



INTERMEDIATE FRAME CF220
 ONE REQ'D REPAIR ID. # S12 (SPAN 4 GIRDER BAY G1-G2)

CONFIRM
 DOES NOT CORRESPOND TO
 ORIGINAL SHOP DRAWING REF.
 SHEET S65 IN CONTRACT PLANS

INCLUDE BOLT TYPE/GRADE
 NUT & WASHER TYPE/GRADE

ABM INFO		SHOP BILL				JOB NO.	DRG. NO.
PAGE	LINE	NO.	DESCRIPTION	FT	IN	REMARKS	WEIGHT
	1		CROSS FRAME			CF220	
	2	1	L4x4x 3/8	6	7 3/4	a26	
	2	2	L4x4x 3/8	8	10 3/4	a29	
	4	1	R 3/4 x 12 3/4	1	7	K4	
	1	1	FB 5x5	0	7	RP4	
	24		FIELD BOLTS				
			B-A325	0	24	w/NAW	

W/NAW

OUT FOR APPROVAL	4/29/99								
ISSUED TO SHOP									
FIELD & OFFICE									

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	PROJECT NO. 1M IR 089 1(13) STATE PROJECT NO.										
	MATERIAL: A709-36 ELECTRODES: E6010 HOLES: 1/8" SHOP BOLTS:										
	SURFACE PREP & PAINT: SSPC-SP10, SHOWING WILLIAMS										
	PRIMER: ZINC CHAOT II B69WB/B69VS										
	TOPCOAT: HEAVY DUTY EPOXY B67W301/B6DV3										
	FINISH: 11 SOLIDS POLYURETHANE B65W301/B6DV3										
	DESCRIPTION: CROSS FRAME CF220										
	JOB: I 89 NB & SB over										
	WHITE RIVER, VT 14 & NECR										
	HARTFORD VT										
	CUSTOMER: WINDSET TAIL										
	CASCO BAY STEEL STRUCTURES, INC.										
	5 INDUSTRY ROAD SOUTH PORTLAND, ME. 04106										
	PHONE (207) 772-2533 FAX. (207) 772-0580										
	JOB NO. 048										
	DRG. NO. 10										
	REV. 113										

SHOP DRAWING REVIEW

REQUIRED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN INTENT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FORWARDED AS CORRECTED

CORRECTIONS OR REMARKS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE THE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE PERMITS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN INTENT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR OBTAINING AND CORRELATING ALL QUANTITIES AND DIMENSIONS, SELECTING FABRICATION PROCESSES AND TECHNIQUES OF WELDING, AND ASSURING HIS WORK WITH THAT OF ALL OTHER TRADES, AND PERFORMING HIS WORK IN A SAFE AND PROFESSIONAL MANNER.

VHES Signature: [Signature] Director, Inc. Job Number: 50699
 Engineer, Planner, and Designer Reviewed By: SIM Date: 5-7-99
 600 State Street, Portland, ME 04101-1000