



INTERMEDIATE FRAME CF212

ONE REQ'D REPAIR ID# S6 SPAN 5 GIRDER BAY G1-G2

ONE REQ'D REPAIR ID# S15 SPAN 3 GIRDER BAY G1-G2

ABM INFO		SHOP BILL				JOB NO.	DRG. NO.
PAGE	LINE	NO.	DESCRIPTION	FT	IN	REMARKS	WEIGHT
	2		CROSSFRAME			CF212	
		4	L4x4x 3/8	6	4 3/8	a23	
		4	L4x4x 3/8	7	8 3/4	a24	
		8	R 7/8 x 1/2	1	1	K4	
		2	FB 3/8 x 5	0	7	REV	
			FIELD BOLTS				
		48	3 A325	0	24	w/n/w	

INCLUDE BOLT TYPE
WASHER & NUT GRADE / TYPE

~~CHG 7~~

OUT FOR APPROVAL	4/2/99																			
ISSUED TO SHOP																				
FIELD & OFFICE																				

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	PROJECT NO. 111 IR 089 (113) STATE PROJECT NO.										
	MATERIAL: A709-36 ELECTRODES: E6010 HOLES: 1/8" SHOP BOLTS:										
	SURFACE PREP. & PAINT: SSPC-SP10 SHERWIN WILLIAMS										
	Primer: Zinc CRAD II B69WB/B69VS										
	INTOLM: HEAVY DUTY EPOXY B67W301/B60V3										
	FINISH: HI SOLIDS POLYURETHANE B65W301/B60V30										

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN INTENT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN INTENT OF THE PROJECT AND GENERAL CHECK AGAINST THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR CONSIDERING AND CORRECTING ALL DIMENSIONS AND DIMENSIONS, INCLUDING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION, INCLUDING HIS WORK WITH THAT OF ALL OTHER TRADES, AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Verrill-Hughes-Brown, Inc.
Signature: [Blank] and Seal: [Blank]
600 Main Street, 10th Fl.,
Boston, MA 02102 617-552-1000

Job Number: 50699
Reviewed By: SMH
Date: 5-7-99

DESCRIPTION: CROSSFRAME (CF212)	DRAWN BY	DATE
JOB: I-89 NB & SB OVER	BT	4-21-99
WHITE RIVER, VT 14 & NECR	CHKD BY	
HARTFORD VT	APPROV BY	
CUSTOMER: WINTHROP INC.	Q.A.	
CASCO BAY STEEL STRUCTURES, INC.	JOB NO.	DRG. NO.
5 INDUSTRY ROAD SOUTH PORTLAND, ME. 04106	048	9
PHONE (207) 772-2533 FAX. (207) 772-0580	112	REV. 1