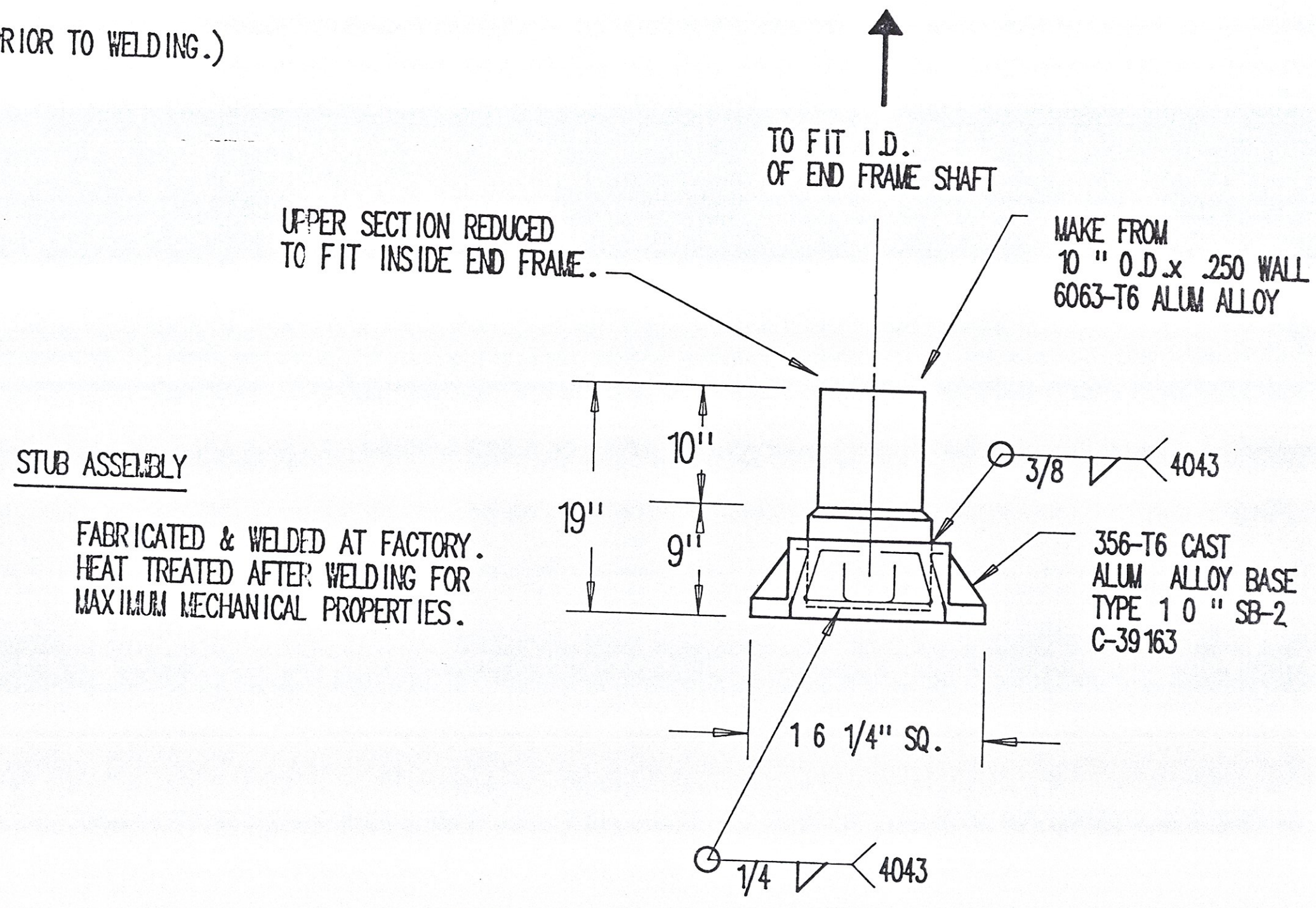


NOTE:

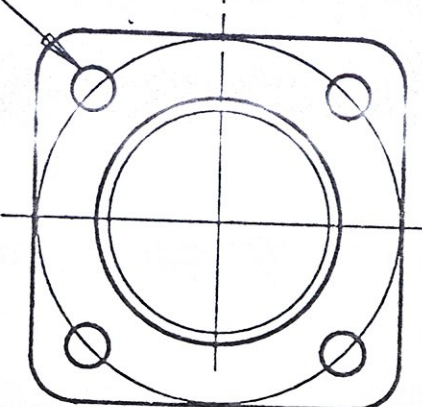
1. - CUT OFF LOWER SECTION OF END FRAME.
9" FROM BOTTOM OF BASE.
2. - PREPARE (CLEAN WELD SURFACES PRIOR TO WELDING.)
3. - INSERT STUB ASSEMBLY.
4. - ORIENT BASE BOLT HOLES.
5. - WELD SEAM.



STUB ASSEMBLY

FABRICATED & WELDED AT FACTORY.
HEAT TREATED AFTER WELDING FOR
MAXIMUM MECHANICAL PROPERTIES.

1 3/4" DIA HOLES
FOR 1 1/2" BOLTS
ON 16" DIA B.C.



DO NOT SCALE DRAWING

ALT.	A1	DESCRIPTION	22-23	DATE	22-23	BY	CH
ALTERATIONS							
MEASUREMENTS							
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE IN INCHES AND DECIMALS THEREOF.							
FINISH ON SURFACES							
STOCK SIZE							
MATERIAL							
P&K POLE PRODUCTS 64 Foundry St., Newark, N.J.							
VERMONT SIGN SPAN FIELD REPAIR							
REV. A							

Structural copy

RECEIVED
DATE 2/19/98
BY [Signature]