



Note: Steel to be A.S.T.M. A36
 Holes to be 15/16"
 Paint one shop coat per Vermont Specs.

15/16" HOLES ARE FOR HIGH-TENSILE BOLTS
 They are to be 1/8" from burrs
 and shall not be included on any
 surface within 5" of such open
 holes.

INTERMEDIATE FRAME GF2B
 4 REQ'D.

Quantities shown are for one bridge.
 Add suffix N to marks for Northbound Bridge. (Bill of mat'l. S59N)
 Add suffix S to marks for Southbound Bridge. (Bill of mat'l. S59S)

RECEIVED MAR 28 1966
 CK'D BY WET OK'D BY JLO
 RESUBMIT APPROVED
 BY dms DATE 4-5-66
 IR 089-1(13)
 This sheet for information only

BR 11 N & S
 SHEET 98 OF 101
 Proj. I-89-1(6)
 N. B. & S. B. BRIDGES
 INTERMEDIATE CROSS FRAMES
 Bancroft & Martin Inc.
 South Portland 7, Maine
 I-89 BRIDGE OVER WHITE RIVER
 HAETFORD, VERMONT

DRAWN	2-25-66 TFG	CUSTOMER	CIANCHETTE BROS. INC.
REVISION		DESIGNER	VERMONT DEPT. OF HIGHWAYS
REVISION		ORDER NO.	Verbal
REVISION		DWG. NO.	65-374-S59

(G)